# Structure-Based Design of Potent and Selective 3-PhosphoinositideDependent Kinase-1 (PDK1) Inhibitors ${ }^{\dagger}$ 

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#### Abstract

Phosphoinositide-dependent protein kinase-1 (PDK1) is a master regulator of the AGC family of kinases and an integral component of the PI3K/AKT/mTOR pathway. As this pathway is among the most commonly deregulated across all cancers, a selective inhibitor of PDK1 might have utility as an anticancer agent. Herein we describe our lead optimization of compound $\mathbf{1}$ toward highly potent and selective PDK1 inhibitors via a structure-based design strategy. The most potent and selective inhibitors demonstrated submicromolar activity as measured by inhibition of phosphorylation of PDK1 substrates as well as antiproliferative activity against a subset of AML cell lines. In addition,  reduction of phosphorylation of PDK1 substrates was demonstrated in vivo in mice bearing OCl-AML2 xenografts. These observations demonstrate the utility of these molecules as tools to further delineate the biology of PDK1 and the potential pharmacological uses of a PDK1 inhibitor.


## INTRODUCTION

Phosphoinositide-dependent protein kinase-1 (PDK1), a master regulator of the AGC kinase signal transduction, phosphorylates and activates at least 23 related AGC protein kinases that are often constitutively activated in human cancers and enable tumorigenesis. ${ }^{1-4}$ PDK1 is a direct downstream effector of PI3K that positively regulates the AKT pathway, ${ }^{5-7}$ resulting in inhibition of apoptosis, promotion of cell division, and stimulation of glucose uptake and storage. Activation of PI3K, mediated by the interaction of insulin and growth factors with their receptors, results in the production of phosphatidylinositol 3,4,-diphosphate (PIP2) and phosphatidylinositol 3,4,5-triphosphate (PIP3), which colocalize AKT and PDK1 to the plasma membrane through interaction with their pleckstrin homology (PH) domains, allowing PDK1 to phosphorylate the activation loop of AKT at Thr 308 and hence initiate the activation of AKT in a PI3K-dependent manner. ${ }^{1-4}$ Furthermore, PDK1 is an activator of additional kinases involved in tumor progression such as protein kinase C (PKC), serum-and glucocorticoid-induced protein kinase (SGK), p70 ribosomal S6 kinase (S6K1), and p90 ribosomal S6 kinase (RSK). ${ }^{2}$ These kinases lack a PH domain and are therefore not dependent on colocalization with PDK1 at the plasma membrane. For these kinases, phophorylation at the hydrophobic motif by distinct upstream kinases enables PDK1 to recognize and interact with these enzymes through its PIF-pocket, a small phosphate binding groove located in the PDK1 catalytic domain.


Figure 1. Lead compound 1.

This interaction facilitates the T-loop phosphorylation of these substrates, activating them in a PI3K-independent manner. ${ }^{1-4}$ Because PDK1 is involved in several distinct signaling pathways that are important for tumor progression, inhibitors of PDK1 might be beneficial for the treatment of cancer. ${ }^{8-11}$ As such, several classes of small-molecule PDK1 inhibitors have been reported. ${ }^{12,13}$ Herein, we report our structure-based optimization of compound $\mathbf{1}$, a lead generated from screening an in-house fragment library against PDK1 (Figure 1). ${ }^{14}$

## ■ CHEMISTRY

Analogues substituted at the 2-position of the pyrimidine ring were synthesized according to Scheme 1 . Suzuki coupling of

[^0]4-chloro-2-aminopyrimidine 2 with boronic acid 3 provided intermediate 4, which was acetylated and then methylated to give 5. Reaction with hydrazine monohydrate in ethanol at $95^{\circ} \mathrm{C}$ both removed the acetyl group and formed the indazole ring to afford 8a. Compounds $\mathbf{8 b}$ and 8 c were prepared from

Scheme 1. Synthesis of Compounds of General Structure $8^{a}$

${ }^{a}$ Reagents and conditions: (a) $\mathrm{Pd}\left(\mathrm{PPh}_{3}\right)_{4}, 1,4$-dioxane, $\mathrm{NaHCO}_{3}(\mathrm{aq})$, $95{ }^{\circ} \mathrm{C}$; (b) (i) $\mathrm{Ac}_{2} \mathrm{O}, 80^{\circ} \mathrm{C}$, (ii) $\mathrm{CH}_{3} \mathrm{I}, \mathrm{Cs}_{2} \mathrm{CO}_{3}, \mathrm{DMF}$, rt; (c) (i) bis(pinacolato)diboron, $\mathrm{KOAc}, \mathrm{PdCl}_{2}(\mathrm{dppf}) \cdot \mathrm{CH}_{2} \mathrm{Cl}_{2}, 1,4$-dioxane, $100{ }^{\circ} \mathrm{C}$, (ii) 2,4-dichloropyrimidine, $\mathrm{PdCl}_{2}$ (dppf) $\cdot \mathrm{CH}_{2} \mathrm{Cl}_{2}, 1,4$-dioxane, $\mathrm{NaHCO}_{3}(\mathrm{aq}), 100^{\circ} \mathrm{C}$; (d) for $\mathbf{8 b}$ and 8 c , (i) amine, THF, $100^{\circ} \mathrm{C}$, (ii) $\mathrm{HCl}, \mathrm{CH}_{3} \mathrm{OH}, 60^{\circ} \mathrm{C}$; for $8 \mathrm{~d}, \mathrm{HCl}, \mathrm{CH}_{3} \mathrm{OH}, 50^{\circ} \mathrm{C}$; (e) $\mathrm{H}_{2} \mathrm{NNH}_{2} \cdot \mathrm{H}_{2} \mathrm{O}$, $\mathrm{EtOH}, 9{ }^{\circ} \mathrm{C}$.
intermediate 7, which was synthesized by the bis-pinacolato diboron coupling of $\mathbf{6}$, followed by Suzuki coupling with 2,4dichloropyrimidine. Treatment of intermediate 7 with dimethylamine or ethylamine followed by removal of the acetyl group with acidic methanol afforded $\mathbf{8 b}$ and $\mathbf{8 c}$, respectively. Compound 8 d was prepared by direct treatment of intermediate 7 with acidic methanol.

Two general synthetic routes were employed to obtain a series of 6 -substituted pyrimidine analogues 12 as described in

Scheme 3. Synthesis of $\alpha$-Alkyl Substituted Cyclic Amines $17^{a}$

${ }^{a}$ Reagents and conditions: (a) (i) benzaldehyde, toluene, reflux, (ii) $\mathrm{NaBH}_{4}$, EtOH, $0^{\circ} \mathrm{C}$; (b) (i) chloroacetyl chloride, $\mathrm{K}_{2} \mathrm{CO}_{3}$, THF, $\mathrm{H}_{2} \mathrm{O}$, $0^{\circ} \mathrm{C}$, (ii) $\mathrm{NaOH}_{\text {(aq) }}$ ( $\mathrm{pH}>13$ ), rt; (c) Red-Al, toluene, $0-60^{\circ} \mathrm{C}$; (d) $\mathrm{H}_{2}, \mathrm{Pd} / \mathrm{C}, \mathrm{HCl}, \mathrm{CH}_{3} \mathrm{OH}$, rt; (e) (i) NaH , toluene, $0^{\circ} \mathrm{C}$, (ii) chloroacetyl chloride, toluene, $90-110^{\circ} \mathrm{C}$; (f) $\mathrm{LiAlH}_{4}$, THF, $70^{\circ} \mathrm{C}$.

Scheme 2. Synthesis of Compounds $12^{a}$

${ }^{a}$ Reagents and conditions: (a) amine, (EtOH, $\mathrm{CH}_{3} \mathrm{OH}$ or THF), $50-100{ }^{\circ} \mathrm{C}$; (b) $3, \mathrm{Pd}\left(\mathrm{PPh}_{3}\right)_{4}, 1,4$-dioxane, $\mathrm{NaHCO}_{3}(\mathrm{aq}), 90-100{ }^{\circ} \mathrm{C}$; (c) $\mathrm{H}_{2} \mathrm{NNH}_{2} \cdot \mathrm{H}_{2} \mathrm{O}$, EtOH, $80-100{ }^{\circ} \mathrm{C}$; (d) bis(pinacolato)diboron, $\mathrm{KOAc}, \mathrm{PdCl}_{2}(\mathrm{dppf}) \cdot \mathrm{CH}_{2} \mathrm{Cl}_{2}, 1,4$-dioxane, $100{ }^{\circ} \mathrm{C}$; (e) (i) (9k, 91, or 9m), $\mathrm{PdCl}_{2}(\mathrm{dppf}) \cdot \mathrm{CH}_{2} \mathrm{Cl}_{2}, 1,4$-dioxane, $\mathrm{NaHCO}_{3}(\mathrm{aq}), 100^{\circ} \mathrm{C}$, (ii) $\mathrm{HCl}, \mathrm{CH}_{3} \mathrm{OH}, 60^{\circ} \mathrm{C}$; (f) (i) $3, \mathrm{Pd}^{\circ}\left(\mathrm{PPh}_{3}\right)_{4}, 1,4$-dioxane, $\mathrm{NaHCO}_{3}(\mathrm{aq}), 95^{\circ} \mathrm{C}$, (ii) $\mathrm{PhB}(\mathrm{OH})_{2}$, $\mathrm{Pd}\left(\mathrm{PPh}_{3}\right)_{4}, 1,4$-dioxane, $\mathrm{NaHCO}_{3}(\mathrm{aq}), 95^{\circ} \mathrm{C}$.

Scheme 4. Synthesis of Compounds of General Structure $21{ }^{a}$

|  <br> (土)-19a: $X=0$ <br> (S)-19b: $\mathrm{X}=\mathrm{CH}_{2}$ <br> (R)-19b: $\mathrm{X}=\mathrm{CH}_{2}$ | a, b <br> Route 1 or 2 <br> ( $\pm$ )-20a: $\mathrm{X}=\mathrm{O}, \mathrm{R}=\mathrm{CONHPh}$ <br> (S)-20b: $\mathrm{X}=\mathrm{CH}_{2}, \mathrm{R}=\mathrm{CONHPh}$ <br> (R)-20b: $\mathrm{X}=\mathrm{CH}_{2}, \mathrm{R}=\mathrm{CONHPh}$ <br> (S)-20c: $\mathrm{X}=\mathrm{CH}_{2}, \mathrm{R}=$ CONHcyclohexyl <br> (S)-20d: X $=\mathrm{CH}_{2}, \mathrm{R}=\mathrm{CONHcyclopentyl}$ |  <br> (S)-21a: $X=O, R=$ CONHPh <br> (R)-21a: $\mathrm{X}=\mathrm{O}, \mathrm{R}=\mathrm{CONHPh}$ <br> (S)-21b: $X=\mathrm{CH}_{2}, \mathrm{R}=\mathrm{CONHPh}$ <br> (R)-21b: $\mathrm{X}=\mathrm{CH}_{2}, \mathrm{R}=\mathrm{CONHPh}$ <br> (S)-21c: $\mathrm{X}=\mathrm{CH}_{2}, \mathrm{R}=\mathrm{CONH}$ cyclohexyl <br> (S)-21d: $\mathrm{X}=\mathrm{CH}_{2}, \mathrm{R}=$ CONHcyclopenty |
| :---: | :---: | :---: |

${ }^{a}$ Reagents and conditions: (a) amine, EDC, HOBt , N -methylmorpholine, rt; (b) TFA, $\mathrm{CH}_{2} \mathrm{Cl}_{2}$, rt.

Scheme 5. Synthesis of Bis-substituted Piperidine Analogues $28^{a}$


[^1]Scheme 6. Synthesis of Bis-substituted Morpholine Analogues $34^{a}$

${ }^{a}$ Reagents and conditions: (a) (i) (R)-(-)-epichlorohydrin, $\mathrm{LiClO}_{4}$, toluene, or 1,2 -dichloroethane, rt, (ii) $\mathrm{NaOCH}_{3}$ in $\mathrm{CH}_{3} \mathrm{OH}$ or NaOEt in EtOH , rt; (b) (i) $\mathrm{HCl}, \mathrm{EtOH}, \mathrm{H}_{2}, 10 \% \mathrm{Pd} / \mathrm{C}$ (Degussa type), rt, (ii) for 30a (9a, Hünig's base, $\mathrm{CH}_{3} \mathrm{CN}, 160{ }^{\circ} \mathrm{C}(\mathrm{MW})$ ), for $30 \mathrm{~b}\left(27, \mathrm{~K}_{2} \mathrm{CO} 3\right.$, EtOH, reflux); (c) (i) $10 \% \mathrm{Pd} / \mathrm{C}, \mathrm{H}_{2}, \mathrm{CH}_{3} \mathrm{OH}$, rt, (ii) $\mathrm{Boc}_{2} \mathrm{O}$, Hünig's base, THF, $40^{\circ} \mathrm{C}$, (iii) TEMPO, iodobenzene diacetate, $\mathrm{CH}_{2} \mathrm{Cl}_{2}, 0^{\circ} \mathrm{C}-\mathrm{rt}$; (d) (i) 3, 1,4-dioxane, $\mathrm{NaHCO}_{3}(\mathrm{aq}), \mathrm{Pd}\left(\mathrm{PPh}_{3}\right)_{4}, 100^{\circ} \mathrm{C}$, (ii) for 31a $\left(\mathrm{H}_{5} \mathrm{IO}_{6} / \mathrm{CrO}_{3}\right.$, wet $\mathrm{CH}_{3} \mathrm{CN}, 0-15{ }^{\circ} \mathrm{C}$ ), for 31 b (TEMPO, iodobenzene diacetate, $\mathrm{CH}_{2} \mathrm{Cl}_{2}$, water, $0^{\circ} \mathrm{C}-\mathrm{rt}$ ); (e) (i) EDC, HOAt, amine, $\mathrm{CH}_{2} \mathrm{Cl}_{2}$, rt, (ii) HCl , dioxane, rt; (f) (i) aniline, EDC, HOBT, DMF, rt, (ii) $\mathrm{H}_{2} \mathrm{NNH}_{2} \cdot \mathrm{H}_{2} \mathrm{O}, \mathrm{EtOH}, 100^{\circ} \mathrm{C}$; (g) (i) cyclohexylamine, HATU, Hünig's base, DMF, rt, (ii) $\mathrm{H}_{2} \mathrm{NNH}_{2} \cdot \mathrm{H}_{2} \mathrm{O}, 1,4$-dioxane, $100{ }^{\circ} \mathrm{C}$.

Scheme 7. Synthesis of Compounds $37^{a}$

${ }^{a}$ Reagents and conditions: (a) (i) $\mathrm{LiOH} \cdot \mathrm{H}_{2} \mathrm{O}$, THF, water, $\mathrm{CH}_{3} \mathrm{OH}$, rt, (ii) DPPA, $t$-butyl alcohol, $\mathrm{Et}_{3} \mathrm{~N}, 100^{\circ} \mathrm{C}$, (iii) Pd/C, $\mathrm{H}_{2}(50 \mathrm{psi})$, EtOAc, rt; (b) (i) conc $\mathrm{HCl}, 0^{\circ} \mathrm{C}-\mathrm{rt}$, (ii) benzoyl chloride, $\mathrm{NaHCO}_{3}, \mathrm{THF}$, water, $0^{\circ} \mathrm{C}-\mathrm{rt}$, (iii) $\mathrm{HCl}, \mathrm{CH}_{3} \mathrm{OH}, 65^{\circ} \mathrm{C}$.

Scheme 2. Route 1 involved the preparation of fluoronitrile intermediate $\mathbf{1 0}$ prior to the final cyclization, leading to the desired indazole analogues 12.6-Substituted aminopyrimidine compounds 9 were either commercially available or prepared by reaction of dichloropyrimidine 9 a with the corresponding nucleophile. Suzuki coupling of 9 with boronic acid $\mathbf{3}$ or the corresponding pinacol ester followed by hydrazine cyclization afforded compounds $\mathbf{1 2 b}, \mathbf{1 2 e}-\mathbf{j}$, and $121-\mathbf{m}$. Compound $\mathbf{1 2 c}$ was prepared by sequential Suzuki
coupling of dichloropyrimidine 9a with boronic acid 3 and then phenyl boronic acid, followed by hydrazine cyclization. Alternatively (route 2), intermediates $\mathbf{9 k}-\mathbf{m}$ were coupled with indazole boronic ester 11 under Suzuki conditions followed by acetyl group deprotection to provide the corresponding indazole analogues 12a, 12d, and 12 k .

Representative $\alpha$-alkyl substituted cyclic amines were prepared as described in Scheme 3. The $\alpha$-methylmorpholine amine

Scheme 8. Synthesis of Analogues $43^{a}$

${ }^{a}$ Reagents and conditions: (a) $\mathrm{Boc}_{2} \mathrm{O}, \mathrm{Et}_{3} \mathrm{~N}, \mathrm{CH}_{3} \mathrm{OH}$, rt; (b) (i) LiHMDS, THF, $-78{ }^{\circ} \mathrm{C}$, (ii) $\mathrm{CH}_{3} \mathrm{I},-78{ }^{\circ} \mathrm{C}$; (c) $\mathrm{CaCl}_{2}, \mathrm{NaBH}_{4}, \mathrm{EtOH}: \mathrm{THF}$ ( $1: 1$ ), $0^{\circ} \mathrm{C}$; (d) $\mathrm{MsCl}, \mathrm{Et}_{3} \mathrm{~N}, \mathrm{CH}_{2} \mathrm{Cl}_{2}, 0^{\circ} \mathrm{C}$; (e) benzylamine, $70^{\circ} \mathrm{C}$; (f) (i) NaH, DMF, rt, (ii) $\mathrm{CH}_{3} \mathrm{I}$, rt; (g) Pd/C (Degussa type), $\mathrm{H}_{2}$, EtOH, rt; (h) (i) 9a, $\mathrm{Et}_{3} \mathrm{~N}, \mathrm{EtOH}, 100^{\circ} \mathrm{C}$, (ii) TFA, $\mathrm{CH}_{2} \mathrm{Cl}_{2}$, rt, (iii) 3,3-dimethylbutanoyl chloride, Hünig's base, $\mathrm{CH}_{2} \mathrm{Cl}_{2}$, rt.
individual enantiomers 17 a were prepared from the corresponding optically pure 2 -amino-1-propanols by reductive amination with benzaldehyde followed by cyclization with chloroacetyl chloride to provide the enantiomerically pure morpholinone intermediates 14. Reduction with Red-Al provided the benzyl protected morpholines 15, which upon debenzylation under hydrogenolysis conditions afforded the desired $\alpha$-methylmorpholines 17a. The $\alpha$-ethyl and $\alpha$-isopropyl morpholine amines $((R)-\mathbf{1 7 b}$ and $(R)-\mathbf{1 7 c}$, respectively) were prepared by direct cyclization of the corresponding aminoalcohol with chloroacetyl chloride to provide morpholinones $\mathbf{1 6 a}$ and $\mathbf{1 6 b}$, respectively, followed by reduction with $\mathrm{LiAlH}_{4}$. These amines were then used to prepare analogues 18a-c (Table 3) following the synthetic routes described in Scheme 2.

Compounds 21 were synthesized from their corresponding amines 20 following either synthetic routes 1 or 2 described in Scheme 2. Amines 20 were readily prepared from the Boc protected 3-piperidine or 2-morpholineamine carboxylic acids 19 by coupling with the corresponding amines followed by Boc deprotection (Scheme 4).

Several synthetic routes were used to prepare bis-substituted analogues of general structure 28 (Scheme 5). Hydrogenation of methyl 6-methylnicotinate using $\mathrm{PtO}_{2}$ as catalyst, ${ }^{15}$ followed by Cbz protection of the resulting secondary amine, afforded a $3 / 1$ ratio of cis- and trans-2,5-bis-substituted piperidine isomers 22, which were separated by flash chromatography. Chiral preparative HPLC separation afforded individual optically pure cis isomers $(3 S, 6 R)-22$ and $(3 R, 6 S)-22 .{ }^{16}$ Compound 23 was obtained after removal of the Cbz protecting group of $( \pm)$-cis- 22 and crystallization of the resulting secondary amine as the $\mathrm{L}-(+)-$ tartrate salt. Hydrolysis of esters $(3 S, 6 R)-22,(3 R, 6 S)-22$, and ( $\pm$ )-trans-22, and subsequent coupling of the resulting acid with aniline followed by Cbz deprotection, provided the corresponding amines 24. Compounds 28a were prepared from amines 24 following synthetic route 1 described in Scheme 2. Analogues $(3 S, 6 R)-28 b$ and $(3 S, 6 R)-28 d$ were prepared from 23 . Saponification of 23 , followed by reaction of the resulting piperidine
acid derivative with 27 , gave 25 . Reaction of compound 25 with the corresponding amines provided the amides, which were converted to compounds ( $3 S, 6 R$ )-28b and ( $3 S, 6 R$ )-28d following the synthetic routes described in Scheme 2. Compound (3S,6R)-28c was prepared from intermediate 26, which was prepared from simultaneous ester hydrolysis and Cbz deprotection of ( $3 S, 6 R$ )- 22 under acidic conditions, followed by reaction of the resulting piperidine acid derivative with pyrimidine $9 a$ and in situ Suzuki cross-coupling with boronic acid 3. Reaction of intermediate 26 with cyclohexylamine, followed by cyclization with hydrazine, provided compound ( $3 S, 6 R$ )-28c.

The syntheses of the morpholine analogues 34 are illustrated in Scheme 6. Bis-substituted morpholines 29 were prepared according to the reported protocol for similar compounds. ${ }^{17}$ Removal of the benzyl protecting group in 29a, followed by reaction with dichloroaminopyrimidines 9a and 27, afforded intermediates 30a and 30b, respectively. Suzuki coupling of 30 with boronic acid 3, followed by oxidation ${ }^{18}$ of the primary alcohol to the carboxylic acid, provided intermediates 31. Reaction of intermediates 31 with an amine, followed by hydrazine cyclization, furnished the desired analogues 34 a and 34 c . Alternatively, replacement of the benzyl protecting group in $\mathbf{2 9 b}$ with Boc, followed by oxidation of the primary alcohol, provided carboxylic acid 32. Compound 32 was then converted to the amines 33 by reaction with the corresponding amine followed by deprotection of the Boc group. Final compounds $\mathbf{3 4 b}$ and 34 d were synthesized from amines 33 by following synthetic route 1 described in Scheme 2.

Compounds 37 b and 37 c were prepared from amines 36 and 35 , respectively, following the general procedures (Scheme 7). While amine 36 was commercially available, amine 35 was prepared from compound 22 by ester hydrolysis, followed by Curtius rearrangement and subsequent Cbz deprotection. Compound ( $\pm$ )-37a was synthesized from (土)-37b.

A series of enantiomerically pure 5-methyl-3-aminopiperidine compounds of general structure 43 was prepared according to

Scheme 8. Boc protection of dimethyl D-glutamate, followed by stereoselective $\alpha$-methylation, provided compound $38 .{ }^{19}$ Reduction of the esters, followed by mesylation of the resulting diol 39 and subsequent treatment with neat benzylamine at $70^{\circ} \mathrm{C}$, provided piperidine 40a with the desired regio- and stereochemistry. Methylation of the BocNH functionality on 40a provided compound 40b. Debenzylation of compounds 40 afforded amines 41 , which were converted to compounds $43 \mathbf{a}-\mathbf{b}$ by following the general synthetic route 1 . Additionally, 41 b was converted to 42 by reaction with 9 a , Boc deprotection, and amide formation, which was then elaborated to 43c.

## - RESULTS AND DISCUSSION

An X-ray crystal structure of compound $\mathbf{1}$ bound to PDK1 (Figure 2a) shows key hydrogen bonding interactions between the aminoindazole and Ser160 and Ala162 in the hinge region. Preliminary SAR at the 3-position of the indazole ring confirmed the importance of the amino group as a hydrogen bond donor for optimum binding (data not shown). In addition, the aminopyrimidine ring is engaged in a tight hydrogen bond network with the protein, with the pyrimidine ring nitrogens acting as acceptors for the catalytic Lys111 and Thr222 at the floor of the binding pocket. The amino group of the pyrimidine is a hydrogen bond donor to the catalytic residue Glu130. In agreement with the X-ray structural information, we previously demonstrated by SAR the importance that each nitrogen functionality of the aminopyrimidine contributes to PDK1 binding and inhibition of kinase activity. ${ }^{14}$ Further inspection of the X-ray crystal structure revealed a small lipophilic pocket in the region occupied by the exocyclic amino group of the pyrimidine ring and defined by amino acid residues Met134, Val143, and Leu159. To further understand the SAR in this region, we varied substituents at the 2-position of the pyrimidine ring (Table 1). Consistent with the X-ray crystal structure, replacement of one $\mathrm{NH}_{2}$ hydrogen with $\mathrm{CH}_{3}$ (8a) was tolerated, causing only a minor reduction ( 0.4 log units) in enzyme potency relative to $\mathbf{1}$, but increasing the size of the alkyl group to ethyl (8c) resulted in a significant reduction in potency. In addition, substituting both hydrogens with $\mathrm{CH}_{3}(\mathbf{8 b})$ or replacing the pyrimidine $\mathrm{NH}_{2}$ with a methoxy group (8d) resulted in a significant reduction in potency, confirming the importance of a hydrogen bond donor at this position for favorable contact with Glu 130. This excellent agreement between the X-ray structural information and preliminary SAR provided a basis for further structure-based optimization of PDK1 activity.

Further examination of the crystal structure suggested that substitution at the pyrimidine 6-position could fill the lipophilic pocket under the G-loop (Figure 2b). Substitution with either alkyl, aryl, alkoxy, thiolate, alkylamine, or arylamine was tolerated and, in many instances, improved PDK1 potency (Table 2). Additionally, many of these substituents conferred good-toexcellent selectivity over other kinases such as Aurora A, Aurora B, ALK5, and ROCK1. These kinases were chosen as representative specificity targets based on profiling of $\mathbf{1 .}{ }^{14}$ Compound 12a, with a 6 -methyl group, exhibited a 0.5 log increase in potency and maintained ligand efficiency (LE) ${ }^{20,21}$ relative to compound 1 . Increasing the size of the alkyl substituent to $i-\operatorname{Pr}$ (12b) retained potency relative to 12a with a concomitant decrease in LE. The methoxy compound 12d showed similar potency to $\mathbf{1 2 b}$, whereas methylamine substitution (12e) increased potency and LE. Interestingly, although dimethylamine


Figure 2. X-ray crystal structure of compound 1 bound to PDK1 (PDB code $3 N \mathrm{NN}$ ). (a) Hydrogen bond distances in $\AA$. (b) Surface of G-loop illustrating small hydrophobic pocket.

Table 1. SAR of the Hydrogen Bond Substitution at the Pyrimidine 2-Position


| compd | R | PDK1 $\mathrm{pIC}_{50}$ | LE |
| :--- | :--- | :---: | :---: |
| $\mathbf{1}$ | $\mathrm{NH}_{2}$ | 6.4 | 0.52 |
| $\mathbf{8 a}$ | $\mathrm{NHCH}_{3}$ | 6.0 | 0.46 |
| $\mathbf{8 b}$ | $\mathrm{~N}\left(\mathrm{CH}_{3}\right)_{2}$ | 4.7 | 0.34 |
| $\mathbf{8 c}$ | $\mathrm{NHCH}_{2} \mathrm{CH}_{3}$ | 5.1 | 0.37 |
| $\mathbf{8 d}$ | $\mathrm{OCH}_{3}$ | 4.9 | 0.37 |

substitution ( $\mathbf{1 2 j}$ ) did not result in an increase in potency relative to $\mathbf{1}$, it significantly increased selectivity over other kinases such as ALK5, Aurora A, Aurora B, and ROCK1. These observations proved to be quite general, with monosubstituted amines

## Table 2. Selected SAR of 6-Substituted Pyrimidines


providing a higher level of potency and $\mathrm{LE}(\mathbf{1 2 e - i})$ and tertiary amines $(\mathbf{1 2 j} \mathbf{- m})$ conferring a higher level of kinase selectivity.

The X-ray crystal structure of $\mathbf{1 2 k}$ bound to PDK1 (Figure 3a) showed that the morpholine group was easily accommodated by PDK1 and situated under the G-loop. Interestingly, the crystal structure of the 6-ethylamino derivative $\mathbf{1 2 f}$ with PDK1 (Figure 3b) revealed that the ethyl group is oriented toward the G-loop and is accommodated by a small lipophilic pocket. An overlay of $\mathbf{1 2 f}$ and $\mathbf{1 2 k}$ (Figure 3c) suggested that an axial alkyl group $\alpha$ to the amine on a cyclic amine could also fill this pocket. This substitution had potential to provide the higher potency observed for monoalkylamines as well as the high degree of kinase selectivity associated with tertiary amine substitution. We surmised that the axial conformation would be preferred based on allylic strain principles. ${ }^{22}$

As predicted from the X-ray crystal structure overlay of $\mathbf{1 2 f}$ and 12k, methyl substitution at the $\alpha$-position of the morpholine ring $((\boldsymbol{R})-18 \mathbf{1 8})$ increased enzyme potency $(\sim 0.5 \log$ units) and LE relative to unsubstituted morpholine 12 k and also maintained an excellent level of kinase selectivity (Table 3). The $\alpha$-methyl substituted piperidine analogue 18 d exhibited similar potency to ( $\boldsymbol{R}$ )-18a. The predicted binding mode was confirmed by a crystal structure of ( $\boldsymbol{R}$ )-18a bound to PDK1 (Figure 4). Consistent with the structural data, the enantiomer (S)-18a was less active than the unsubstituted morpholine derivative $\mathbf{1 2 k}$. Additionally, while ethyl substitution at the $\alpha-$ position of the morpholine ring increased enzyme potency (18b) relative to $\mathbf{1 2 k}$, increasing the size further to isopropyl (18c) had only a marginal effect.

Further examination of the X-ray crystal structure of $\mathbf{1 2 k}$ bound to PDK1 suggested that additional favorable interactions
with another lipophilic pocket along the G-loop could be accessed through carboxamide substitution at the $\beta$-position of either a morpholine or piperidine ring (Figure 5a). Both optically pure $N$-phenylcarboxamide substituted morpholine (S)-21a and piperidine $(\boldsymbol{S})-\mathbf{2 1 b}$ analogues showed a significant increase in potency ( $\sim 10$-fold) relative to their unsubstituted counterparts $\mathbf{1 2 k}$ and $\mathbf{1 2 m}$, with good kinase selectivity for PDK1 (Table 4). The binding mode was confirmed by a crystal structure of (S)-21a bound to PDK1 (Figure 5b), wherein interactions extending beyond the morpholine ring under the G-loop are observed. The carboxamide offers good contacts for H -bonding with a water molecule and serves as a linker for the phenyl ring to extend into the lipophilic pocket. Consistent with the binding mode, the corresponding enantiomers ( $R$ )21a and ( $R$ )-21b were less potent. Cyclohexylcarboxamide substituted compound (S)-21c exhibited comparable potency to $(S)$-21b. Cyclopentylcarboxamide ( $S$ )-21d showed a slight reduction in potency, while compounds containing smaller alkylcarboxamide substituents were significantly less active (data not shown).

Examination of the X-ray crystal structures of ( $\boldsymbol{R}$ )-18a and (S)-21a revealed that the morpholine ring adopts the same conformation with either the $\beta$-carboxamide or the $\alpha$-alkyl substituent. Therefore, we hypothesized that incorporating both groups on a cis-disubstituted six-membered ring scaffold would be beneficial. This requires that the carboxamide occupies an equatorial position while the alkyl substituent occupies an axial position, filling the lipophilic G-loop pockets. Indeed, the combination of substituted carboxamides with alkyl substituents provided an additive effect (Table 5). For instance, the bis-substituted piperidine (3S,6R)-28a and morpholine 34a analogues


Figure 3. X-ray crystal structures and overlay of compounds $\mathbf{1 2 k}$ and 12 f bound to PDK1.
showed an approximately 100 -fold increase in potency relative to the corresponding unsubstituted amines $\mathbf{1 2 m}$ and $\mathbf{1 2 k}$, respectively. The X-ray crystal structure of ( $3 S, 6 R$ )-28a with PDK1 (Figure 6) confirmed the expected binding mode, where the $\alpha$-methyl substituent occupies a small pocket under the G-loop and the phenyl carboxamide substituent extends beyond the piperidine ring under the G-loop. Consistent with this binding mode, the corresponding enantiomer ( $3 R, 6 S$ )-28a and its racemic trans-stereoisomer ( $\pm$ )-trans-28a showed $>100$-fold lower potency.

Having achieved high enzyme potency and selectivity, we evaluated several compounds in a mechanistic cellular assay in PC-3 cells to determine the effect of inhibiting PDK1 on PI3-kinase
dependent and independent pathways. PDK1-mediated phosphorylation of Thr ${ }^{308}$-AKT (PI3K-dependent) and Ser ${ }^{221}$-RSK (PI3Kindependent) were evaluated as well as the PDK1-independent phosphorylation state of Ser ${ }^{473}$-AKT. Consistent with potent and selective inhibition of PDK1, compounds (3S,6R)-28a and 34a exhibited submicromolar inhibition of the phosphorylation of both Thr ${ }^{308}$-AKT and Ser ${ }^{221}$-RSK and did not affect the phosphorylation of $\mathrm{Ser}^{473}$-AKT $\left(\mathrm{IC}_{50}>29300 \mathrm{nM}\right)$. Interestingly, methyl substitution on the pyrimidine 2 -amino group provided compounds with increased cellular potency and kinase selectivity ( $(3 S, 6 R)-28 \mathrm{~b}$ vs $(3 S, 6 R)-28 \mathrm{a}$ and ( $3 S, 6 R$ )-28d (GSK$2334470)^{23}$ vs $\left.(3 S, 6 R)-28 c\right)$. A similar trend was observed for 34b-d.

As part of our optimization process, we also investigated functionalities at the $\beta$-position to the nitrogen of the six-membered ring other than carboxamide. The activities of selected representatives are depicted in Table 6. The reverse amide ( $\pm$ )-37a and the carbamate $( \pm)$ - $\mathbf{3 7 b}$ exhibited similar potency to phenylcarboxamide $(\boldsymbol{S}) \mathbf{- 2 1 b}$. Although the expected increase in potency when adding the $\alpha$-methyl group was observed $(( \pm)$-cis- 37 c$)$, it was not as pronounced as in the carboxamide series. Surprisingly, an X-ray crystal structure of ( $\pm$ )-cis-37c with PDK1 (Figure 7) revealed that the opposite antipode occupied the active site (compared to the carboxamide series). To accommodate this stereoisomer, the piperidine adopted the alternate chair conformation, which places the methyl group away from the pocket in the G-loop. Consistent with the X-ray results, ( $3 R, 6 S$ )-37c exhibited approximately 100 -fold higher potency relative to its enantiomer ( $3 S, 6 R$ )-37c, although it showed only a modest increase in potency $(\sim 0.5 \log$ units) relative to its corresponding nonmethylated analogue $(R)-\mathbf{3 7 b}$.

Analysis of the X-ray crystal structure of $(3 R, 6 S)-37 \mathrm{c}$ in PDK1 suggested that moving the methyl group to the $\beta$-position of the piperidine ring with a trans relationship to the carbamate functionality could potentially fill the lipophilic pocket under the G-loop. Thus a series of piperidine compounds of general structure 43 was investigated (Table 7). Indeed, compound 43a exhibited high potency in the PDK1 enzyme assay as well as excellent potency in the mechanistic cellular assays. The binding mode was confirmed by an X-ray crystal structure of 43a bound to PDK1 (Figure 8). The $\beta$-methyl substituent points toward the lipophilic pocket under the G-loop, and a hydrogen bond network involving the carbamate carbonyl group and both the catalytic lysine 111 and serine 94 is observed. The $N-M e$ carbamate 43b exhibited higher potency in the PDK1 enzyme assay ( $\sim 10$-fold), and the cellular mechanistic assay ( $\sim 5$-fold), relative to the NH carbamate 43a. In addition, replacement of the oxygen atom in carbamate 43b with carbon afforded amide 43c, which also exhibited a similar potency profile in the PDK1 enzyme and mechanistic assays.

Selected compounds with potent mechanistic cellular activity were tested for antiproliferative activity against a panel of leukemia cell lines. We found that AML cell lines were more sensitive to PDK1 inhibition (Table 8), which is consistent with published data in which overexpression of PDK1 was found to be a common feature of acute myeloid leukemia ( $45 \%$ of patients), promoting monocyte colony formation and translocation of PKC. ${ }^{24}$ However, we found that AML cell lines were not uniformly inhibited and only a subset of AML cell lines was sensitive to growth inhibition by our PDK1 inhibitors (data not shown). ${ }^{25}$

Compound ( $\mathbf{3 S}, \mathbf{6 R}$ )-28d was further evaluated through an in vitro kinase selectivity panel of 285 protein and lipid kinases. ${ }^{26}$

Table 3. SAR Results of $\alpha$-Alkyl Substituted Cyclic Amines




Figure 4. X-ray crystal structure of compound ( $R$ )-18a bound to PDK1.


Figure 5. X-ray crystal structures of compounds 12 k and (S)-21a bound to PDK1.

Only 24 kinases were inhibited $>50 \%$ in the presence of $10 \mu \mathrm{M}$ (3S,6R)-28d (Table 9). $\mathrm{IC}_{50}$ values available from our internal kinase panel for a subset of kinases including members from the AGC family are shown in Table 10. (3S,6R)-28d exhibited $>1000$-fold selectivity against each of these kinases compared to potency against PDK1.

The ability of ( $\mathbf{3 S}, \mathbf{6 R}$ )-28d to inhibit PDK1 signaling in vivo was evaluated using SCID mice bearing OCI-AML2 xenografts. At its MTD dose ( $100 \mathrm{mg} / \mathrm{kg}$, ip, single dose), which afforded high exposure (AUC $=31362 \mathrm{ng} \cdot \mathrm{h} / \mathrm{mL}$;

Table 4. SAR of Carboxamide Substitution on Morpholine and Piperidine Analogues

Compd
$\left.C_{\max }=4510 \mathrm{ng} / \mathrm{mL}\right),(3 S, 6 R)-28 d$ exhibited $58 \%$ and $29 \%$ reduction of AKT ${ }^{\text {T308 }}$ phosphorylation at 3 and 6 h , respectively, and $57 \%$ and $71 \%$ reduction of RSK ${ }^{\text {S221 }}$ phosphorylation at 3 and 6 h , respectively (Figure 9). Consistent with the in vitro findings, we observed no inhibition of $A K T{ }^{\text {S473 }}$ phosphorylation.

Table 5. SAR of Bis-substituted Morpholine and Piperidine Analogues


| Compd | $\mathrm{R}^{1}$ | $\mathrm{R}^{2}$ | $\mathrm{R}^{3}$ | X | Kinase $\mathrm{pIC}_{50}$ |  |  |  |  | LE | $\begin{gathered} \text { pAKT (T308) } \\ \text { IC50 }(\mathrm{nM}) \end{gathered}$ | $\begin{gathered} \text { pRSK (S221) } \\ \mathrm{IC}_{50}(\mathrm{nM}) \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | PDK1 | AurA | AurB | ALK5 | ROCK1 |  |  |  |
| (3S,6R)-28a |  |  | H | $\mathrm{CH}_{2}$ | 8.5 | 5.9 | 6.0 | 5.2 | 6.7 | 0.35 | 327 | 333 |
| (3R,6S)-28a |  |  | H | $\mathrm{CH}_{2}$ | 5.9 | <5 | 5.3 | $<5$ | 5.5 | 0.24 | >29,300 | >29,300 |
| ( $\pm$ )-trans-28a |  |  | H | $\mathrm{CH}_{2}$ | 6.1 | $<5$ | 5.7 | $<5$ | $<5$ | 0.25 | ND ${ }^{\text {a }}$ | ND |
| (3S,6R)-28b |  |  | $\mathrm{CH}_{3}$ | $\mathrm{CH}_{2}$ | 8.8 | <5 | 5.7 | <5 | 5.5 | 0.35 | 165 | 655 |
| (3S,6R)-28c |  |  | H | $\mathrm{CH}_{2}$ | 8.1 | 5.3 | 6.0 | <5 | 6.2 | 0.34 | 472 | 316 |
| $\begin{gathered} (\text { GSK } 2334470) \\ (\mathbf{3 S}, \mathbf{6} \boldsymbol{R}) \mathbf{- 2 8 d} \end{gathered}$ |  |  | $\mathrm{CH}_{3}$ | $\mathrm{CH}_{2}$ | 8.6 | $<5$ | 5.5 | $<5$ | 5.1 | 0.35 | 113 | 293 |
| 34a |  |  | H | O | 8.3 | 6.7 | 6.5 | $<5$ | 6.8 | 0.34 | 264 | 594 |
| 34b |  |  | $\mathrm{CH}_{3}$ | O | 8.5 | 5.1 | 5.8 | $<5$ | 5.5 | 0.33 | 57 | 88 |
| 34e |  |  | $\mathrm{CH}_{3}$ | 0 | 8.5 | $<5$ | 5.3 | $<5$ | $<5$ | 0.34 | 24 | 30 |
| 34d |  |  | $\mathrm{CH}_{3}$ | O | 8.2 | < 5 | 5.8 | $<5$ | $<5$ | 0.32 | 85 | 102 |

${ }^{a} \mathrm{ND}=$ not determined.

## ■ CONCLUSION

The optimization of compound 1 into highly potent and selective PDK1 inhibitors was accomplished via a structure-based design strategy targeting specific binding opportunities presented by the PDK1 G-loop to increase potency and selectivity. Interestingly, the majority of kinase inhibitors do not exploit the potential interactions presented by the G-loop, probably due to its typical high flexibility, which could pose a challenge for achieving high ligand binding affinity. ${ }^{27}$ However, X-ray crystallography revealed distinct pockets in the PDK1 G-loop, which enabled optimization of the morpholine and piperidine derivatives through proper introduction of small alkyl groups on the six-membered ring. The most potent and selective inhibitors demonstrated submicromolar mechanistic cellular activity as
measured by inhibition of phosphorylation of PDK1 substrates as well as antiproliferative activity against a subset of AML cell lines. Experiments with compound (3S,6R)-28d did confirm the ability of a PDK1 inhibitor to modulate downstream signaling in vivo. However, preliminary results from an efficacy study (SCID mice bearing OCI-AML2 tumors) indicated that compound ( $3 S, 6 R$ )-28d only modestly inhibits tumor growth inhibition in vivo (data not shown). Taken together, these results advise that further biology studies will be necessary to determine the utility of a PDK1 inhibitor in the treatment of cancer either as a single agent or in combination therapies. The discovery of potent and highly selective PDK1 inhibitors, exemplified by ( $3 S, 6 R$ )-28d, permits further delineation of PDK1 mediated signal transduction and potential pharmacological uses of a PDK1 inhibitor. ${ }^{23,28}$


Figure 6. X-ray crystal structure of compound $(3 S, 6 R)$-28a bound to PDK1.

Table 6. Selected SAR Data for Aminopiperidine Derivatives of General Structure 37



## EXPERIMENTAL SECTION

Chemistry. General Methods. Unless otherwise noted, commercially available materials were used without further purification. Air- or moisture-sensitive reactions were carried out under a nitrogen or argon atmosphere. Anhydrous solvents were obtained from Sigma-Adrich. Flash chromatography was performed using silica gel under standard techniques or using silica gel cartridges on an Analogix instrument. NMR spectra were recorded on a Bruker 400 MHz spectrometer. Chemical shifts ( $\delta$ ) are quoted in parts per million ( ppm ) relative to an internal solvent referance. Coupling constants ( $J$ ) are recorded in hertz. LC-MS data were collected from a Sciex or Agilent instrument. Reverse phase HPLC purifications were conducted on a Gilson HPLC (monitoring at 215 and 254 nm ) with a C18 column eluting with an acetonitrile/water gradient with $0.1 \%$ TFA in each solvent unless otherwise noted. Analytical HPLC data were generated by injecting $5 \mu \mathrm{~L}$ of very dilute sample solution in the appropriate solvent to a reverse phase HPLC system run over $4 \min$ (5-95\% acetonitrile/water with


Figure 7. X-ray crystal structure of compound $(3 R, 6 S)-37 \mathrm{c}$ bound to PDK1.
$0.1 \%$ TFA in each solvent). The products were detected by UV (254, 214 , and 333 nm ). All tested compounds were determined to be $\geq 95 \%$ purity by LC-MS and analytical HPLC unless otherwise noted.

4-(2-Amino-4-pyrimidinyl)-2-fluorobenzonitrile (4). In a 25 mL sealed tube under argon were combined 4-chloro-2-pyrimidinamine ( 100 mg , 0.772 mmol ) and (4-cyano-3-fluorophenyl)boronic acid ( $127 \mathrm{mg}, 0.772$ $\mathrm{mmol})$ in 1,4-dioxane $(5 \mathrm{~mL})$ and saturated aqueous $\mathrm{NaHCO}_{3}(1.25 \mathrm{~mL})$. This mixture was degassed for 10 min with argon. $\mathrm{Pd}\left(\mathrm{PPh}_{3}\right)_{4}(50 \mathrm{mg}, 0.04$ mmol ) was then added, and the reaction sealed and heated at $95^{\circ} \mathrm{C}$ in an oil bath. After 3 h , the reaction was allowed to cool to room temperature and then poured onto water $(50 \mathrm{~mL})$ and $\mathrm{EtOAc}(50 \mathrm{~mL})$. The organic layer was separated, dried $\left(\mathrm{MgSO}_{4}\right)$, filtered through a pad of Celite503, and concentrated to dryness. The resulting light-yellow solid was dissolved in $\mathrm{CHCl}_{3}$ and purified by flash chromatography on $\mathrm{SiO}_{2}$ (eluent: 90/10/1 $\mathrm{CHCl}_{3} / \mathrm{CH}_{3} \mathrm{OH} / \mathrm{NH}_{4} \mathrm{OH}$ ) to afford the title compound ( $138 \mathrm{mg}, 83 \%$ ). LC-MS (ES) $m / z=215[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR ( 400 MHz, DMSO- $d_{6}$ ): $\delta 6.88(\mathrm{~s}, 2 \mathrm{H}), 7.29(\mathrm{~d}, J=5.1 \mathrm{~Hz}, 1 \mathrm{H}), 8.04-8.22(\mathrm{~m}, 3 \mathrm{H}), 8.43(\mathrm{~d}, J=$ $5.1 \mathrm{~Hz}, 1 \mathrm{H})$.

N-[4-(4-Cyano-3-fluorophenyl)-2-pyrimidinyl]-N-methylacetamide (5). To 4-(2-amino-4-pyrimidinyl)-2-fluorobenzonitrile ( $230 \mathrm{mg}, 1.07$ $\mathrm{mmol})$ was added acetic anhydride $(10 \mathrm{~mL})$, and the reaction mixture was stirred overnight at $80^{\circ} \mathrm{C}$. LCMS analysis showed a $\sim 2: 1$ mixture of mono- and diacetate products. The solvent was partially removed under vacuum. Ethanol was added, and the solvents were evaporated. This process was repeated 2 more times until most of the acetic anhydride and acetic acid was removed. Methanol was added, and an insoluble white solid was observed which was immediately filtered to afford N -[4-(4-cyano-3-fluorophenyl)-2-pyrimidinyl]acetamide ( $145 \mathrm{mg}, 53 \%$ ) as a white solid. LC-MS (ES) $m / z=279[\mathrm{M}+\mathrm{Na}]^{+} .{ }^{1} \mathrm{H} \operatorname{NMR}(400 \mathrm{MHz}$, DMSO $\left.-d_{6}\right): \delta 2.26(\mathrm{~s}, 3 \mathrm{H}), 7.90(\mathrm{~d}, J=5.3 \mathrm{~Hz}, 1 \mathrm{H}), 8.12-8.19(\mathrm{~m}, 1 \mathrm{H})$, $8.22-8.28(\mathrm{~m}, 1 \mathrm{H}), 8.28-8.34(\mathrm{~m}, 1 \mathrm{H}), 8.83(\mathrm{~d}, J=5.1 \mathrm{~Hz}, 1 \mathrm{H}), 10.72$ ( $\mathrm{s}, 1 \mathrm{H}$ ).

To N-[4-(4-cyano-3-fluorophenyl)-2-pyrimidinyl]acetamide (140 mg, $0.546 \mathrm{mmol})$ and $\mathrm{Cs}_{2} \mathrm{CO}_{3}(196 \mathrm{mg}, 0.60 \mathrm{mmol})$ in DMF $(5 \mathrm{~mL})$ was added iodomethane $(0.038 \mathrm{~mL}, 0.60 \mathrm{mmol})$, and the reaction mixture was stirred for 3 h at room temperature. Water was added (ca. 20 mL ), and a white precipitate was formed. The mixture was filtered, and the solid was washed with more water. The solid was dissolved in EtOAc, and the solution was dried $\left(\mathrm{MgSO}_{4}\right)$, filtered, and concentrated to afford the title compound ( $135 \mathrm{mg}, 91 \%$ ) as an off-white solid. LC-MS (ES) $m / z=293[\mathrm{M}+\mathrm{Na}]^{+} .{ }^{1} \mathrm{H} \operatorname{NMR}\left(400 \mathrm{MHz}, \mathrm{DMSO}-d_{6}\right): \delta 2.45(\mathrm{~s}$, $3 \mathrm{H}), 3.44(\mathrm{~s}, 3 \mathrm{H}), 8.02(\mathrm{~d}, J=5.3 \mathrm{~Hz}, 1 \mathrm{H}), 8.15(\mathrm{dd}, J=8.1,6.8 \mathrm{~Hz}, 1 \mathrm{H})$, $8.26(\mathrm{dd}, J=8.1,1.5 \mathrm{~Hz}, 1 \mathrm{H}), 8.33(\mathrm{dd}, J=10.7,1.4 \mathrm{~Hz}, 1 \mathrm{H}), 8.95(\mathrm{~d}, J=$ $5.3 \mathrm{~Hz}, 1 \mathrm{H})$.

Table 7. SAR of 3-Methyl-5-aminopiperidine Analogues of General Structure 43


| Compd | $\mathrm{R}^{1}$ | $\mathrm{R}^{2}$ | Kinase $\mathrm{plC}_{50}$ |  |  |  |  | LE | pAKT (T308) <br> $\mathrm{IC}_{50}(\mathrm{nM})$ | $\begin{gathered} \text { pRSK (S221) } \\ \mathrm{IC}_{50}(\mathrm{nM}) \end{gathered}$ |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | PDK1 | AurA | AurB | ALK5 | ROCK1 |  |  |  |
| 43a |  | H | 8.2 | 6.4 | 5.8 | $<5$ | $<5$ | 0.35 | 74 | 151 |
| 43b |  | $\mathrm{CH}_{3}$ | 9.1 | 6.9 | 6.6 | $<5$ | $<5$ | 0.38 | 9 | 19 |
| 43c |  | $\mathrm{CH}_{3}$ | 9.2 | 7.2 | 6.7 | <5 | $<5$ | 0.38 | 22 | 116 |

6-[2-(Methylamino)-4-pyrimidinyl]-1H-indazol-3-amine (8a). To N -[4-(4-cyano-3-fluorophenyl)-2-pyrimidinyl]- N -methylacetamide $(135 \mathrm{mg}, 0.500 \mathrm{mmol})$ in ethanol $(8 \mathrm{~mL})$ was added hydrazine monohydrate ( $2 \mathrm{~mL}, 41 \mathrm{mmol}$ ), and the reaction mixture was stirred overnight at $95^{\circ} \mathrm{C}$. The solution was poured onto water. A precipitate started to form. The mixture was filtered, and the solid was washed with water followed by $\mathrm{Et}_{2} \mathrm{O}$. The residual solvent was removed under vacuum to afford the title compound ( $85 \mathrm{mg}, 71 \%$ ) as a light-yellow solid. LC-MS (ES) $m / z=241[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR ( 400 MHz, DMSO- $d_{6}$ ): $\delta 2.89(\mathrm{~d}$, $3 \mathrm{H}), 5.43(\mathrm{~s}, 2 \mathrm{H}), 7.05-7.14(\mathrm{~m}, 1 \mathrm{H}), 7.16(\mathrm{~d}, J=5.3 \mathrm{~Hz}, 1 \mathrm{H}), 7.62(\mathrm{~d}$, $J=8.1 \mathrm{~Hz}, 1 \mathrm{H}), 7.77(\mathrm{~d}, J=8.3 \mathrm{~Hz}, 1 \mathrm{H}), 8.02(\mathrm{br} \mathrm{s}, 1 \mathrm{H}), 8.34(\mathrm{~d}, J=$ $4.8 \mathrm{~Hz}, 1 \mathrm{H}), 11.61(\mathrm{~s}, 1 \mathrm{H})$.

N-Acetyl-N-(1-acetyl-6-bromo-1H-indazol-3-yl)acetamide (6). In a 100 mL flask under argon were combined 6-bromo- 1 H -indazol-3-amine $(2.47 \mathrm{~g}, 11.7 \mathrm{mmol})$, acetic anhydride ( $22 \mathrm{~mL}, 233 \mathrm{mmol}$ ), and DMAP $(0.071 \mathrm{~g}, 0.58 \mathrm{mmol})$, and the resulting mixture was heated at $120^{\circ} \mathrm{C}$ for 5 h . The reaction was allowed to cool to room temperature, stirred overnight, and then concentrated to dryness. The resulting residue was dry loaded onto $\mathrm{SiO}_{2}$ using acetone and purified by flash chromatography on $\mathrm{SiO}_{2}$ using $\mathrm{EtOAc} / \mathrm{Hex}$ as the eluent to afford the title compound $(2.84 \mathrm{~g}, 68 \%)$ as a white solid. LC-MS (ES) $m / z=360,362[\mathrm{M}+\mathrm{Na}]^{+}$. ${ }^{1} \mathrm{H}$ NMR ( 400 MHz, DMSO- $d_{6}$ ): $\delta 2.31(\mathrm{~s}, 6 \mathrm{H}), 2.70(\mathrm{~s}, 3 \mathrm{H}), 7.67$ (dd, $J=8.6,1.8 \mathrm{~Hz}, 1 \mathrm{H}), 7.83(\mathrm{~d}, J=8.3 \mathrm{~Hz}, 1 \mathrm{H}), 8.53(\mathrm{~d}, J=1.5 \mathrm{~Hz}, 1 \mathrm{H})$. N-[6-(2-Chloro-4-pyrimidinyl)-1H-indazol-3-yl]acetamide (7). To a mixture of N -acetyl- N -(1-acetyl-6-bromo- 1 H -indazol-3-yl)acetamide ( $0.439 \mathrm{~g}, 1.299 \mathrm{mmol}$ ), N -(1-acetyl-6-bromo-1 H -indazol-3-yl)acetamide ( $0.063 \mathrm{~g}, 0.211 \mathrm{mmol}$ ), bis(pinacolato) diboron ( $0.384 \mathrm{~g}, 1.51 \mathrm{mmol}$ ), and KOAc $(0.445 \mathrm{~g}, 4.53 \mathrm{mmol})$ was added 1,4-dioxane $(8 \mathrm{~mL})$, and nitrogen gas was bubbled through the mixture for $10 \mathrm{~min} . \mathrm{PdCl}_{2}$ (dppf) $\cdot \mathrm{CH}_{2} \mathrm{Cl}_{2}(0.062 \mathrm{~g}, 0.076 \mathrm{mmol})$ was added, and the reaction mixture was stirred for 2 h at $100{ }^{\circ} \mathrm{C}$ in a sealed tube. The reaction mixture was cooled to room temperature and treated with 2,4-dichloropyrimidine ( $0.225 \mathrm{~g}, 1.510 \mathrm{mmol}$ ) and saturated aqueous $\mathrm{NaHCO}_{3}$ ( 3 mL ). Nitrogen gas was bubbled through the mixture for 10 min . $\mathrm{PdCl}_{2}(\mathrm{dppf}) \cdot \mathrm{CH}_{2} \mathrm{Cl}_{2}(0.062 \mathrm{~g}, 0.076 \mathrm{mmol})$ was added, and the reaction mixture was stirred overnight at $100^{\circ} \mathrm{C}$ in a sealed tube. The mixture was cooled to room temperature and poured into EtOAc and water and then filtered. The filtrate was poured into a separatory funnel, and the organic layer was separated, washed with brine, dried $\left(\mathrm{MgSO}_{4}\right)$, filtered, and concentrated. Flash chromatography on $\mathrm{SiO}_{2}$ (gradient: $\mathrm{CHCl}_{3}$ to $\left.90: 10: 1 \mathrm{CHCl}_{3} / \mathrm{CH}_{3} \mathrm{OH} / \mathrm{NH}_{4} \mathrm{OH}\right)$ afforded the title compound ( $84 \mathrm{mg}, 19 \%$ ) as a yellow solid. LC-MS (ES) $m / z=288$


Figure 8. X-ray crystal structure of carbamate 43a bound to PDK1.
$[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR $\left(400 \mathrm{MHz}, \mathrm{DMSO}-d_{6}\right): \delta 2.13(\mathrm{~s}, 3 \mathrm{H}), 7.85(\mathrm{~d}$, $J=8.8 \mathrm{~Hz}, 1 \mathrm{H}), 7.97(\mathrm{~d}, J=8.6 \mathrm{~Hz}, 1 \mathrm{H}), 8.25(\mathrm{~d}, J=5.3 \mathrm{~Hz}, 1 \mathrm{H}), 8.28-$ $8.36(\mathrm{~m}, 1 \mathrm{H}), 8.84(\mathrm{~d}, J=5.3 \mathrm{~Hz}, 1 \mathrm{H}), 10.51(\mathrm{~s}, 1 \mathrm{H}), 13.00$ (br. s., 1 H$)$. 6-[2-(Dimethylamino)-4-pyrimidinyl]-1H-indazol-3-amine (8b). To N -[6-(2-chloro-4-pyrimidinyl)-1H-indazol-3-yl] acetamide (20 mg, 0.070 mmol ) was added dimethylamine ( 2.0 M in THF, $4 \mathrm{~mL}, 8.00 \mathrm{mmol}$ ), and the reaction mixture was stirred overnight at $100^{\circ} \mathrm{C}$. The mixture was poured into EtOAc and water, and the organic layer was separated, washed with brine, dried $\left(\mathrm{MgSO}_{4}\right)$, filtered, and concentrated. To the resulting residue was added $\mathrm{CH}_{3} \mathrm{OH}(6 \mathrm{~mL})$, followed by concentrated $\mathrm{HCl}(0.3 \mathrm{~mL}, 3.60 \mathrm{mmol})$, and the reaction mixture was stirred for 3 h at $60^{\circ} \mathrm{C}$. The solution was concentrated and evaporated from toluene twice. The resulting residue was triturated with $\mathrm{Et}_{2} \mathrm{O}$ to afford an HCl salt of the desired product ( $20 \mathrm{mg}, 88 \%$ ) as a yellow solid. LC-MS (ES) $m / z=255$ $[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H} \operatorname{NMR}\left(400 \mathrm{MHz}, \mathrm{CD}_{3} \mathrm{OD}\right): \delta 3.39-3.56(\mathrm{~m}, 6 \mathrm{H}), 7.68$ $(\mathrm{d}, J=6.8 \mathrm{~Hz}, 1 \mathrm{H}), 8.15(\mathrm{~s}, 2 \mathrm{H}), 8.41-8.47(\mathrm{~m}, 2 \mathrm{H})$.

6-[2-(Ethylamino)-4-pyrimidinyl]-1H-indazol-3-amine (8c). The title compound was prepared following synthetic procedures similar to the preparation of $8 \mathbf{b}$. LC-MS (ES) $m / z=255[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{HNMR}(400 \mathrm{MHz}$, $\left.\mathrm{CD}_{3} \mathrm{OD}\right): \delta 1.40(\mathrm{t}, J=7.2 \mathrm{~Hz}, 3 \mathrm{H}), 3.55-3.85(\mathrm{~m}, 2 \mathrm{H}), 7.69(\mathrm{~d}, J=$ 6.6 Hz, 1H), 8.09-8.23 (m, 2H), $8.43(\mathrm{~d}, J=6.6 \mathrm{~Hz}, 1 \mathrm{H}), 8.45(\mathrm{~s}, 1 \mathrm{H})$.

6-[2-(Methyloxy)-4-pyrimidinyl]-1H-indazol-3-amine (8d). To N-[6-(2-chloro-4-pyrimidinyl)-1H-indazol-3-yl] acetamide $(8.5 \mathrm{mg}, 0.030 \mathrm{mmol})$

Table 8. Antiproliferative Activity of Selected PDK1 Inhibitors against a Panel of AML Cell Lines

| compd | cell $\mathrm{IC}_{50}(\mu \mathrm{M})$ |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | K562 <br> (chronic myelogenous leukemia) | OCI-AML2 <br> (acute myeloid leukemia) | OCI-AML3 <br> (acute myeloid leukemia) | HEL 92.1.7 <br> (erythroleukemia) | $\begin{gathered} \text { F-36P } \\ \text { (acute myeloid leukemia) } \end{gathered}$ |
| $(3 S, 6 R)-28 b$ | 8 | 0.58 | 0.65 | 12 | 0.46 |
| ( $3 S, 6 R$ )-28d | 18 | 0.35 | 0.52 | >30 | 0.28 |
| 34c | >30 | 0.46 | 0.69 | 19 | 0.39 |
| 34d | >30 | 0.89 | 0.76 | 16 | 0.46 |
| 43a | 24 | 0.69 | 0.40 | 18 | 0.82 |
| 43b | 17 | 0.38 | 0.24 | 18 | 0.19 |

Table 9. Kinase Selectivity Data for (3S,6R)-28d Screened at $10 \mu \mathrm{M}^{a}$

| kinase | \%RA | kinase | \%RA |
| :---: | :---: | :---: | :---: |
| SGK2(h) | -2 | Rsk2(h) | 28 |
| PDK1(h) | 0 | CHK2(h) | 29 |
| $\operatorname{PrKX}(\mathrm{h})$ | 4 | PKC $\left.\mathrm{S}_{\text {( }} \mathrm{h}\right)$ | 29 |
| Rsk4(h) | 12 | BrSK1 ${ }^{\text {( }}$ ) | 33 |
| SGK(h) | 13 | Rsk1(r) | 34 |
| Rsk3(h) | 14 | NLK(h) | 38 |
| ARK5(h) | 16 | $\operatorname{Met}(\mathrm{D} 1246 \mathrm{H})(\mathrm{h})$ | 43 |
| ROCK-II(r) | 17 | BrSK2(h) | 44 |
| ZIPK(h) | 21 | Aurora-B(h) | 46 |
| PKB $\gamma$ (h) | 22 | $\operatorname{Ret}(\mathrm{h})$ | 46 |
| DRAK1(h) | 23 | Rskl(h) | 46 |
| ROCK-II(h) | 26 | $\operatorname{Met}(\mathrm{Y} 1248 \mathrm{H})(\mathrm{h})$ | 49 |
| ${ }^{a} \mathrm{~h}=$ human; $\mathrm{r}=$ rat; $\mathrm{RA}=$ remaining activity. |  |  |  |

in $\mathrm{CH}_{3} \mathrm{OH}(4 \mathrm{~mL})$ was added concentrated $\mathrm{HCl}(0.2 \mathrm{~mL}, 2.400 \mathrm{mmol})$, and the reaction mixture was stirred overnight in a sealed tube at $50^{\circ} \mathrm{C}$. The solution was poured into saturated aqueous $\mathrm{NaHCO}_{3}$ and EtOAc. The organic layer was separated, washed with brine, dried $\left(\mathrm{MgSO}_{4}\right)$, filtered, and concentrated to afford the crude desired product $(6.5 \mathrm{mg})$ as a yellow solid. LC-MS (ES) $m / z=242[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR ( $400 \mathrm{MHz}, \mathrm{CD}_{3} \mathrm{OD}$ ): $\delta$ $4.13(\mathrm{~s}, 3 \mathrm{H}), 7.65(\mathrm{~d}, \mathrm{~J}=5.3 \mathrm{~Hz}, 1 \mathrm{H}), 7.74-7.89(\mathrm{~m}, 2 \mathrm{H}), 8.18(\mathrm{~s}, 1 \mathrm{H})$, $8.59(\mathrm{~d}, J=5.3 \mathrm{~Hz}, 1 \mathrm{H})$.

6 -Chloro- $N^{4}$-ethyl-2,4-pyrimidinediamine (9d). In a 50 mL flask under argon were combined 4,6-dichloro-2-pyrimidinamine ( 0.50 g , 3.05 mmol ) and ethylamine ( 2.0 M in $\mathrm{CH}_{3} \mathrm{OH}, 15.24 \mathrm{~mL}, 30.5 \mathrm{mmol}$ ), and the reaction mixture was stirred at $50^{\circ} \mathrm{C}$ for 3 h . The mixture was cooled to room temperature and concentrated. The resulting yellow solid was dissolved in EtOAc, and the solution was washed with water. The organic layer was dried $\left(\mathrm{MgSO}_{4}\right)$, filtered, and concentrated to afford the title compound ( $368 \mathrm{mg}, 69 \%$ ) as a yellow solid. LC-MS (ES) $m / z=173[\mathrm{M}+$ $\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR ( 400 MHz, DMSO- $d_{6}$ ): $\delta 1.08(\mathrm{t}, J=7.2 \mathrm{~Hz}, 3 \mathrm{H}), 3.11-$ $3.30(\mathrm{~m}, 2 \mathrm{H}), 5.70(\mathrm{~s}, 1 \mathrm{H}), 6.37(\mathrm{bs}, 2 \mathrm{H}), 7.08(\mathrm{bs}, 1 \mathrm{H})$.

4-[2-Amino-6-(ethylamino)-4-pyrimidinyl]-2-fluorobenzonitrile (10d). In a 25 mL sealable tube under nitrogen were added (4-cyano-3fluorophenyl) boronic acid ( $0.29 \mathrm{~g}, 1.74 \mathrm{mmol}$ ) and 6-chloro- $\mathrm{N}^{4}$-ethyl-2,4-pyrimidinediamine ( $0.30 \mathrm{~g}, 1.74 \mathrm{mmol}$ ), followed by 1,4 -dioxane $(11.1 \mathrm{~mL})$ and a saturated aqueous solution of $\mathrm{NaHCO}_{3}(2.8 \mathrm{~mL})$. The mixture was degassed with nitrogen for $10 \mathrm{~min} . \mathrm{Pd}\left(\mathrm{Ph}_{3} \mathrm{P}\right)_{4}(0.10 \mathrm{~g}$, 0.087 mmol ) was added, the vial was sealed, and the reaction mixture was stirred for 16 h at $95^{\circ} \mathrm{C}$. The reaction was cooled to room temperature, filtered, and concentrated. The resulting residue was partitioned between EtOAc and water. The organic layer was separated, dried ( $\mathrm{MgSO}_{4}$ ), filtered, and concentrated. The resulting yellow oil was dissolved in $\mathrm{CH}_{3} \mathrm{CN}$ ( 5 mL w/5 drops TFA). DMSO (3 drops) and

Table 10. Inhibitory Activity of (3S,6R)-28d against Other Kinases

| kinase | $\mathrm{IC}_{50}(\mathrm{nM})$ |
| :--- | :---: |
| PDK1 | 2.5 |
| AKT1 | $>10000$ |
| ALK5 | $>10000$ |
| ASK1 | $>27542$ |
| Aurora A | 39810 |
| Aurora B | 3162 |
| EGFR | $>10000$ |
| GSK3b | $>25118$ |
| IKK1 | $>25118$ |
| PI3K $\gamma$ | 25118 |
| ROCK1 | 7943 |
| SYK | $>25118$ |
| VEGFR2 | $>10000$ |

water $(0.5 \mathrm{~mL})$ were added, and the solution was purified by reversephase HPLC $\left(\mathrm{CH}_{3} \mathrm{CN} / \mathrm{H}_{2} \mathrm{O}\right.$ w/0.1\%TFA). The fractions containing the desired product were combined and concentrated until most of the $\mathrm{CH}_{3} \mathrm{CN}$ was removed ( $\sim$ half the original volume). The resulting precipitate was filtered, washed with water, and dried under vacuum to afford a TFA salt of the title compound ( 164 mg ) as a white solid. LCMS (ES) $m / z=258[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR ( 400 MHz , DMSO-d $\mathrm{d}_{6}$ ): $\delta 1.17(\mathrm{t}, J=7.2 \mathrm{~Hz}, 3 \mathrm{H}), 3.37-3.50(\mathrm{~m}, 2 \mathrm{H}), 6.38(\mathrm{bs}, 1 \mathrm{H}), 7.77$ (bs, 1H), 7.94 (bs, 1H), 8.13-8.25 (m, 1H), 8.73 (bs, 1H).

6-(3-Amino-1H-indazol-6-yl)-N ${ }^{4}$-ethyl-2,4-pyrimidinediamine (12f). To a 25 mL flask under argon was added 4-[2-amino-6-(ethylamino)4 -pyrimidinyl]-2-fluorobenzonitrile ( $0.164 \mathrm{~g}, 0.442 \mathrm{mmol}$ ), followed by EtOH ( 3.5 mL ). Hydrazine monohydrate ( $0.87 \mathrm{~mL}, 17.7 \mathrm{mmol}$ ) was added, and the reaction mixture was stirred for 6 h at $80^{\circ} \mathrm{C}$. The reaction was cooled to room temperature and concentrated to near dryness. Water $(3 \mathrm{~mL})$ was added (orange oil was formed), followed by $\mathrm{CH}_{3} \mathrm{CN}$ ( 8 drops), and the mixture was sonicated. A light-yellow precipitate formed. The suspension was cooled on an ice bath and the solid was filtered, washed with water, and dried under vacuum at $40^{\circ} \mathrm{C}$ to afford the title compound ( 82 $\mathrm{mg}, 68 \%$ ) as a light-yellow solid. LC-MS (ES) $m / z=270[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR ( 400 MHz , DMSO- $d_{6}$ ): $\delta 1.13(\mathrm{t}, J=7.2 \mathrm{~Hz}, 3 \mathrm{H}), 3.20-3.40(\mathrm{~m}$, $2 \mathrm{H}), 5.36(\mathrm{~s}, 2 \mathrm{H}), 5.97(\mathrm{~s}, 2 \mathrm{H}), 6.25(\mathrm{~s}, 1 \mathrm{H}), 6.82(\mathrm{bs}, 1 \mathrm{H}), 7.41(\mathrm{~d}, J=8.3$ $\mathrm{Hz}, 1 \mathrm{H}), 7.69(\mathrm{~d}, \mathrm{~J}=8.3 \mathrm{~Hz}, 1 \mathrm{H}), 7.84(\mathrm{~s}, 1 \mathrm{H}), 11.50(\mathrm{~s}, 1 \mathrm{H})$.

Compounds $\mathbf{1 2 b}, \mathbf{1 2 e}, 12 \mathrm{~g}-\mathfrak{j}$, and $\mathbf{1 2 1 - m}$ were synthesized by following synthetic procedures similar to the preparation of $\mathbf{1 2 f}$ (route 1 ).

6-[2-Amino-6-(1-methylethyl)-4-pyrimidinyl]-1H-indazol-3-amine (12b). LC-MS (ES) $m / z=269[\mathrm{M}+\mathrm{H}]^{+}$. ${ }^{1} \mathrm{H}$ NMR ( 400 MHz , DMSO- $d_{6}$ ): $\delta 1.24(\mathrm{~d}, J=6.8 \mathrm{~Hz}, 6 \mathrm{H}), 2.83(\mathrm{~m}, 1 \mathrm{H}), 5.42(\mathrm{~s}, 2 \mathrm{H}), 6.54$ $(\mathrm{s}, 2 \mathrm{H}), 7.07(\mathrm{~s}, 1 \mathrm{H}), 7.60(\mathrm{dd}, J=8.5,1.4 \mathrm{~Hz}, 1 \mathrm{H}), 7.76(\mathrm{~d}, J=8.3 \mathrm{~Hz}$, 1H), $7.99(\mathrm{~s}, 1 \mathrm{H}), 11.59(\mathrm{~s}, 1 \mathrm{H})$.


Figure 9. Effect of ( $3 S, 6 R$ )-28d on the pharmacodynamic markers in OCL-AML2 xenografts.

6-(3-Amino-1H-indazol-6-yl)- $N^{4}$-methyl-2,4-pyrimidinediamine (12e). LC-MS (ES) $m / z=256[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR ( 400 MHz , DMSO- $d_{6}$ ): $\delta 2.81(\mathrm{~d}, 3 \mathrm{H}), 5.37(\mathrm{~s}, 2 \mathrm{H}), 6.00(\mathrm{~s}, 2 \mathrm{H}), 6.25(\mathrm{~s}, 1 \mathrm{H}), 6.80$ (bs, 1 H$), 7.43(\mathrm{~d}, J=8.3 \mathrm{~Hz}, 1 \mathrm{H}), 7.69(\mathrm{~d}, J=8.6 \mathrm{~Hz}, 1 \mathrm{H}), 7.85(\mathrm{~s}, 1 \mathrm{H})$, $11.50(\mathrm{~s}, 1 \mathrm{H})$.

6-(3-Amino-1H-indazol-6-yl)- $N^{4}$-(1-methylethyl)-2,4-pyrimidinediamine (12g). LC-MS (ES) $m / z=284[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{HNMR}(400 \mathrm{MHz}$, DMSO- $d_{6}$ ): $\delta 1.15(\mathrm{~d}, J=6.6 \mathrm{~Hz}, 6 \mathrm{H}), 4.12(\mathrm{bs}, 1 \mathrm{H}), 5.36(\mathrm{~s}, 2 \mathrm{H}), 5.94$ $(\mathrm{s}, 2 \mathrm{H}), 6.24(\mathrm{~s}, 1 \mathrm{H}), 6.71(\mathrm{~d}, J=7.6 \mathrm{~Hz}, 1 \mathrm{H}), 7.40(\mathrm{~d}, J=8.6 \mathrm{~Hz}, 1 \mathrm{H})$, $7.69(\mathrm{~d}, J=8.3 \mathrm{~Hz}, 1 \mathrm{H}), 7.82(\mathrm{~s}, 1 \mathrm{H}), 11.50(\mathrm{bs}, 1 \mathrm{H})$.

6-(3-Amino-1H-indazol-6-yl)-N ${ }^{4}$-cyclopentyl-2,4-pyrimidinediamine (12h). LC-MS (ES) $m / z=310[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR ( 400 MHz , DMSO- $d_{6}$ ): $\delta 1.38-1.61(\mathrm{~m}, 4 \mathrm{H}), 1.61-1.78(\mathrm{~m}, 2 \mathrm{H}), 1.92(\mathrm{~m}, 2 \mathrm{H})$, $4.22(\mathrm{bs}, 1 \mathrm{H}), 5.37(\mathrm{~s}, 2 \mathrm{H}), 5.97$ (bs, 2H), $6.26(\mathrm{~s}, 1 \mathrm{H}), 6.87(\mathrm{bs}, 1 \mathrm{H})$, $7.40(\mathrm{~d}, J=8.6 \mathrm{~Hz}, 1 \mathrm{H}), 7.70(\mathrm{~d}, J=8.4 \mathrm{~Hz}, 1 \mathrm{H}), 7.82(\mathrm{~s}, 1 \mathrm{H}), 11.51$ ( $\mathrm{s}, 1 \mathrm{H}$ ).

6-(3-Amino-1H-indazol-6-yl)- $N^{4}$-phenyl-2,4-pyrimidinediamine (12i). LC-MS (ES) $m / z=318[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR ( $400 \mathrm{MHz}, \mathrm{CD}_{3^{-}}$ OD) $\delta 6.53(\mathrm{~s}, 1 \mathrm{H}), 7.00-7.13(\mathrm{~m}, 1 \mathrm{H}), 7.27-7.38(\mathrm{~m}, 2 \mathrm{H}), 7.48(\mathrm{dd}$,
$J=8.6,1.3 \mathrm{~Hz}, 1 \mathrm{H}), 7.64-7.72(\mathrm{~m}, 2 \mathrm{H}), 7.77(\mathrm{dd}, J=8.3,0.8 \mathrm{~Hz}, 1 \mathrm{H})$, 7.81-7.85 (m, 1H).

6-(3-Amino-1H-indazol-6-yl)- $N^{4}, N^{4}$-dimethyl-2,4-pyrimidinediamine (12j). LC-MS (ES) $m / z=270[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR ( 400 MHz , DM-SO- $d_{6}$ ): $\delta 3.07(\mathrm{~s}, 6 \mathrm{H}), 5.37(\mathrm{~s}, 2 \mathrm{H}), 6.02(\mathrm{~s}, 2 \mathrm{H}), 6.44(\mathrm{~s}, 1 \mathrm{H}), 7.56(\mathrm{dd}$, $J=8.3,1.3 \mathrm{~Hz}, 1 \mathrm{H}), 7.71(\mathrm{~d}, J=8.6 \mathrm{~Hz}, 1 \mathrm{H}), 7.94(\mathrm{~s}, 1 \mathrm{H}), 11.50(\mathrm{~s}, 1 \mathrm{H})$.

6-[2-Amino-6-(1-pyrrolidinyl)-4-pyrimidinyl]-1H-indazol-3-amine (12I). LC-MS (ES) $m / z=296[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR ( 400 MHz , DMSO- $d_{6}$ ): $\delta 1.93$ (bs, 4H), 3.45 (bs, 4H), 5.37 (s, 2H), 6.00 ( s, 2H), $6.27(\mathrm{~s}, 1 \mathrm{H}), 7.54(\mathrm{dd}, J=8.6,1.3 \mathrm{~Hz}, 1 \mathrm{H}), 7.70(\mathrm{~d}, J=8.6 \mathrm{~Hz}, 1 \mathrm{H}), 7.92$ ( $\mathrm{s}, 1 \mathrm{H}), 11.49(\mathrm{~s}, 1 \mathrm{H})$.

6-[2-Amino-6-(1-piperidinyl)-4-pyrimidinyl]-1H-indazol-3-amine
(12m). LC-MS (ES) $m / z=310[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR ( 400 MHz , DMSO- $d_{6}$ ): $\delta 1.53(\mathrm{~m}, 4 \mathrm{H}), 1.64(\mathrm{~m}, 2 \mathrm{H}), 3.47-3.79(\mathrm{~m}, 4 \mathrm{H}), 5.37(\mathrm{~s}$, $2 \mathrm{H}), 6.03(\mathrm{~s}, 2 \mathrm{H}), 6.58(\mathrm{~s}, 1 \mathrm{H}), 7.57(\mathrm{dd}, J=8.3,1.3 \mathrm{~Hz}, 1 \mathrm{H}), 7.70(\mathrm{~d}, J=$ $8.6 \mathrm{~Hz}, 1 \mathrm{H}), 7.94(\mathrm{~s}, 1 \mathrm{H}), 11.49(\mathrm{~s}, 1 \mathrm{H})$.

4-(2-Amino-6-phenyl-4-pyrimidinyl)-2-fluorobenzonitrile (10a). In a 25 mL sealable tube under argon were combined (4-cyano-3-fluorophenyl)boronic acid $(0.50 \mathrm{~g}, 3.03 \mathrm{mmol})$, 4,6-dichloro-2-pyrimidinamine $(0.497 \mathrm{~g}$, $3.03 \mathrm{mmol})$, saturated aqueous $\mathrm{NaHCO}_{3}(4.04 \mathrm{~mL})$, and 1,4-dioxane $(16.2 \mathrm{~mL})$, and the mixture was degassed with argon for $5 \mathrm{~min} . \mathrm{Pd}\left(\mathrm{Ph}_{3} \mathrm{P}\right)_{4}$ ( $0.175 \mathrm{~g}, 0.152 \mathrm{mmol}$ ) was added, the vial was sealed, and the reaction mixture was stirred for 16 h at $95^{\circ} \mathrm{C}$. The reaction was cooled to room temperature, filtered through a plug of Celite503, and concentrated. The resulting orange tar was partitioned between EtOAc and water. The organic layer was separated, washed with brine, dried $\left(\mathrm{MgSO}_{4}\right)$, filtered, and concentrated. The resulting orange solid was sonicated in $\mathrm{CHCl}_{3}$ $(50 \mathrm{~mL})$ for 2 min . The mixture was filtrated, the solid was washed with $\mathrm{CHCl}_{3}$, and the filtrate was concentrated. Flash chromatography on $\mathrm{SiO}_{2}(40 \mathrm{~g})$ of the resulting residue (gradient: $\mathrm{CHCl}_{3}$ to $5 \% \mathrm{EtOAc} /$ $\mathrm{CHCl}_{3}$ ) afforded intermediate 4-(2-amino-6-chloro-4-pyrimidinyl)-2-fluorobenzonitrile ( 267 mg ) as a yellow solid. LC-MS (ES) $m / z=249$, $251[\mathrm{M}+\mathrm{H}]^{+}$.

In a 25 mL sealable tube under argon were combined 4-(2-amino-6-chloro-4-pyrimidinyl)-2-fluorobenzonitrile ( $0.196 \mathrm{~g}, 0.788 \mathrm{mmol}$ ) and phenylboronic acid $(0.096 \mathrm{~g}, 0.79 \mathrm{mmol})$ in 1,4-dioxane $(5.0 \mathrm{~mL})$ and saturated aqueous $\mathrm{NaHCO}_{3}(1.3 \mathrm{~mL})$, and the mixture was degassed with argon for $5 \mathrm{~min} . \mathrm{Pd}\left(\mathrm{Ph}_{3} \mathrm{P}\right)_{4}(0.046 \mathrm{~g}, 0.04 \mathrm{mmol})$ was added, the vial was sealed, and the reaction mixture was stirred overnight at $95^{\circ} \mathrm{C}$. The reaction was cooled to room temperature and filtered, and the filtrate was concentrated to dryness. The resulting solid was partitioned between EtOAc and water. The organic layer was separated, washed with brine, dried $\left(\mathrm{MgSO}_{4}\right)$, filtered, and concentrated. Purification of the resulting solids on reverse phase $\operatorname{HPLC}\left(\mathrm{CH}_{3} \mathrm{CN} / \mathrm{H}_{2} \mathrm{O}\right.$ w/ $0.1 \%$ TFA) afforded a TFA salt of the title compound $(52 \mathrm{mg})$ as a white solid. LC-MS (ES) $m / z=291[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR ( 400 MHz , DMSO- $d_{6}$ ): $\delta 6.95(\mathrm{~s}, 2 \mathrm{H}), 7.49-7.64(\mathrm{~m}, 3 \mathrm{H}), 7.90(\mathrm{~s}, 1 \mathrm{H}), 8.08-8.16$ $(\mathrm{m}, 1 \mathrm{H}), 8.26(\mathrm{dd}, J=8.1,1.5 \mathrm{~Hz}, 2 \mathrm{H}), 8.30(\mathrm{dd}, J=8.1,1.5 \mathrm{~Hz}, 1 \mathrm{H})$, $8.36(\mathrm{dd}, J=11.1,1.3 \mathrm{~Hz}, 1 \mathrm{H})$.

6-(2-Amino-6-phenyl-4-pyrimidinyl)-1H-indazol-3-amine (12c). Into a 25 mL sealable tube under argon were added 4-(2-amino-6-phenyl-4-pyrimidinyl)-2-fluorobenzonitrile ( $0.052 \mathrm{~g}, 0.18 \mathrm{mmol}$ ) and EtOH $(5 \mathrm{~mL})$. Hydrazine monohydrate $(0.35 \mathrm{~mL}, 7.17 \mathrm{mmol})$ was added, the vial was sealed, and the reaction mixture was stirred overnight at $95^{\circ} \mathrm{C}$. The reaction was cooled to room temperature and concentrated. The resulting solid was sonicated in a mixture of $\mathrm{EtOH}(1 \mathrm{~mL})$ and water $(10 \mathrm{~mL})$, filtered, washed with water, and dried under vacuum at $40^{\circ} \mathrm{C}$ to afford the title compound as a yellow solid ( $44 \mathrm{mg}, 77 \%$ ). LC-MS $(\mathrm{ES}) \mathrm{m} / z=303[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H} \operatorname{NMR}\left(400 \mathrm{MHz}, \mathrm{DMSO}-d_{6}\right): \delta 5.43(\mathrm{~s}$, $2 \mathrm{H}), 6.74(\mathrm{~s}, 2 \mathrm{H}), 7.46-7.59(\mathrm{~m}, 3 \mathrm{H}), 7.69-7.84(\mathrm{~m}, 3 \mathrm{H}), 8.12(\mathrm{~s}$, $1 \mathrm{H}), 8.23(\mathrm{~m}, 2 \mathrm{H}), 11.63(\mathrm{~s}, 1 \mathrm{H})$.

6-[2-Amino-6-(4-morpholinyl)-4-pyrimidinyl]-1H-indazol-3-amine (12k). In a 25 mL sealable tube under argon were combined $N$-acetylN -(1-acetyl-6-bromo- 1 H -indazol-3-yl)acetamide ( $0.25 \mathrm{~g}, 0.74 \mathrm{mmol}$ ),
Table 11. Crystallographic Data Collection and Refinement Statistics



12k

bis(pinacolato) diboron $(0.197 \mathrm{~g}, 0.776 \mathrm{mmol})$, and potassium acetate ( $0.145 \mathrm{~g}, 1.48 \mathrm{mmol}$ ) in 1,4-dioxane $(4.9 \mathrm{~mL})$. The mixture was degassed with argon for $5 \mathrm{~min} . \mathrm{PdCl}_{2}(\mathrm{dppf}) \cdot \mathrm{CH}_{2} \mathrm{Cl}_{2}(0.024 \mathrm{~g}, 0.03 \mathrm{mmol})$ was added, the tube was sealed, and the reaction mixture was stirred for 5 h at $100^{\circ} \mathrm{C}$. The mixture was cooled to room temperature, the tube was unsealed, and 4-chloro-6-(4-morpholinyl)-2-pyrimidinamine ( $0.175 \mathrm{~g}, 0.813 \mathrm{mmol}$ ), $\mathrm{NaHCO}_{3}(0.25 \mathrm{~g}, 2.96 \mathrm{mmol})$, water $(1.64 \mathrm{~mL})$, and $\mathrm{PdCl}_{2}(\mathrm{dppf}) \cdot \mathrm{CH}_{2} \mathrm{Cl}_{2}$ ( $0.024 \mathrm{~g}, 0.03 \mathrm{mmol}$ ) were added. The tube was resealed under argon, and the reaction mixture was stirred overnight at $100^{\circ} \mathrm{C}$. The mixture was cooled to room temperature, diluted with $\mathrm{CH}_{3} \mathrm{CN}(10 \mathrm{~mL})$, filtered through a pad of Celite503, and concentrated. The resulting brown solid was dissolved in 10 mL of solvent $\left(30 / 70 \mathrm{CH}_{3} \mathrm{CN} / \mathrm{H}_{2} \mathrm{O} \mathrm{w} / 0.25 \mathrm{~mL}\right.$ TFA $)$, and the solution was filtered through a $0.45 \mu$ filter disk. The filtrate was purified by reverse-phase HPLC $\left(\mathrm{CH}_{3} \mathrm{CN} / \mathrm{H}_{2} \mathrm{O}\right.$ w/0.1\% TFA) to afford a TFA salt of the acetylated Suzuki coupling intermediate ( 151 mg ) as a white solid. LC-MS (ES) $\mathrm{m} / \mathrm{z}=$ $354[\mathrm{M}+\mathrm{H}]^{+}$. This intermediate was then dissolved in $\mathrm{CH}_{3} \mathrm{OH}(10 \mathrm{~mL})$. $\mathrm{HCl}(12 \mathrm{M}, 0.69 \mathrm{~mL}, 8.3 \mathrm{mmol})$ was added, and the reaction mixture was stirred at $60^{\circ} \mathrm{C}$ for 4 h . The mixture was cooled to room temperature and filtered. The solid was washed with hexanes to afford an HCl salt of the title compound ( 75 mg ) as a light-yellow solid. LC-MS (ES) $m / z=312[\mathrm{M}+$ $\mathrm{H}]^{+} .{ }^{1} \mathrm{H} \operatorname{NMR}\left(400 \mathrm{MHz}, \mathrm{DMSO}-d_{6}\right): \delta 3.73(\mathrm{~m}, 4 \mathrm{H}), 3.89(\mathrm{~m}, 4 \mathrm{H}), 6.98$ $(\mathrm{s}, 1 \mathrm{H}), 7.66(\mathrm{~d}, J=8.6 \mathrm{~Hz}, 1 \mathrm{H}), 8.08(\mathrm{~m}, 2 \mathrm{H})$.

Compounds 12a and 12d were synthesized following synthetic procedures similar to the preparation of $\mathbf{1 2 k}$ (route 2 ).

6-(2-Amino-6-methyl-4-pyrimidinyl)-1H-indazol-3-amine (12a). HCl salt. LC-MS (ES) $m / z=241[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR ( 400 MHz , DMSO- $d_{6}$ ): $\delta 2.51(\mathrm{~s}, 3 \mathrm{H}$ \{assumed to be hidden beneath DMSO peak\}), $7.59(\mathrm{~s}, 1 \mathrm{H})$, $7.81(\mathrm{dd}, J=8.6,1.3 \mathrm{~Hz}, 1 \mathrm{H}), 7.99(\mathrm{~d}, J=8.6 \mathrm{~Hz}, 1 \mathrm{H}), 8.21(\mathrm{~s}, 1 \mathrm{H})$, 12.72 (bs, 1H).

6-[2-Amino-6-(methyloxy)-4-pyrimidinyl]-1H-indazol-3-amine (12d). LC-MS (ES) $m / z=257[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H} \operatorname{NMR}(400 \mathrm{MHz}$, DMSO- $d_{6}$ ): $\delta 3.86(\mathrm{~s}, 3 \mathrm{H}), 5.40(\mathrm{~s}, 2 \mathrm{H}), 6.58(\mathrm{~s}, 1 \mathrm{H}), 6.64(\mathrm{~s}, 2 \mathrm{H})$, $7.54(\mathrm{dd}, J=8.6,1.0 \mathrm{~Hz}, 1 \mathrm{H}), 7.72(\mathrm{~d}, J=8.3 \mathrm{~Hz}, 1 \mathrm{H}), 7.95(\mathrm{~s}, 1 \mathrm{H})$, 11.57 (s, 1H).
(2R)-2-[(Phenylmethyl)amino]-1-propanol ((R)-13). To (2R)-2-amino-1-propanol ( $4.5 \mathrm{~g}, 60 \mathrm{mmol})$ in toluene $(120 \mathrm{~mL})$ was added benzaldehyde $(636 \mathrm{~mL})$. A Dean-Stark trap was placed on the flask, and the reaction mixture was heated to reflux until no further water evolved. The reaction was cooled down to room temperature and concentrated. The resulting residue was dissolved in ethanol $(120 \mathrm{~mL})$ and treated with $\mathrm{NaBH}_{4}(5.67 \mathrm{~g}, 150$ mmol ) at $0^{\circ} \mathrm{C}$, followed by sufficient 4 N HCl in dioxane to adjust the pH to 2 . The reaction mixture was stirred overnight at room temperature and then concentrated in vacuo. The resulting residue was dissolved in 1 N aq HCl $(200 \mathrm{~mL})$ and washed with $\mathrm{CH}_{2} \mathrm{Cl}_{2}(2 \times 100 \mathrm{~mL})$. The aqueous phase was then adjusted to $\mathrm{pH}>13$ with 6 N aqueous NaOH and extracted with $\mathrm{CH}_{2} \mathrm{Cl}_{2}$ $(2 \times 150 \mathrm{~mL})$. The combined organic phase was dried over anhydrous $\mathrm{Na}_{2} \mathrm{SO}_{4}$, filtered, and concentrated to afford the title compound ( $9.44 \mathrm{~g}, 95 \%$ ) as a colorless oil, which solidified under high vacuum. LC-MS (ES) $m / z=166$ $[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H} \operatorname{NMR}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right): \delta 1.12(\mathrm{~d}, \mathrm{~J}=6.6 \mathrm{~Hz}, 3 \mathrm{H}), 2.07$ (bs, 2H), 2.78-2.96 (m, 1H), $3.30(\mathrm{dd}, J=10.6,6.8 \mathrm{~Hz}, 1 \mathrm{H}), 3.63(\mathrm{dd}, J=$ $10.6,4.0 \mathrm{~Hz}, 1 \mathrm{H}), 3.73-3.81(\mathrm{~m}, 1 \mathrm{H}), 3.86-3.95(\mathrm{~m}, 1 \mathrm{H}), 7.24-7.32(\mathrm{~m}$, $1 \mathrm{H}), 7.35(\mathrm{~m}, 4 \mathrm{H})$.
(3R)-3-Methyl-4-(phenylmethyl)morpholine ((R)-15). To (2R)-2-[(phenylmethyl)amino]-1-propanol $(8.43 \mathrm{~g}, 51 \mathrm{mmol})$ in THF $(50 \mathrm{~mL})$ was added a solution of $\mathrm{K}_{2} \mathrm{CO}_{3}(21.15 \mathrm{~g}, 153 \mathrm{mmol})$ in water $(50 \mathrm{~mL})$. To the resulting mixture at $0{ }^{\circ} \mathrm{C}$ was added slowly via syringe chloroacetyl chloride ( $5.7 \mathrm{~mL}, 71.4 \mathrm{mmol}$ ) with vigorous stirring, and the reaction mixture was stirred for 1 h at $0^{\circ} \mathrm{C}$. A $50 \%$ aqueous NaOH solution was added to adjust the $\mathrm{pH}>13$, and the resulting mixture was warmed up overnight to room temperature. The solution was extracted with $\mathrm{CH}_{2} \mathrm{Cl}_{2}(2 \times 200 \mathrm{~mL})$, and the organic layer was dried $\left(\mathrm{Na}_{2} \mathrm{SO}_{4}\right)$, filtered, and concentrated to afford (5R)-5-methyl-4-(phenylmethyl)-3-morpholinone $((R)-14)$ as a colorless oil. LC-MS (ES) $m / z=206[\mathrm{M}+\mathrm{H}]^{+}$.

To a solution of (5R)-5-methyl-4-(phenylmethyl)-3-morpholinone $(11.7 \mathrm{~g}, 57 \mathrm{mmol})$ in toluene $(140 \mathrm{~mL})$ at $0^{\circ} \mathrm{C}$ was added sodium bis (2-methoxyethoxy)aluminumhydride (Red-Al, $35 \mathrm{~mL}, 3 \mathrm{~mL} / \mathrm{g}$ of morpholinone) slowly via addition funnel, and the reaction mixture was stirred overnight at $60^{\circ} \mathrm{C}$. The reaction was cooled down to $0^{\circ} \mathrm{C}$ and quenched by dropwise addition of 1 N aqueous $\mathrm{NaOH}(15 \mathrm{~mL})$. The resulting mixture was partitioned between $\mathrm{Et}_{2} \mathrm{O}(100 \mathrm{~mL})$ and 1 N aqueous $\mathrm{NaOH}(100 \mathrm{~mL})$. The organic layer was separated, and the aqueous layer was further extracted with $\mathrm{Et}_{2} \mathrm{O}(50 \mathrm{~mL})$. The combined organic layers were dried $\left(\mathrm{Na}_{2} \mathrm{SO}_{4}\right)$, filtered, and concentrated. The resulting residue was azeotroped with $\mathrm{CH}_{3} \mathrm{OH}(50 \mathrm{~mL})$ to afford the title compound $(10.69 \mathrm{~g})$ as a colorless oil. LC-MS (ES) $m / z=192[\mathrm{M}$ $+\mathrm{H}]^{+} .{ }^{1} \mathrm{H} \operatorname{NMR}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right): \delta 1.11(\mathrm{~d}, J=6.1 \mathrm{~Hz}, 3 \mathrm{H}), 2.14-$ $2.32(\mathrm{~m}, 1 \mathrm{H}), 2.45-2.56(\mathrm{~m}, 1 \mathrm{H}), 2.61(\mathrm{~d}, J=11.9 \mathrm{~Hz}, 1 \mathrm{H}), 3.16(\mathrm{~d}, J=$ $13.1 \mathrm{~Hz}, 1 \mathrm{H}), 3.26-3.42(\mathrm{~m}, 1 \mathrm{H}), 3.57-3.66(\mathrm{~m}, 1 \mathrm{H}), 3.68-3.79(\mathrm{~m}$, $2 \mathrm{H}), 4.08(\mathrm{~d}, J=13.1 \mathrm{~Hz}, 1 \mathrm{H}), 7.23-7.30(\mathrm{~m}, 1 \mathrm{H}), 7.30-7.40(\mathrm{~m}, 4 \mathrm{H})$.
(3R)-3-Methylmorpholine ((R)-17a). To (3R)-3-methyl-4-(phenylmethyl) morpholine ( $10.7 \mathrm{~g}, 56 \mathrm{mmol}$ ) in $\mathrm{CH}_{3} \mathrm{OH}(110 \mathrm{~mL})$ were added 6 N aqueous $\mathrm{HCl}(9.3 \mathrm{~mL})$ and $\mathrm{Pd} / \mathrm{C}(1.07 \mathrm{~g}, 10 \mathrm{wt} \%)$, and the reaction mixture was stirred overnight at room temperature under a $\mathrm{H}_{2}$ atmosphere (balloon setup). The mixture was filtered through a glass fiber filter, and the filter cake was washed with $\mathrm{CH}_{3} \mathrm{OH}$. The combined filtrate was concentrated and azeotroped with $\mathrm{CH}_{3} \mathrm{OH}(4 \times 100 \mathrm{~mL})$ to afford the HCl salt of the title compound as a yellow oil that solidified under high vacuum $(7.91 \mathrm{~g}) .{ }^{1} \mathrm{H}$ NMR $\left(400 \mathrm{MHz}, \mathrm{CD}_{3} \mathrm{OD}\right): \delta 3.95-$ $4.05(\mathrm{~m}, 2 \mathrm{H}), 3.77(\mathrm{~m}, 1 \mathrm{H}), 3.47-3.54(\mathrm{~m}, 1 \mathrm{H}), 3.38-3.47(\mathrm{~m}, 1 \mathrm{H})$, $3.30-3.34(\mathrm{~m}, 1 \mathrm{H}), 3.18-3.28(\mathrm{~m}, 1 \mathrm{H}), 1.29(\mathrm{~d}, J=6.3 \mathrm{~Hz}, 3 \mathrm{H})$.

6-\{2-Amino-6-[(3R)-3-methyl-4-morpholinyl]-4-pyrimidiny/\}-1H-indazol-3-amine ((R)-18a). The title compound was prepared from amine (R)-17a by following synthetic route 1. LC-MS (ES) $m / z=326$ $[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H} \operatorname{NMR}\left(400 \mathrm{MHz}, \mathrm{DMSO}-d_{6}\right): \delta 1.19(\mathrm{~d}, J=6.8 \mathrm{~Hz}, 3 \mathrm{H})$, $3.11(\mathrm{~m}, 1 \mathrm{H}), 3.44(\mathrm{~m}, 1 \mathrm{H}), 3.56-3.63(\mathrm{~m}, 1 \mathrm{H}), 3.68-3.74(\mathrm{~m}, 1 \mathrm{H})$, $3.92(\mathrm{dd}, J=11.1,3.0 \mathrm{~Hz}, 1 \mathrm{H}), 4.05-4.14(\mathrm{~m}, 1 \mathrm{H}), 4.49(\mathrm{bs}, 1 \mathrm{H}), 5.38$ $(\mathrm{s}, 2 \mathrm{H}), 6.11(\mathrm{~s}, 2 \mathrm{H}), 6.55(\mathrm{~s}, 1 \mathrm{H}), 7.57(\mathrm{dd}, J=8.6,1.3 \mathrm{~Hz}, 1 \mathrm{H}), 7.71(\mathrm{~d}$, $J=8.6 \mathrm{~Hz}, 1 \mathrm{H}), 7.95(\mathrm{~s}, 1 \mathrm{H}), 11.52(\mathrm{~s}, 1 \mathrm{H})$. Compound $(S)$-18a was prepared similarly.
(5R)-5-Ethyl-3-morpholinone (16a). $\mathrm{NaH}(1.51 \mathrm{~g}, 37.9 \mathrm{mmol})$ in dry toluene $(10 \mathrm{~mL})$ was cooled to $0^{\circ} \mathrm{C}$ under nitrogen, and $(2 R)-2$ -amino-1-butanol ( $1.5 \mathrm{~g}, 16.8 \mathrm{mmol}$ ) in toluene ( 5 mL ) was added dropwise. The mixture was stirred for 20 min , warming up to room temperature, and chloroacetyl chloride ( $1.5 \mathrm{~mL}, 18.9 \mathrm{mmol}$ ) in toluene ( 5 mL ) was added dropwise. An exotherm was observed, so the mixture was cooled in an ice bath during the addition. After the addition was completed, the reaction mixture was heated to $110^{\circ} \mathrm{C}$ overnight. The mixture was cooled to room temperature, and 5 g of ammonium chloride were added portionwise. The mixture was stirred for 20 min and filtered. The filter cake was washed with toluene and discarded. The filtrate was concentrated to give an orange oil that was dissolved in $\mathrm{CH}_{2} \mathrm{Cl}_{2}$ and purified by $\mathrm{SiO}_{2}$ chromatography (gradient: $\mathrm{CH}_{2} \mathrm{Cl}_{2}$ to $90: 10: 1$ $\left.\mathrm{CH}_{2} \mathrm{Cl}_{2} / \mathrm{CH}_{3} \mathrm{OH} / \mathrm{NH}_{4} \mathrm{OH}\right)$ to afford the title compound (1.2 g, $55 \%$ ) as a yellow solid. ${ }^{1} \mathrm{H}$ NMR ( $400 \mathrm{MHz}, \mathrm{CDCl}_{3}$ ): $\delta 0.96(\mathrm{t}$, $J=7.6 \mathrm{~Hz}, 3 \mathrm{H}), 1.52-1.63(\mathrm{~m}, 2 \mathrm{H}), 3.40-3.51(\mathrm{~m}, 2 \mathrm{H}), 3.85-3.94$ $(\mathrm{m}, 1 \mathrm{H}), 4.07-4.20(\mathrm{~m}, 2 \mathrm{H}), 7.55(\mathrm{bs}, 1 \mathrm{H})$.
(3R)-3-Ethylmorpholine ((R)-17b). A solution of $1 \mathrm{M} \mathrm{LiAlH}_{4}$ in THF ( $7.7 \mathrm{~mL}, 7.7 \mathrm{mmol}$ ) was cooled in an ice bath under nitrogen. A solution of ( $5 R$ )-5-ethyl-3-morpholinone ( $500 \mathrm{mg}, 3.87 \mathrm{mmol}$ ) in THF $(10 \mathrm{~mL})$ was added dropwise, and the solution was heated to $70^{\circ} \mathrm{C}$ for 16 h . After aproximately 2 h , a thick white precipitate had formed. The reaction mixture was cooled down to room temperature and carefully quenched with water $(1 \mathrm{~mL}), 2 \mathrm{M} \mathrm{NaOH}(1 \mathrm{~mL})$, and water $(4 \mathrm{~mL})$. The resulting slurry was stirred at room temperature for 1 h and then filtered through Celite. The filter cake was washed with EtOAc and discarded. The filtrate was washed with brine, dried $\left(\mathrm{MgSO}_{4}\right)$, and filtered. HCl in ether $(3.87 \mathrm{~mL}, 3.87 \mathrm{mmol})$ was added, producing a
cloudy solution，and the solvent was evaporated to afford the HCl salt of the title compound（ $251 \mathrm{mg}, 56 \%$ ）as an orange solid．${ }^{1} \mathrm{H}$ NMR（400 $\left.\mathrm{MHz}, \mathrm{DMSO}-d_{6}\right): \delta 0.88-0.97(\mathrm{~m}, 3 \mathrm{H}), 1.46-1.72(\mathrm{~m}, 2 \mathrm{H}), 2.91-$ $3.18(\mathrm{~m}, 3 \mathrm{H}), 3.46(\mathrm{dd}, J=12.3,10.2 \mathrm{~Hz}, 1 \mathrm{H}), 3.71(\mathrm{td}, J=11.8,2.7 \mathrm{~Hz}$ ， $1 \mathrm{H}), 3.82-3.97$（m，2H）， 9.68 （bs，2H）．

6－\｛2－Amino－6－［（3R）－3－ethyl－4－morpholinyl］－4－pyrimidinyl\}-1Hindazol－3－amine（ $\mathbf{1 8 b}$ ）．The title compound was prepared from amine $(R)-\mathbf{1 7 b}$ following synthetic route 1 ．LC－MS（ES）$m / z=340[\mathrm{M}+\mathrm{H}]^{+}$． ${ }^{1} \mathrm{H}$ NMR（ 400 MHz ，DMSO－$d_{6}$ ）：$\delta 0.88(\mathrm{t}, J=7.5 \mathrm{~Hz}, 3 \mathrm{H}), 1.63-1.80$ $(\mathrm{m}, 2 \mathrm{H}), 3.09(\mathrm{td}, J=12.8,3.2 \mathrm{~Hz}, 1 \mathrm{H}), 3.37-3.46(\mathrm{~m}, 2 \mathrm{H}), 3.51(\mathrm{dd}$, $J=11.4,2.8 \mathrm{~Hz}, 1 \mathrm{H}), 3.80-3.91(\mathrm{~m}, 2 \mathrm{H}), 4.30(\mathrm{bs}, 1 \mathrm{H}), 5.38(\mathrm{~s}, 2 \mathrm{H})$ ， $6.09(\mathrm{bs}, 2 \mathrm{H}), 6.56(\mathrm{~s}, 1 \mathrm{H}), 7.56(\mathrm{dd}, J=8.6,1.0 \mathrm{~Hz}, 1 \mathrm{H}), 7.71(\mathrm{~d}, J=$ $8.3 \mathrm{~Hz}, 1 \mathrm{H}), 7.94(\mathrm{~s}, 1 \mathrm{H}), 11.52(\mathrm{~s}, 1 \mathrm{H})$ ．

6－\｛2－Amino－6－［（3R）－3－（1－methylethyl）－4－morpholinyl］－4－pyrimid－ inyl\}-1H-indazol-3-amine (18c). The title compound was synthesized following synthetic procedures similar to the preparation of $\mathbf{1 8 b}$ ．LC－MS （ES）$m / z=354[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H} \operatorname{NMR}\left(400 \mathrm{MHz}, \mathrm{CD}_{3} \mathrm{OD}\right): \delta 0.88(\mathrm{~d}$ ， $J=6.8 \mathrm{~Hz}, 3 \mathrm{H}), 1.10(\mathrm{~d}, J=6.6 \mathrm{~Hz}, 3 \mathrm{H}), 2.47-2.54(\mathrm{~m}, 1 \mathrm{H}), 3.21-3.30$ （m．，1H），3．51－3．58（m，2H）， $3.93(\mathrm{dd}, J=11.2,3.41 \mathrm{~Hz}, 1 \mathrm{H}), 4.10(\mathrm{~d}$ ， $J=11.6 \mathrm{~Hz}, 1 \mathrm{H}), 6.46(\mathrm{~s}, 1 \mathrm{H}), 7.47(\mathrm{dd}, J=8.5,1.4 \mathrm{~Hz}, 1 \mathrm{H}), 7.76(\mathrm{~d}, J=$ $8.6 \mathrm{~Hz}, 1 \mathrm{H}), 7.79(\mathrm{~s}, 1 \mathrm{H})$ ．

6－\｛2－Amino－6－［（2R）－2－methyl－1－piperidinyl］－4－pyrimidinyl\}-1H-indazol－3－amine（18d）．The title compound was prepared from com－ mercially available（ $2 R$ ）－2－methylpiperidine following synthetic route 1 ． LC－MS（ES）$m / z=324[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR（ 400 MHz, DMSO－$d_{6}$ ）：$\delta$ $1.14(\mathrm{~d}, J=6.8 \mathrm{~Hz}, 3 \mathrm{H}), 1.29-1.44(\mathrm{~m}, 1 \mathrm{H}), 1.52-1.82(\mathrm{~m}, 5 \mathrm{H}), 2.80-$ $2.98(\mathrm{~m}, 1 \mathrm{H}), 4.35(\mathrm{~d}, J=12.6 \mathrm{~Hz}, 1 \mathrm{H}), 4.80(\mathrm{bs}, 1 \mathrm{H}), 5.38(\mathrm{~s}, 2 \mathrm{H}), 6.02$ $(\mathrm{s}, 2 \mathrm{H}), 6.53(\mathrm{~s}, 1 \mathrm{H}), 7.56(\mathrm{dd}, J=8.5,1.1 \mathrm{~Hz}, 1 \mathrm{H}), 7.70(\mathrm{~d}, J=8.3 \mathrm{~Hz}$ ， $1 \mathrm{H}), 7.93(\mathrm{~s}, 1 \mathrm{H}), 11.50(\mathrm{~s}, 1 \mathrm{H})$ ．
（3S）－N－Phenyl－3－piperidinecarboxamide（（S）－20b）．To a mixture of （3S）－1－\｛［（1，1－dimethylethyl）oxy］carbonyl $\}$－3－piperidinecarboxylic acid $(500 \mathrm{mg}, 2.181 \mathrm{mmol}), \mathrm{HOBt}(668 \mathrm{mg}, 4.36 \mathrm{mmol})$ ，and EDC（ 502 mg ， $2.62 \mathrm{mmol})$ in DMF $(5 \mathrm{~mL})$ was added $N$－methylmorpholine $(1.20 \mathrm{~mL}$ ， 10.90 mmol ），and the solution was stirred for 10 min ．Aniline（ 223 mg ， 2.399 mmol ）was added，and the reaction mixture was stirred overnight at room temperature．The reaction was diluted with $\mathrm{EtOAc}(50 \mathrm{~mL})$ and then washed with water and brine．The organic layer was then dried $\left(\mathrm{Na}_{2} \mathrm{SO}_{4}\right)$ ，filtered，and concentrated to give a light－yellow oil．The oil was purified on Biotage SP1 25 m column with a gradient of $0-40 \%$ EtOAc in hexane over 14 column volumes．The residue was taken up in a premixed 2：1 $\mathrm{CH}_{2} \mathrm{Cl}_{2}$ ：TFA solution（ 5 mL ），and the resulting mixture was stirred for 15 min and then concentrated to isolate the crude TFA salt of the title compound．LC－MS（ES）$m / z=205[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR （ 400 MHz, DMSO－$d_{6}$ ）：$\delta 1.61-1.73(\mathrm{~m}, 2 \mathrm{H}), 1.79-1.89(\mathrm{~m}, 1 \mathrm{H})$ ， $2.00-2.07(\mathrm{~m}, 1 \mathrm{H}), 2.77-2.85(\mathrm{~m}, 1 \mathrm{H}), 2.92(\mathrm{~d}, J=10.6 \mathrm{~Hz}, 1 \mathrm{H}), 3.08$ $(\mathrm{dd}, J=10.7,5.9 \mathrm{~Hz}, 1 \mathrm{H}), 3.20(\mathrm{~d}, J=11.9 \mathrm{~Hz}, 1 \mathrm{H}), 3.33(\mathrm{~d}, J=10.9 \mathrm{~Hz}$ ， $1 \mathrm{H}), 7.06(\mathrm{t}, J=7.3 \mathrm{~Hz}, 1 \mathrm{H}), 7.31(\mathrm{t}, J=8.0 \mathrm{~Hz}, 2 \mathrm{H}), 7.59(\mathrm{~d}, J=7.6 \mathrm{~Hz}$ ， $2 \mathrm{H}), 8.61(\mathrm{bs}, 1 \mathrm{H}), 10.18(\mathrm{~s}, 1 \mathrm{H})$ ．
（3S）－1－［2－Amino－6－（3－amino－1H－indazol－6－yl）－4－pyrimidinyl］－N－phenyl－ 3－piperidinecarboxamide（（S）－21b）．The title compound was prepared from amine（S）－20b following synthetic route 1．LC－MS（ES）$m / z=429$ $[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR（ $400 \mathrm{MHz}, \mathrm{DMSO}-d_{6}$ ）：$\delta 1.43-1.59(\mathrm{~m}, 1 \mathrm{H})$ ， $1.75-1.94(\mathrm{~m}, 2 \mathrm{H}), 2.03-2.16(\mathrm{~m}, 1 \mathrm{H}), 2.57-2.69(\mathrm{~m}, 1 \mathrm{H}), 3.12-3.31$ $(\mathrm{m}, 2 \mathrm{H}), 3.43-3.54(\mathrm{~m}, 2 \mathrm{H}), 4.40-4.58(\mathrm{~m}, 1 \mathrm{H}), 4.72-5.07(\mathrm{~m}, 1 \mathrm{H})$ ， $6.94-7.11(\mathrm{~m}, 2 \mathrm{H}), 7.30(\mathrm{~m}, 2 \mathrm{H}), 7.37-7.43(\mathrm{~m}, 1 \mathrm{H}), 7.61(\mathrm{~d}, J=8.1 \mathrm{~Hz}$ ， $2 \mathrm{H}), 7.75$（bs，1H）， 7.90 （d，1H）， 10.08 （d，$J=12.9 \mathrm{~Hz}, 1 \mathrm{H}), 12.10$（bs， $2 \mathrm{H})$ ．Compound $((\boldsymbol{R})-\mathbf{2 1 b})$ was prepared similarly．

4－［2－Amino－6－（3－amino－1H－indazol－6－yl）－4－pyrimidinyl］－N－phenyl－ 2－morpholinecarboxamide（（土）－21a）．The title compound was synthe－ sized from $( \pm)$－19a following synthetic procedures similar to the preparation of $((S)-21 b)$ ．LC－MS $(E S) m / z=431[M+H]^{+} .{ }^{1} \mathrm{H} \operatorname{NMR}(400 \mathrm{MHz}$ ， DMSO－$d_{6}$ ）：$\delta 2.99-3.16(\mathrm{~m}, 2 \mathrm{H}), 3.70(\mathrm{td}, J=11.4,2.5 \mathrm{~Hz}, 1 \mathrm{H}), 4.09(\mathrm{~d}$, $J=11.4 \mathrm{~Hz}, 1 \mathrm{H}), 4.15-4.29(\mathrm{~m}, 2 \mathrm{H}), 4.65(\mathrm{bs}, 1 \mathrm{H}), 5.38(\mathrm{~s}, 2 \mathrm{H}), 6.23(\mathrm{bs}$, $2 \mathrm{H}), 6.68(\mathrm{~s}, 1 \mathrm{H}), 7.09(\mathrm{t}, J=7.45 \mathrm{~Hz}, 1 \mathrm{H}), 7.33(\mathrm{t}, J=8.0 \mathrm{~Hz}, 2 \mathrm{H}), 7.60$
（dd，$J=8.6,1.3 \mathrm{~Hz}, 1 \mathrm{H}), 7.69-7.74(\mathrm{~m}, 3 \mathrm{H}), 7.97(\mathrm{~s}, 1 \mathrm{H}), 9.84(\mathrm{~s}, 1 \mathrm{H})$ ， $11.53(\mathrm{~s}, 1 \mathrm{H})$ ．

The individual enantiomers $(S)-21 a$ and $(R)-21 a$ were separated by preparative HPLC on a Chiralpak AD－H $(250 \mathrm{~mm} \times 20 \mathrm{~mm})$ column： 5：95 $=\mathrm{CH}_{3} \mathrm{OH}: \mathrm{CH}_{3} \mathrm{CN}(+0.1 \%$ isopropylamine）at $20 \mathrm{~mL} / \mathrm{min}$ ； $23^{\circ} \mathrm{C}$ ；UV 254 nm ．
（3S）－1－［2－Amino－6－（3－amino－1H－indazol－6－yl）－4－pyrimidinyl］－N－ cyclohexyl－3－piperidinecarboxamide（（S）－21c）．Amine（S）－20c was prepared according to the synthetic procedures described for $(S) \mathbf{- 2 0 b}$ ， and converted to（S）－21c following synthetic route 2．LC－MS（ES） $m / z=435[\mathrm{M}+\mathrm{H}]^{+}$．NMR spectrum observed a large water peak．${ }^{1} \mathrm{H}$ NMR（ $400 \mathrm{MHz}, \mathrm{DMSO}-d_{6}$ ）：$\delta 1.08-1.30(\mathrm{~m}, 4 \mathrm{H}), 1.36-1.59(\mathrm{~m}$ ， $2 \mathrm{H}), 1.59-1.77(\mathrm{~m}, 4 \mathrm{H}), 1.91(\mathrm{~d}, J=3.3 \mathrm{~Hz}, 1 \mathrm{H}), 3.09(\mathrm{~d}, J=11.9 \mathrm{~Hz}$ ， $1 \mathrm{H}), 3.20(\mathrm{~d}, J=11.4 \mathrm{~Hz}, 1 \mathrm{H}), 4.38(\mathrm{bs}, 1 \mathrm{H}), 4.57-4.91(\mathrm{~m}, 1 \mathrm{H}), 6.99$ $(\mathrm{d}, J=14.2 \mathrm{~Hz}, 1 \mathrm{H}), 7.57(\mathrm{dd}, J=8.0,4.7 \mathrm{~Hz}, 1 \mathrm{H}), 7.85(\mathrm{~d}, J=7.3 \mathrm{~Hz}$ ， $1 \mathrm{H}), 7.94-8.01(\mathrm{~m}, 2 \mathrm{H}), 12.62(\mathrm{~d}, J=1.0 \mathrm{~Hz}, 1 \mathrm{H})$ ．
（3S）－1－［2－Amino－6－（3－amino－1H－indazol－6－yl）－4－pyrimidinyl］－N－cy－ clopentyl－3－piperidinecarboxamide（（S）－21d）．Amine（S）－20d was prepared according to the synthetic procedures described for $(S) \mathbf{- 2 0 b}$ and converted to（S）－21d following synthetic route 2．LC－MS（ES） $\mathrm{m} / \boldsymbol{z}=$ $421[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H} \operatorname{NMR}\left(400 \mathrm{MHz}, \mathrm{DMSO}-d_{6}\right): \delta 1.37(\mathrm{~m}, 2 \mathrm{H})$ ， $1.42-1.55(\mathrm{~m}, 2 \mathrm{H}), 1.55-1.70(\mathrm{~m}, 2 \mathrm{H}), 1.78(\mathrm{~m}, 2 \mathrm{H}), 1.90(\mathrm{~m}, 1 \mathrm{H})$ ， $2.36(\mathrm{~m}, 1 \mathrm{H}), 3.03-3.12(\mathrm{~m}, 1 \mathrm{H}), 3.17(\mathrm{~m}, 1 \mathrm{H}), 3.36-3.50(\mathrm{~m}, 1 \mathrm{H})$ ， $3.98(\mathrm{~m}, 1 \mathrm{H}), 4.33(\mathrm{~m}, 2 \mathrm{H}), 4.67(\mathrm{~d}, J=12.9 \mathrm{~Hz}, 1 \mathrm{H}), 4.86(\mathrm{~d}, J=$ $11.4 \mathrm{~Hz}, 1 \mathrm{H}), 6.96-7.09(\mathrm{~m}, 1 \mathrm{H}), 7.66(\mathrm{~m}, 1 \mathrm{H}), 7.98(\mathrm{~d}, J=7.3 \mathrm{~Hz}$ ， $1 \mathrm{H}), 8.02-8.10(\mathrm{~m}, 2 \mathrm{H}), 12.83(\mathrm{bs}, 1 \mathrm{H})$ ．
cis－3－Methyl 1－（Phenylmethyl）－6－methyl－1，3－piperidinedicarboxy－ late（（土）－cis－22）．A solution of methyl 6－methylnicotinate（ $50 \mathrm{~g}, 331$ mmol， 1 equi．）in $\mathrm{CH}_{3} \mathrm{OH}(400 \mathrm{~mL})$ and conc $\mathrm{HCl}(26 \mathrm{~mL})$ was added to a slurry of platinum $(\mathrm{IV})$ oxide $(2.0 \mathrm{~g})$ in 50 mL of $\mathrm{CH}_{3} \mathrm{OH} /$ water $(4 / 1)$ in a Parr bottle．The mixture was hydrogenated at room temperature under 60 psi of hydrogen gas for 4.5 h ．The mixture was then filtered through Celite．The filtrate was concentrated in vacuo，after chasing with 500 mL of toluene，to about 77 g of syrup．This residue was dissolved in $\mathrm{CH}_{2} \mathrm{Cl}_{2}(500 \mathrm{~mL})$ and chilled in an ice bath．To this stirred solution was added DMAP（ $0.4 \mathrm{~g}, 3.31 \mathrm{mmol}$ ），followed by TEA（ $101 \mathrm{~mL}, 728 \mathrm{mmol}$ ， 2.2 equiv）portionwise．A suspension formed when TEA was added．This mixture was chilled to $15{ }^{\circ} \mathrm{C}$ ．To the resulting suspension was added benzylchloroformate（ $52 \mathrm{~mL}, 364 \mathrm{mmol}, 1.1$ equiv）dropwise over a 25 min period such that the temperature of the mixture was kept at $15-$ $20^{\circ} \mathrm{C}$ ．After completion of benzylchloroformate addition，the mixture was stirred chilled with an ice bath for another 30 min and then at ambient temperature for 1 h ．This mixture was washed with 300 mL of cold 1 N HCl ． The organic was concentrated in vacuo．The residue was partitioned between toluene $(400 \mathrm{~mL})$ ，MTBE $(200 \mathrm{~mL})$ ，and water $(250 \mathrm{~mL})$ ．The organic was washed with brine，dried over $\mathrm{MgSO}_{4}$ ，filtered，and concen－ trated in vacuo to give an oil（ 97 g ）as the crude（NMR showed $\sim 3: 1$ cis／trans ratio of isomers）．Silica gel column chromatography using gradient elution of EtOAc in hexane gave 64.4 g （ $65 \%$ yield）of the title compound．LC－MS（ES）$m / z=292[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR（ 400 MHz ， $\left.\mathrm{CDCl}_{3}\right): \delta 1.19(\mathrm{~d}, J=6.8 \mathrm{~Hz}, 3 \mathrm{H}), 1.51(\mathrm{~m}, 1 \mathrm{H}), 1.65-1.84(\mathrm{~m}, 2 \mathrm{H})$ ， $1.90-2.00(\mathrm{~m}, 1 \mathrm{H}), 2.44(\mathrm{t}, J=11.2 \mathrm{~Hz}, 1 \mathrm{H}), 2.89-3.11(\mathrm{~m}, 1 \mathrm{H}), 3.71$ （ $\mathrm{s}, 3 \mathrm{H}), 4.29(\mathrm{bs}, 1 \mathrm{H}), 4.51(\mathrm{bs}, 1 \mathrm{H}), 5.16(\mathrm{~s}, 2 \mathrm{H}), 7.32-7.50(\mathrm{~m}, 5 \mathrm{H})$ ．
（土）－trans－22．${ }^{1} \mathrm{H}$ NMR（ $400 \mathrm{MHz}, \mathrm{CDCl}_{3}$ ）：$\delta 1.18(\mathrm{~d}, J=6.8 \mathrm{~Hz}$ ， $3 \mathrm{H}), 1.37-1.42(\mathrm{~m}, 1 \mathrm{H}), 1.78-1.91(\mathrm{~m}, 2 \mathrm{H}), 2.04-2.10(\mathrm{~m}, 1 \mathrm{H}), 2.61$ $(\mathrm{m}, 1 \mathrm{H}), 3.13(\mathrm{dd}, J=13.9,4.3 \mathrm{~Hz}, 1 \mathrm{H}), 3.62(\mathrm{~s}, 3 \mathrm{H}) 4.45(\mathrm{~m}, 1 \mathrm{H}), 4.50$ $(\mathrm{d}, J=14.1 \mathrm{~Hz}, 1 \mathrm{H}), 5.14(\mathrm{~m}, 2 \mathrm{H}), 7.25-7.40(\mathrm{~m}, 5 \mathrm{H})$ ．
$( \pm)$－cis－ 22 was resolved by chiral stationary phase HPLC，super－ critical fluid chromatography（SFC）or by crystallization of a tartrate salt． The following conditions were used for the HPLC analysis and preparative resolution：

Analytical Separation Method．A ChiralPak AD－3 column（ $150 \mathrm{~mm} \times$ 4.6 mm I．D．）was used eluting with a mixture of $15 \%$ ethanol and $85 \%$ hexane containing $0.1 \%$ diethylamine at a flow rate of $1 \mathrm{~mL} / \mathrm{min}$ ．

Preparative Separation Method. The separation was run in a Berger Multi-Gram III preparative SFC instrument. The column used was a ChiralPak IC ( $250 \mathrm{~mm} \times 30 \mathrm{~mm}$ I.D.) eluting with a mixture of $75 \%$ SFC $\mathrm{CO}_{2}$ and $25 \%$ 2-propanol at a flow rate of $90 \mathrm{~mL} / \mathrm{min} .(3 S, 6 R)-22 .[\alpha]^{23}{ }_{\mathrm{D}}=$ $+14.5\left(c 1.35, \mathrm{CHCl}_{3}\right) .(3 R, 6 S)-22 .[\alpha]^{23}{ }_{\mathrm{D}}=-13.1\left(c 0.95, \mathrm{CHCl}_{3}\right)$.

Resolution by Crystallization of the Tartrate Salt: Methyl (35,6R)-6-Methyl-3-piperidinecarboxylate L-(+)-Tartaric Acid Salt (23). A solution of cis-3-methyl 1-(phenylmethyl)-6-methyl-1,3-piperidinedicarboxylate ( $69 \mathrm{~g}, 237 \mathrm{~mol}$ ) in EtOH ( 50 mL ) and EtOAc ( 300 mL ) was added to a slurry of $10 \% \mathrm{Pd} / \mathrm{C}(3.7 \mathrm{~g})$ in EtOAc $(30 \mathrm{~mL})$ and EtOH ( 10 mL ) under nitrogen in a Parr shaker bottle. The mixture was hydrogenated under 65 psi at room temperature for 4 h . The mixture was filtered through Celite and washed with EtOAc. The filtrate was concentrated in vacuo to give 37 g of cis-3-methyl 1-(phenylmethyl)-6-methyl-1,3piperidinedicarboxylate as a liquid. LC-MS (ES) $m / z=158[\mathrm{M}+\mathrm{H}]^{+}$. ${ }^{1} \mathrm{H}$ NMR $\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right): \delta 1.08(\mathrm{~d}, J=6.32 \mathrm{~Hz}, 3 \mathrm{H}), 1.15-1.33$ (m, 1H), 1.53-1.64 (m, 1H), 1.64-1.78 (m, 1H), 2.13-2.25 (m, 1H), $2.31(\mathrm{bs}, 1 \mathrm{H}), 2.48-2.57(\mathrm{~m}, 1 \mathrm{H}), 2.63-2.77(\mathrm{~m}, 1 \mathrm{H}), 2.86(\mathrm{dd}, J=$ $13.1,3.8 \mathrm{~Hz}, 1 \mathrm{H}), 3.39-3.51(\mathrm{~m}, 1 \mathrm{H}), 3.74(\mathrm{~s}, 3 \mathrm{H})$.

A suspension of $\mathrm{L}-(+)$-tartaric acid ( $39 \mathrm{~g}, 260 \mathrm{mmol}, 1.05$ equiv) in 2-propanol $(200 \mathrm{~mL})$ and water $(13 \mathrm{~mL})$ was heated in a water bath at $60^{\circ} \mathrm{C}$ until all dissolved. To this hot stirred solution was added cis-3-methyl 1-(phenylmethyl)-6-methyl-1,3-piperidinedicarboxylate ( 39 g , 248 mmol ), followed by addition of 25 mL of 2-propanol rinse. The resulting mixture was heated to $60^{\circ} \mathrm{C}$, resulting in a clear solution, and then cooled to room temperature while the hot water bath was removed. This hot solution was seeded with a sample of methyl ( $3 S, 6 R$ )-6-methyl-3-piperidinecarboxylate $\mathrm{L}-(+)$-tartaric acid salt that had a chiral purity of $98 \%$ ee and aged at ambient temperature (with the water bath removed) for 20 min . The mixture turned into an oily texture with seeds still present. To the mixture was added 5 mL of water and heated in the warm water bath at $43{ }^{\circ} \mathrm{C}$. The mixture became clear with the seeds still present. The heating was stopped, and the mixture was stirred in the warm water bath. After 20 min , the mixture gradually turned into a paste. After another 10 min , the water bath was removed, and the mixture was stirred at ambient temperature for another 1 h . The resulting paste was filtered. The cake was washed with 50 mL of 2-propanol, giving 62 g of wet solids. This cake was taken up in 150 mL of 2-propanol and 8 mL of water and stirred as a slurry while being heated in a water bath to $60^{\circ} \mathrm{C}$ (internal temp $55^{\circ} \mathrm{C}$ ) for 5 min . The heating was turned off while the mixture was still stirred in the warm water bath. After 30 min , the mixture was filtered. The cake was washed with 100 mL of 2-propanol. Drying under house vacuum at room temperature for 48 h gave 46.7 g of solids. An analytical sample was derivatized to the corresponding $N-\mathrm{Cbz}$ derivative, which was determined by chiral HPLC (methods used to analyze the resolution of ( $\pm$ )-cis- 22 above) to have $85 \%$ ee. This material was taken up in 2-propanol $(420 \mathrm{~mL})$ and water $(38 \mathrm{~mL})$ as a suspension. The mixture was heated in a water bath to $65^{\circ} \mathrm{C}$, at which time the mixture became a clear solution. The heating bath was removed. The mixture was seeded and aged at ambient temperature for 20 h . The solids formed were filtered and then washed with 100 mL of 2-propanol. The solids collected were dried under house vacuum at room temperature for 24 h and then under vacuum at room temperature for another 24 h to give 28.5 g of the title compound. An analytical sample was converted to the $\mathrm{N}-\mathrm{Cbz}$ derivative. The ee was determined to be $97.7 \%$. LC-MS (ES) $m / z=158[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR ( 400 MHz, DMSO- $d_{6}$ ): $\delta 1.13(\mathrm{~d}, J=6.4 \mathrm{~Hz}, 3 \mathrm{H}), 1.24-1.43(\mathrm{~m}, 1 \mathrm{H})$, $1.59-1.79(\mathrm{~m}, 2 \mathrm{H}), 1.93-2.06(\mathrm{~m}, 1 \mathrm{H}), 2.77-2.88(\mathrm{~m}, 1 \mathrm{H}), 2.98-3.14$ $(\mathrm{m}, 2 \mathrm{H}), 3.38(\mathrm{dd}, J=12.9,2.8 \mathrm{~Hz}, 1 \mathrm{H}), 3.89(\mathrm{~s}, 2 \mathrm{H})$.
(3S,6R)-6-Methyl-N-phenyl-3-piperidinecarboxamide ((3S,6R)-24). To a solution of 3-methyl 1-(phenylmethyl) (3S,6R)-6-methyl-1,3-piperidinedicarboxylate ( $15 \mathrm{~g}, 51.5 \mathrm{mmol}$ ) in THF/water/ $\mathrm{CH}_{3} \mathrm{OH}(10 / 5 / 1$, $480 \mathrm{~mL})$ was added $\mathrm{LiOH} \cdot \mathrm{H}_{2} \mathrm{O}(2.59 \mathrm{~g}, 61.8 \mathrm{mmol})$, and the reaction mixture was stirred at room temperature for about 1 h . The mixture was acidified with 1 N HCl until the pH was $\sim 5$ and then concentrated in
vacuo. The resulting residue was extracted with EtOAc $(2 \times 300 \mathrm{~mL})$ and $\mathrm{CHCl}_{3}(2 \times 300 \mathrm{~mL})$, and the combined organic layers were dried ( $\mathrm{MgSO}_{4}$ ), filtered, and concentrated in vacuo to afford ( $3 \mathrm{~S}, 6 \mathrm{R}$ )-6-methyl-1-\{[(phenylmethyl)oxy]carbonyl\}-3-piperidinecarboxylic acid $(17 \mathrm{~g})$. LC-MS (ES) $m / z=278[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR $(400 \mathrm{MHz}$, $\left.\mathrm{CDCl}_{3}\right): \delta 1.19(\mathrm{~d}, J=7.1 \mathrm{~Hz}, 3 \mathrm{H}), 1.57-1.91(\mathrm{~m}, 3 \mathrm{H}), 1.94-2.05(\mathrm{~m}$, $1 \mathrm{H}), 2.48(\mathrm{~m}, 1 \mathrm{H}), 3.02(\mathrm{t}, J=12.8 \mathrm{~Hz}, 1 \mathrm{H}), 4.30(\mathrm{bs}, 1 \mathrm{H}), 4.53(\mathrm{bs}$, 1H), 5.16 (s, 2H), $7.32-7.50$ (m, 5H).

To a solution of (3S,6R)-6-methyl-1-\{[(phenylmethyl)oxy] carbonyl\}-3-piperidinecarboxylic acid ( $17 \mathrm{~g}, 61.3 \mathrm{mmol}$ ) in DMF $(400 \mathrm{~mL})$ was added aniline ( $8.56 \mathrm{~g}, 92 \mathrm{mmol}$ ), Hünig's base ( $32.1 \mathrm{~mL}, 184 \mathrm{mmol}$ ), $\operatorname{HOBt}(14.08 \mathrm{~g}, 92 \mathrm{mmol})$, and $\operatorname{EDC}(17.63 \mathrm{~g}, 92 \mathrm{mmol})$ at room temperature. The reaction mixture was stirred overnight at room temperature then diluted with $\mathrm{H}_{2} \mathrm{O}(\sim 100 \mathrm{~mL})$ and extracted with $\mathrm{EtOAc}(3 \times$ 250 mL ). The combined organic layers were washed with 1 N HCl $(100 \mathrm{~mL}), \mathrm{H}_{2} \mathrm{O}(3 \times 100 \mathrm{~mL})$, and brine $(100 \mathrm{~mL})$, and then dried ( $\mathrm{MgSO}_{4}$ ), filtered, and concentrated in vacuo to afford crude phenylmethyl ( $2 R, 5 S$ )-2-methyl-5-[(phenylamino) carbonyl]-1-piperidinecarboxylate ( 21 g ). LC-MS (ES) $m / z=353[\mathrm{M}+\mathrm{H}]^{+}$.

A solution of phenylmethyl ( $2 R, 5 S$ )-2-methyl-5-[(phenylamino) car-bonyl]-1-piperidinecarboxylate ( $21 \mathrm{~g}, 59.6 \mathrm{mmol}$ ) in EtOAc ( 250 mL ) and EtOH $(250 \mathrm{~mL})$ was degassed. Pd/C $(10 \%, 6.34 \mathrm{~g}, 5.96 \mathrm{mmol})$ was added, and then $\mathrm{H}_{2}$ was bubbled through the mixture. The reaction mixture was stirred at room temperature under $\mathrm{H}_{2}$ balloon overnight. The mixture was filtered through a pad of Celite and concentrated in vacuo to afford the crude title compound ( 12 g ). LC-MS (ES) $\mathrm{m} / \mathrm{z}=219$ $[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H} \operatorname{NMR}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right): \delta 1.18(\mathrm{~d}, J=6.1 \mathrm{~Hz}, 3 \mathrm{H})$, $1.36-1.51(\mathrm{~m}, 1 \mathrm{H}), 1.55-1.65(\mathrm{~m}, 1 \mathrm{H}), 1.68-1.83(\mathrm{~m}, 1 \mathrm{H}), 2.10-$ $2.21(\mathrm{~m}, 1 \mathrm{H}), 2.54-2.62(\mathrm{~m}, 1 \mathrm{H}), 2.70-2.84(\mathrm{~m}, 1 \mathrm{H}), 2.96(\mathrm{dd}, J=$ $12.0,3.2 \mathrm{~Hz}, 1 \mathrm{H}), 3.40(\mathrm{~m}, 1 \mathrm{H}), 7.05-7.12(\mathrm{~m}, 1 \mathrm{H}), 7.30-7.37(\mathrm{~m}$, $2 \mathrm{H}), 7.56-7.65(\mathrm{~m}, 2 \mathrm{H}), 11.16$ (bs, 1H).
(3S,6R)-1-[2-Amino-6-(3-amino-1H-indazol-6-yl)-4-pyrimidinyl]-6-methyl-N-phenyl-3-piperidinecarboxamide ((3S,6R)-28a). The title compound was prepared from amine ( $3 S, 6 R$ )-24 following synthetic route 1 . LC-MS (ES) $m / z=443[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR $(400 \mathrm{MHz}$, DMSO- $d_{6}$ ): $\delta 1.18(\mathrm{~d}, J=6.8 \mathrm{~Hz}, 3 \mathrm{H}), 1.75(\mathrm{~s}, 2 \mathrm{H}), 1.83(\mathrm{~m}, 1 \mathrm{H}), 1.92$ $(\mathrm{m}, 1 \mathrm{H}), 5.37(\mathrm{~s}, 2 \mathrm{H}), 6.10(\mathrm{~s}, 2 \mathrm{H}), 6.64(\mathrm{~s}, 1 \mathrm{H}), 7.03(\mathrm{~s}, 1 \mathrm{H}), 7.32(\mathrm{~s}$, $2 \mathrm{H}), 7.29-7.34(\mathrm{~m}, 2 \mathrm{H}), 7.64(\mathrm{~d}, J=7.3 \mathrm{~Hz}, 4 \mathrm{H}), 7.96(\mathrm{~s}, 1 \mathrm{H}), 8.32(\mathrm{~s}$, $1 \mathrm{H}), 10.06(\mathrm{~s}, 1 \mathrm{H}), 11.49(\mathrm{~s}, 1 \mathrm{H})$. Compound (3R,6S)-28a was prepared similarly.
trans-1-[2-Amino-6-(3-amino-1H-indazol-6-yl)-4-pyrimidinyl]-6-methyl-N-phenyl-3-piperidinecarboxamide (( $\pm$ )-trans-28a). The title compound was synthesized following synthetic procedures similar to the preparation of (3S,6R)-28a. LC-MS (ES) $m / z=443[M+H]^{+} .{ }^{1} \mathrm{H}$ NMR ( 400 MHz, DMSO- $d_{6}$ ): $\delta 1.21$ ( $\mathrm{d}, J=6.6 \mathrm{~Hz}, 3 \mathrm{H}$ ), $1.42-1.55(\mathrm{~m}$, $1 \mathrm{H}), 1.90-2.06(\mathrm{~m}, 3 \mathrm{H}), 2.83(\mathrm{bs}, 1 \mathrm{H}), 3.35-3.41(\mathrm{~m}, 1 \mathrm{H}), 4.61$ (bs, $1 \mathrm{H}), 4.70(\mathrm{~d}, J=6.6 \mathrm{~Hz}, 1 \mathrm{H}), 5.37(\mathrm{~s}, 2 \mathrm{H}), 6.07(\mathrm{~s}, 2 \mathrm{H}), 6.55(\mathrm{~s}, 1 \mathrm{H})$, $6.90-7.06(\mathrm{~m}, 1 \mathrm{H}), 7.23(\mathrm{t}, J=8.0 \mathrm{~Hz}, 2 \mathrm{H}), 7.44-7.52(\mathrm{~m}, 1 \mathrm{H}), 7.58(\mathrm{~d}$, $J=7.6 \mathrm{~Hz}, 2 \mathrm{H}), 7.67(\mathrm{~d}, J=8.3 \mathrm{~Hz}, 1 \mathrm{H}), 7.90(\mathrm{~s}, 1 \mathrm{H}), 9.83(\mathrm{~s}, 1 \mathrm{H}), 11.50$ ( $\mathrm{s}, 1 \mathrm{H}$ ).

4,6-Dichloro-N-methyl-2-pyrimidinamine (27). Methylamine ( 2 M solution in THF, $113 \mathrm{~mL}, 217 \mathrm{mmol}, 2.05$ equiv) was charged to a 1 L three-neck flask fitted with a magnetic stirrer and a thermometer. The mixture was chilled in an ice bath. To this stirred solution was added via addition funnel a solution of 4,6-dichloro-2-(methylsulfonyl)pyrimidine $(25 \mathrm{~g}, 110 \mathrm{mmol})$ in $\mathrm{EtOAc}(250 \mathrm{~mL})$ portionwise over a 25 min period. The temp was between $5-10^{\circ} \mathrm{C}$. After completion of addition, the ice bath was removed, and the mixture was stirred for 1 h at ambient temperature. LC-MS showed complete conversion. The suspension was filtered and washed with EtOAc. The filtrate was concentrated in vacuo. The residue was partitioned between water ( 100 mL ) and EtOAc $(450 \mathrm{~mL})$. The organic layer was washed with brine, dried over $\mathrm{MgSO}_{4}$, filtered, and concentrated in vacuo to give white solids, which were triturated in 150 mL of $\mathrm{CH}_{2} \mathrm{Cl}_{2}$. These solids were collected by filtration
and washed with cold $\mathrm{CH}_{2} \mathrm{Cl}_{2}(50 \mathrm{~mL})$. Drying under house vacuum at room temperature for 20 h and then high vacuum at room temperature for 3 h gave the title compound $(9.31 \mathrm{~g})$ as a solid. LC-MS (ES) $\mathrm{m} / z=$ $179[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H} \operatorname{NMR}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right): \delta 3.04(\mathrm{~s}, 3 \mathrm{H}), 5.57(\mathrm{bs}$, 1H), $6.63(\mathrm{~s}, 1 \mathrm{H})$.
(3S,6R)-1-[6-(3-Amino-1H-indazol-6-yl)-2-(methylamino)-4-pyrimi-dinyl]-6-methyl-N-phenyl-3-piperidinecarboxamide ((3S,6R)-28b). Methyl (3S,6R)-6-methyl-3-piperidinecarboxylate L-tartaric acid salt ( 4.0 g , $13.02 \mathrm{mmol})$ was dissolved in water $(25 \mathrm{~mL})$, to which was added $\mathrm{LiOH} \cdot \mathrm{H}_{2} \mathrm{O}(1.80 \mathrm{~g}, 43.0 \mathrm{mmol}, 3.3$ equiv). The mixture was stirred at room temperature for 20 h . LC-MS showed complete ester hydrolysis. To this mixture was added $\mathrm{NaHCO}_{3}(4.81 \mathrm{mg}, 57.3 \mathrm{mmol}, 4.4$ equiv), 4,6-dichloro- $N$-methyl-2-pyrimidinamine ( $2.32 \mathrm{~g}, 13.02 \mathrm{mmol}, 1$ equiv), and 1,4-dioxane $(25 \mathrm{~mL})$. The reaction mixture was heated under reflux at $100^{\circ} \mathrm{C}$ for 24 h . The mixture was concentrated in vacuo. The resulting residue was suspended in 40 mL of water, to which was added cold 2 N HCl until $\mathrm{pH}=3$. The resulting mixture was filtered, and the solids were washed with water, dried under house vacuum at room temperature for 18 h , and then under vacuum over $\mathrm{P}_{2} \mathrm{O}_{5}$ at room temperature for 24 h to give (3S,6R)-1-[6-chloro-2-(methylamino)-4-pyrimidinyl]-6-methyl-3piperidinecarboxylic acid $(\mathbf{2 5})(3.23 \mathrm{~g})$ as a solid. LC-MS (ES) $m / z=$ $285[\mathrm{M}+\mathrm{H}]^{+}$.

To (3S,6R)-1-[6-chloro-2-(methylamino)-4-pyrimidinyl]-6-methyl-3-piperidinecarboxylic acid $(880 \mathrm{mg}, 3.09 \mathrm{mmol})$ in $\mathrm{CH}_{2} \mathrm{Cl}_{2}(15 \mathrm{~mL})$ at room temperature was added Hünig's base $(1.62 \mathrm{~mL}, 9.27 \mathrm{mmol}$, 3 equiv) and aniline ( $0.56 \mathrm{~mL}, 6.18 \mathrm{mmol}, 2$ equiv), and the resulting mixture was chilled in an ice bath. To this stirred solution was added HATU ( $1.29 \mathrm{~g}, 3.40 \mathrm{mmol}, 1.1$ equiv) in one portion. The resulting suspension was stirred in the ice bath for 45 min . LC-MS showed complete conversion. The mixture was filtered, and the filtrate was concentrated in vacuo. Silica gel column chromatography with gradient elution of $1 \% \mathrm{EtOAc}$ in $\mathrm{CHCl}_{3}$ to $35 \% \mathrm{EtOAc}$ in $\mathrm{CHCl}_{3}$ gave (3S,6R)-1-[6-chloro-2-(methylamino)-4-pyrimidinyl]-6-methyl-N-phe-nyl-3-piperidinecarboxamide ( 700 mg ). LC-MS (ES) $m / z=360[\mathrm{M}+$ $\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR $\left(400 \mathrm{MHz}, \mathrm{CD}_{3} \mathrm{OD}\right): \delta 1.27(\mathrm{~d}, J=6.8 \mathrm{~Hz}, 3 \mathrm{H}), 1.71-$ $1.95(\mathrm{~m}, 3 \mathrm{H}), 2.03-2.14(\mathrm{~m}, 1 \mathrm{H}), 2.49-2.62(\mathrm{~m}, 1 \mathrm{H}), 2.87(\mathrm{~s}, 3 \mathrm{H})$, $3.08-3.23(\mathrm{~m}, 1 \mathrm{H}), 6.11(\mathrm{~s}, 1 \mathrm{H}), 7.06-7.16(\mathrm{~m}, 1 \mathrm{H}), 7.26-7.38(\mathrm{~m}$, $2 \mathrm{H}), 7.52-7.62(\mathrm{~m}, 2 \mathrm{H})$.

The title compound was prepared from (3S,6R)-1-[6-chloro-2-(methyl-amino)-4-pyrimidinyl]-6-methyl- $N$-phenyl-3-piperidinecarboxamide following route 2. LC-MS (ES) $m / z=457[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR (400 $\left.\mathrm{MHz}, \mathrm{CD}_{3} \mathrm{OD}\right): \delta 1.33(\mathrm{~d}, J=6.8 \mathrm{~Hz}, 3 \mathrm{H}), 1.82-1.97(\mathrm{~m}, 3 \mathrm{H}), 2.06-$ $2.16(\mathrm{~m}, 1 \mathrm{H}), 2.57-2.65(\mathrm{~m}, 1 \mathrm{H}), 2.98(\mathrm{~s}, 3 \mathrm{H}), 3.15-3.25(\mathrm{~m}, 1 \mathrm{H})$, $6.51(\mathrm{~s}, 1 \mathrm{H}), 7.12(\mathrm{t}, J=7.5 \mathrm{~Hz}, 1 \mathrm{H}), 7.34(\mathrm{t}, J=8.1 \mathrm{~Hz}, 2 \mathrm{H}), 7.54(\mathrm{dd}$, $J=8.5,1.1 \mathrm{~Hz}, 1 \mathrm{H}), 7.60(\mathrm{dd}, J=8.6,1.3 \mathrm{~Hz}, 2 \mathrm{H}), 7.76(\mathrm{~d}, J=8.3 \mathrm{~Hz}$, $1 \mathrm{H}), 7.87(\mathrm{~s}, 1 \mathrm{H})$.
(3S,6R)-1-[6-(3-Amino-1H-indazol-6-yl)-2-(methylamino)-4-pyrimi-dinyl]-N-cyclohexyl-6-methyl-3-piperidinecarboxamide ((3S,6R)-28d). To a suspension of (3S,6R)-1-[6-chloro-2-(methylamino)-4-pyrimidinyl]-6-methyl-3-piperidinecarboxylic acid ( $3.05 \mathrm{~g}, 10.71 \mathrm{mmol}$ ) in $\mathrm{CH}_{2} \mathrm{Cl}_{2}$ $(50 \mathrm{~mL})$ at room temperature was added Hünig's base $(2.70 \mathrm{~mL}, 15.43$ mmol, 1.3 equiv) and cyclohexylamine ( $1.60 \mathrm{~mL}, 14.2 \mathrm{mmol}, 1.2$ equiv), and the resulting mixture was chilled in an ice bath. To this stirred solution was added $\operatorname{HATU}(4.96 \mathrm{~g}, 13.1 \mathrm{mmol}, 1.1$ equiv $)$ in one portion, and the resulting suspension was stirred in the ice bath for 30 min . LCMS showed complete conversion. The mixture was diluted with $\mathrm{CH}_{2} \mathrm{Cl}_{2}$ $(50 \mathrm{~mL})$ and filtered through Celite. The filtrate was washed water $(2 \times$ 25 mL ) and then brine. The organic layer was dried over $\mathrm{Na}_{2} \mathrm{SO}_{4}$, filtered, and concentrated in vacuo. Silica gel column chromatography using gradient elution of $1 \% \mathrm{EtOAc}$ in $\mathrm{CHCl}_{3}$ to $50 \% \mathrm{EtOAc}$ in $\mathrm{CHCl}_{3}$ afforded (3S,6R)-1-[6-chloro-2-(methylamino)-4-pyrimidinyl]N -cyclohexyl-6-methyl-3-piperidinecarboxamide $(4.26 \mathrm{~g})$ as a foam. LCMS (ES) $m / z=366[\mathrm{M}+\mathrm{H}]^{+}$.

The title compound was prepared from (3S,6R)-1-[6-chloro-2-(methyl-amino)-4-pyrimidinyl]- N -cyclohexyl-6-methyl-3-piperidinecarboxamide following synthetic route 1 . LC-MS (ES) $m / z=463[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR ( $\left.400 \mathrm{MHz}, \mathrm{CD}_{3} \mathrm{OD}\right): \delta 1.16-1.32(\mathrm{~m}, 3 \mathrm{H}), 1.29(\mathrm{~d}, J=6.8 \mathrm{~Hz}$, $3 \mathrm{H}), 1.34-1.45(\mathrm{~m}, 2 \mathrm{H}), 1.65-1.68(\mathrm{~m}, 1 \mathrm{H}), 1.76-1.81(\mathrm{~m}, 5 \mathrm{H})$, $1.85-1.92(\mathrm{~m}, 2 \mathrm{H}), 1.97-2.05(\mathrm{~m}, 1 \mathrm{H}), 2.35-2.42(\mathrm{~m}, 1 \mathrm{H}), 2.97(\mathrm{~s}$, $3 \mathrm{H}), 3.11-3.15(\mathrm{~m}, 1 \mathrm{H}), 3.64-3.70(\mathrm{~m}, 1 \mathrm{H}), 4.45-4.65(\mathrm{bs}, 1 \mathrm{H})$, $4.72-4.92(\mathrm{bs}, 1 \mathrm{H}), 6.45(\mathrm{~s}, 1 \mathrm{H}), 7.52(\mathrm{dd}, J=8.5,1.1 \mathrm{~Hz}, 1 \mathrm{H}), 7.75(\mathrm{~d}$, $J=8.3 \mathrm{~Hz}, 1 \mathrm{H}), 7.85(\mathrm{~s}, 1 \mathrm{H}) .{ }^{13} \mathrm{C}$ NMR ( 101 MHz, DMSO- $d_{6}$ ): $\delta 14.6$, 22.9, 24.6, 25.3, 27.9, 29.0, 32.5, 42.6, 47.2, 89.1, 107.7, 114.7, 116.6, $119.9,136.7,141.7,149.2,162.5,163.0,163.3,172.3$
(3S,6R)-1-[2-Amino-6-(4-cyano-3-fluorophenyl)-4-pyrimidinyl]-6-methyl-3-piperidinecarboxylic acid (26). Into a 75 mL sealable tube were added 3-methyl 1-(phenylmethyl) (3S,6R)-6-methyl-1,3-piperidinedicarboxylate ( $10 \mathrm{~g}, 34.3 \mathrm{mmol}$ ), 1,4-dioxane $(20 \mathrm{~mL})$, and concentrated $\mathrm{HCl}(20 \mathrm{~mL})$, and the mixture was stirred at $100^{\circ} \mathrm{C}$ for 3 h . The mixture was then cooled to room temperature. The solution was transferred to a 500 mL round-bottom flask and concentrated to dryness. Trituration with $\mathrm{Et}_{2} \mathrm{O}$ and $\mathrm{CH}_{3} \mathrm{CN}$ afforded the HCl salt of $(3 S, 6 R)$-6-methyl-3-piperidinecarboxylic acid $(6.17 \mathrm{~g})$ as a colorless oil that turned into a white solid after standing overnight. ${ }^{1} \mathrm{H}$ NMR $\left(400 \mathrm{MHz}, \mathrm{CD}_{3} \mathrm{OD}\right): \delta$ $1.34(\mathrm{~d}, J=6.6 \mathrm{~Hz}, 3 \mathrm{H}), 1.46-1.63(\mathrm{~m}, 1 \mathrm{H}), 1.83-2.03(\mathrm{~m}, 2 \mathrm{H}), 2.13-$ $2.33(\mathrm{~m}, 1 \mathrm{H}), 2.88-3.01(\mathrm{~m}, 1 \mathrm{H}), 3.18(\mathrm{dd}, J=13.1,4.0 \mathrm{~Hz}, 1 \mathrm{H}), 3.22-$ $3.31(\mathrm{~m}, 1 \mathrm{H}), 3.58-3.71(\mathrm{~m}, 1 \mathrm{H})$.

A mixture of 4,6-dichloro-2-pyrimidinamine ( $3.0 \mathrm{~g}, 18.3 \mathrm{mmol}$ ), (3S,6R)-6-methyl-3-piperidinecarboxylic acid ( $3.98 \mathrm{~g}, 20.12 \mathrm{mmol}$ ), and $\mathrm{NaHCO}_{3}(7.68 \mathrm{~g}, 91 \mathrm{mmol})$ in 1,4-dioxane $(100 \mathrm{~mL})$ and water $(50 \mathrm{~mL})$ was stirred overnight at $117^{\circ} \mathrm{C}$ in a sealed tube. The reaction was allowed to cool to room temperature. LC-MS showed that most of the 4,6-dichloro-2-pyrimidinamine had been consumed. Then 4-cyano-3-fluorobenzeneboronic acid (3.32 g, 20.12 mmol ) and $\operatorname{Pd}\left(\mathrm{Ph}_{3} \mathrm{P}\right)_{4}$ ( $0.423 \mathrm{~g}, 0.366 \mathrm{mmol}$ ) were added, and the reaction mixture was stirred for 24 h at $117^{\circ} \mathrm{C}$. The mixture was poured into water $(300 \mathrm{~mL})$ and $\mathrm{EtOAc}(200 \mathrm{~mL})$. The pH of the solution was 9 , and the desired product was in the aqueous layer. The aqueous layer was separated from the organic layer, and then it was filtered. 6 N HCl was added dropwise to the filtrate to make the $\mathrm{pH}=4$. A precipitate formed. The precipitate was filtered, washed with water, and dried to afford the crude title compound $(3.6 \mathrm{~g})$ as a light-yellow solid. LC-MS (ES) $m / z=356[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR ( $400 \mathrm{MHz}, \mathrm{DMSO}-d_{6}$ ): $\delta 1.13(\mathrm{~d}, J=6.8 \mathrm{~Hz}, 3 \mathrm{H}), 1.56-1.94$ ( m , $5 \mathrm{H}), 2.26-2.39(\mathrm{~m}, 1 \mathrm{H}), 2.86(\mathrm{bs}, 1 \mathrm{H}), 6.26(\mathrm{~s}, 2 \mathrm{H}), 6.77(\mathrm{~s}, 1 \mathrm{H})$, $7.97-8.05(\mathrm{~m}, 1 \mathrm{H}), 8.10-8.24(\mathrm{~m}, 2 \mathrm{H}), 12.47(\mathrm{bs}, 1 \mathrm{H})$.
(3S,6R)-1-[2-Amino-6-(3-amino-1H-indazol-6-yl)-4-pyrimidinyl]-N-cyclohexyl-6-methyl-3-piperidinecarboxamide ((3S,6R)-28c). To a solution of (3S,6R)-1-[2-amino-6-(4-cyano-3-fluorophenyl)-4-pyrimi-dinyl]-6-methyl-3-piperidinecarboxylic acid ( $415 \mathrm{mg}, 1.128 \mathrm{mmol}$ ) and HATU ( $533 \mathrm{mg}, 1.401 \mathrm{mmol}$ ) in DMF $(3 \mathrm{~mL})$ in a 10 mL round-bottom flask was added Hünig's base ( $0.408 \mathrm{~mL}, 2.34 \mathrm{mmol}$ ), and the resulting mixture was stirred at room temperature for 15 min . Cyclohexylamine ( 0.16 $\mathrm{mL}, 1.401 \mathrm{mmol}$ ) was added, and the reaction mixture was stirred at room temperature for 0.5 h . LC-MS showed the reaction was complete. The reaction was poured into water, and EtOAc was added to extract the product. The organic layer was concentrated, and the formed solid was recrystallized from $\mathrm{CH}_{3} \mathrm{CN}$ to afford (3S,6R)-1-[2-amino-6-(4-cyano-3-fluoro-phenyl)-4-pyrimidinyl]-N-cyclohexyl-6-methyl-3-piperidinecarboxamide $(245 \mathrm{mg})$ as a light-yellow solid. LC-MS (ES) $m / z=437[\mathrm{M}+\mathrm{H}]^{+}$.

In a microwave vial, (3S,6R)-1-[2-amino-6-(4-cyano-3-fluorophenyl)-4-pyrimidinyl]-N-cyclohexyl-6-methyl-3-piperidinecarboxamide ( 235 mg , $0.538 \mathrm{mmol}), \mathrm{EtOH}(5 \mathrm{~mL})$, Hünig's base ( $0.376 \mathrm{~mL}, 2.153 \mathrm{mmol}$ ), and anhydrous hydrazine ( $0.101 \mathrm{~mL}, 3.23 \mathrm{mmol}$ ) were combined, and the yellow suspension was heated overnight at $110^{\circ} \mathrm{C}$ in an oil bath. When the temperature of the reaction reached $100{ }^{\circ} \mathrm{C}$ all of the solids were dissolved. After overnight, there was a yellow suspension as well as some black-colored solid formed. LCMS showed mainly product. The black
solid and the yellow solid were carefully separated due to the black solid being heavier than yellow solid in the $\mathrm{CH}_{3} \mathrm{OH}$ solvent. The yellow solid in $\mathrm{CH}_{3} \mathrm{OH}$ was filtered and washed with $\mathrm{CH}_{3} \mathrm{OH}$ to remove the color and afford the title compound ( 157 mg ) as a white solid. LC-MS (ES) $m / z=449[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H} \operatorname{NMR}\left(400 \mathrm{MHz}, \mathrm{DMSO}-d_{6}\right): \delta 1.05-1.35(\mathrm{~m}$, $8 \mathrm{H}), 1.50-1.88(\mathrm{~m}, 9 \mathrm{H}), 2.24(\mathrm{~s}, 1 \mathrm{H}), 2.90(\mathrm{~s}, 1 \mathrm{H}), 3.46-3.60(\mathrm{~m}, 1 \mathrm{H})$, $5.38(\mathrm{~s}, 2 \mathrm{H}), 6.07(\mathrm{~s}, 2 \mathrm{H}), 6.57(\mathrm{~s}, 1 \mathrm{H}), 7.57(\mathrm{~d}, J=8.3 \mathrm{~Hz}, 1 \mathrm{H}), 7.70(\mathrm{~d}, \mathrm{~J}=$ $8.3 \mathrm{~Hz}, 1 \mathrm{H}), 7.79(\mathrm{~d}, J=7.6 \mathrm{~Hz}, 1 \mathrm{H}), 7.94(\mathrm{~s}, 1 \mathrm{H}), 11.49(\mathrm{~s}, 1 \mathrm{H})$.
[(2S,5R)-5-Methyl-4-(phenylmethyl)-2-morpholinyl]methanol (29a). To a stirred solution of (2R)-2-[(phenylmethyl)amino]-1-propanol ( $1.65 \mathrm{~g}, 9.99 \mathrm{mmol}$ ) in toluene $(50 \mathrm{~mL})$ was added $(R)-(-)$ epichlorohydrin ( $1.02 \mathrm{~mL}, 12.98 \mathrm{mmol}$ ), followed by lithium perchlorate $(1.062 \mathrm{~g}, 9.99 \mathrm{mmol})$ under nitrogen. After stirring 2 days, TLC ( $5 \%$ methanol-dichloromethane) showed there was only a trace of starting material and a major product. A solution of sodium methoxide ( $25 \mathrm{wt} \%$ in $\left.\mathrm{CH}_{3} \mathrm{OH}\right)(5.71 \mathrm{~mL}, 24.96 \mathrm{mmol})$ was then added and the mixture was stirred for 3 days. Saturated aq $\mathrm{NH}_{4} \mathrm{Cl}(75 \mathrm{~mL})$ was added, and the product was extracted with EtOAc $(3 \times 75 \mathrm{~mL})$. The combined organics were washed with brine, dried $\left(\mathrm{MgSO}_{4}\right)$, filtered, and evaporated to give the crude product, which was purified by chromatography (Analogix RS120 silica cartridge) eluting with $20-50 \% \mathrm{EtOAc}$ in hexanes to afford the title compound $(1.11 \mathrm{~g})$ as a colorless oil. LC-MS (ES) $\mathrm{m} / z=222$ $[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR $\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right): \delta 1.12(\mathrm{~d}, J=6.6 \mathrm{~Hz}, 3 \mathrm{H})$, $2.23-2.61(\mathrm{~m}, 3 \mathrm{H}), 2.80(\mathrm{~m}, 1 \mathrm{H}), 3.49-3.57(\mathrm{~m}, 1 \mathrm{H}), 3.60-3.77(\mathrm{~m}$, $5 \mathrm{H}), 3.78-3.86(\mathrm{~m}, 1 \mathrm{H}), 7.17-7.47(\mathrm{~m}, 5 \mathrm{H}) .[\alpha]_{\mathrm{D}}=-5.2(c=1.55$, $\left.\mathrm{CH}_{3} \mathrm{OH}, 23.5^{\circ} \mathrm{C}\right)$.
[(2S,5R)-4-(2-Amino-6-chloro-4-pyrimidinyl)-5-methyl-2-morpholinyl]methanol (30a). To a stirred solution of [(2S,5R)-5-methyl-4-(phenylmethyl)-2-morpholinyl]methanol (1.05 g, 4.74 mmol ) in ethanol $(15 \mathrm{~mL})$ was added concentrated hydrochloric acid $(0.435 \mathrm{~mL}$, 5.22 mmol ). The mixture was purged with nitrogen to degas, and then $10 \%$ palladium on carbon (Degussa Type E101 NE/W, $50 \%$ wet, 150 mg , 0.070 mmol ) was added and the mixture was purged with hydrogen and then stirred under a balloon of $\mathrm{H}_{2}$. After stirring 4 h , TLC ( $50 \% \mathrm{EtOAc}-$ hexanes) showed no starting material and baseline product. The mixture was degassed with nitrogen, filtered through Celite, and evaporated to dryness to afford $[(2 S, 5 R)-5$-methyl-2-morpholinyl] methanol ( 880 mg ) as the hydrochloride salt. ${ }^{1} \mathrm{H}$ NMR $\left(400 \mathrm{MHz}, \mathrm{D}_{2} \mathrm{O}\right): \delta 1.34(\mathrm{~d}, J=7.1$ $\mathrm{Hz}, 3 \mathrm{H}), 3.04-3.12(\mathrm{~m}, 1 \mathrm{H}), 3.14-3.24(\mathrm{~m}, 1 \mathrm{H}), 3.50-3.67(\mathrm{~m}, 3 \mathrm{H})$, $3.74-3.83(\mathrm{~m}, 2 \mathrm{H}), 3.83-3.89(\mathrm{~m}, 1 \mathrm{H})$.

In a microwave vessel, Hünig's base $(0.59 \mathrm{~mL}, 3.35 \mathrm{mmol})$ was added to $[(2 S, 5 R)$-5-methyl-2-morpholinyl] methanol hydrochloride ( 208 mg , $1.12 \mathrm{mmol})$ in $\mathrm{CH}_{3} \mathrm{CN}(3 \mathrm{~mL})$, and then 2-amino-4,6-dichloropyrimidine $(174 \mathrm{mg}, 1.06 \mathrm{mmol})$ was added. The mixture was heated with stirring in a microwave reactor at $160^{\circ} \mathrm{C}$ for 1 h . HPLC indicated complete conversion. The mixture was filtered through a $0.45 \mu \mathrm{~m}$ filter disk, evaporated, and the product was purified further by chomatography (Analogix SF25-40 g silica column) eluting with $2-5 \% \mathrm{CH}_{3} \mathrm{OH}$ in $\mathrm{CHCl}_{3}$ to afford the title compound ( 258 mg ) as a white foam. LC-MS (ES) $m / z=260[\mathrm{M}+\mathrm{H}]^{+}$. ${ }^{1} \mathrm{H} \operatorname{NMR}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right): \delta 1.28(\mathrm{~d}, J=6.8 \mathrm{~Hz}, 3 \mathrm{H}), 1.98(\mathrm{bs}, 1 \mathrm{H}), 2.99$ (bs, 1 H$), 3.53-3.63(\mathrm{~m}, 1 \mathrm{H}), 3.70(\mathrm{bs}, 1 \mathrm{H}), 3.75-3.82(\mathrm{~m}, 2 \mathrm{H}), 3.83-3.89$ $(\mathrm{m}, 1 \mathrm{H}), 4.87(\mathrm{bs}, 2 \mathrm{H}), 5.95(\mathrm{~s}, 1 \mathrm{H})$.
(2S,5R)-4-[2-Amino-6-(3-amino-1H-indazol-6-yl)-4-pyrimidinyl]-5-methyl-N-phenyl-2-morpholinecarboxamide (34a). In a sealable vessel was added (4-cyano-3-fluorophenyl)boronic acid ( $163 \mathrm{mg}, 0.986 \mathrm{mmol}$ ), [(2S,5R)-4-(2-amino-6-chloro-4-pyrimidinyl)-5-methyl-2-morpholinyl]methanol ( $232 \mathrm{mg}, 0.897 \mathrm{mmol}$ ) and 1,4-dioxane ( 5 mL ), and saturated aqueous $\mathrm{NaHCO}_{3}(2.5 \mathrm{~mL})$. The mixture was purged with nitrogen to degas, and then $\mathrm{Pd}\left(\mathrm{PPh}_{3}\right)_{4}(104 \mathrm{mg}, 0.090 \mathrm{mmol})$ was added and the vessel was sealed and heated at $100^{\circ} \mathrm{C}$ overnight. HPLC and LCMS indicated the product had formed but some starting pyrimidine remained. Another portion of (4-cyano-3-fluorophenyl)boronic acid ( $50 \mathrm{mg}, 0.303 \mathrm{mmol}$ ) was added, and the reaction was stirred at $120^{\circ} \mathrm{C}$ in a microwave for 30 min . The reaction was worked up by diluting with
toluene and water. The aqueous layer was extracted with toluene $(2 \times$ 5 mL ) and the combined organics were washed with water and brine, dried $\left(\mathrm{MgSO}_{4}\right)$, filtered, and evaporated. The product was purified by silica gel chromatography (Analogix SF25-40 g) eluting with $2-10 \% \mathrm{CH}_{3} \mathrm{OH}$ in $\mathrm{CHCl}_{3}$ to give 4-\{2-amino-6-[(2S,5R)-2-(hydroxymethyl)-5-methyl-4-morpholinyl]-4-pyrimidinyl\}-2-fluorobenzonitrile (193 mg) as an off-white foam. LC-MS (ES) $m / z=344[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{HNMR}\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right): \delta$ $1.32(\mathrm{~d}, J=6.8 \mathrm{~Hz}, 3 \mathrm{H}), 2.06(\mathrm{~d}, J=6.1 \mathrm{~Hz}, 1 \mathrm{H}), 3.05(\mathrm{bs}, 1 \mathrm{H}), 3.59-3.68$ $(\mathrm{m}, 1 \mathrm{H}), 3.68-3.78(\mathrm{~m}, 1 \mathrm{H}), 3.78-3.94(\mathrm{~m}, 3 \mathrm{H}), 4.91(\mathrm{bs}, 2 \mathrm{H}), 6.31(\mathrm{~s}$, $1 \mathrm{H}), 7.70(\mathrm{dd}, J=8.3,6.6 \mathrm{~Hz}, 1 \mathrm{H}), 7.78-7.92(\mathrm{~m}, 2 \mathrm{H})$.

A stock solution of oxidant was prepared by dissolving $\mathrm{H}_{5} \mathrm{IO}_{6}(11.4 \mathrm{~g}$, $50 \mathrm{mmol})$ and $\mathrm{CrO}_{3}(23 \mathrm{mg}, 1.15 \mathrm{~mol} \%)$ in wet $\mathrm{CH}_{3} \mathrm{CN}$ ( $0.75 \%$ water) to a volume of 114 mL (takes about 2 h to dissolve).

In a 100 mL RB was placed 4-\{2-amino-6-[(2S,5R)-2-(hydroxymethyl)-5-methyl-4-morpholinyl]-4-pyrimidinyl\}-2-fluorobenzonitrile ( 188 mg , $0.548 \mathrm{mmol})$ and wet $\mathrm{CH}_{3} \mathrm{CN}(0.75 \%$ water, 4.5 mL$)$. The stirred solution was cooled in an ice bath, and 4.37 mL of the above stock solution was added very slowly dropwise (over 10 min ). After 2 h , there was a small amount of starting material observed by TLC $\left(\mathrm{NaHCO}_{3}\right.$ added to an aliquot, $5 \% \mathrm{CH}_{3} \mathrm{OH}-\mathrm{CHCl}_{3}$ ), so the reaction was placed in the refrigerator overnight. At this time, there was no starting material by TLC. The reaction was quenched by adding $\mathrm{Na}_{2} \mathrm{HPO}_{4}(0.5 \mathrm{~g})$ in 5 mL of water. After stirring a few minutes, the mixture was cloudy and the $\mathrm{pH}=5$. The product was extracted with $\mathrm{EtOAc}(5 \times 10 \mathrm{~mL})$, and the combined organics were washed with $5 \% \mathrm{NaHSO}_{3}$, brine, dried $\left(\mathrm{MgSO}_{4}\right)$, filtered, and evaporated to afford the crude ( $2 S, 5 R$ )-4-[2-amino-6-(4-cyano-3-fluorophenyl)-4-pyrimidinyl]-5-methyl-2-morpholinecarboxylic acid (38a) (102 mg) as an off-white solid. LC-MS (ES) $m / z=358[\mathrm{M}+\mathrm{H}]^{+}$.

A 5 mL vial was charged with $(2 S, 5 R)$-4-[2-amino-6-(4-cyano-3-fluorophenyl)-4-pyrimidinyl]-5-methyl-2-morpholinecarboxylic acid ( 72 mg , $0.201 \mathrm{mmol})$, HOBt $(29.9 \mathrm{mg}, 0.222 \mathrm{mmol})$, and DMF $(1 \mathrm{~mL})$ under nitrogen. The mixture was stirred and cooled in an ice bath, and then EDC ( $42.5 \mathrm{mg}, 0.222 \mathrm{mmol}$ ) was added. After stirring 10 min , aniline ( $0.020 \mathrm{~mL}, 0.222 \mathrm{mmol}$ ) was added and the mixture was allowed to warm to room temperature and stir. After 4 h , there was no change in progress. The mixture was diluted with EtOAc and washed with water, saturated $\mathrm{NaHCO}_{3}$, brine, and dried $\left(\mathrm{MgSO}_{4}\right)$. After filtering, the filtrate was concentrated, and the product was purified by silica gel chromatography (Analogix SF-4 g) eluting with $20-50 \%$ EtOAc in $\mathrm{CHCl}_{3}$ to afford (2S,5R)-4-[2-amino-6-(4-cyano-3-fluorophenyl)-4-pyrimidinyl]-5-methyl- $N$-phenyl-2-morpholinecarboxamide $(59 \mathrm{mg})$ as a light-orange oil. LC-MS (ES) $m / z=433[\mathrm{M}+\mathrm{H}]^{+}$.
(2S,5R)-4-[2-amino-6-(4-cyano-3-fluorophenyl)-4-pyrimidinyl]-5-methyl- $N$-phenyl-2-morpholinecarboxamide ( $57 \mathrm{mg}, 0.132 \mathrm{mmol}$ ) was dissolved in ethanol $(3 \mathrm{~mL})$ with stirring in a 5 mL microwave vessel. Hydrazine monohydrate $(150 \mu \mathrm{~L}, 3.09 \mathrm{mmol})$ was added, and the mixture was capped and heated at $100^{\circ} \mathrm{C}$ in an oil bath for 24 h . The mixture was partitioned between EtOAc and water, and the aqueous layer was extracted with EtOAc. The combined organics were washed with brine, dried $\left(\mathrm{MgSO}_{4}\right)$, filtered, and evaporated. Purification by silica gel chromatograpy (Analogix RS-4 g) eluting with $90: 10: 1 \mathrm{CHCl}_{3}: \mathrm{CH}_{3} \mathrm{OH}$ : conc aq $\mathrm{NH}_{4} \mathrm{OH}$ afforded the title compound $(19 \mathrm{mg}, 0.041 \mathrm{mmol}$, $30.8 \%$ yield) as a colorless film/foam. NMR showed a residual solvent peak with singlets at 1.9 and 3.36 , so the material was azeotroped with $\mathrm{CH}_{3} \mathrm{CN}$ and then triturated to give a white powder. ${ }^{1} \mathrm{H}$ NMR ( $400 \mathrm{MHz}, \mathrm{DMSO}-d_{6}$ ): $\delta 1.24(\mathrm{~d}, J=6.3 \mathrm{~Hz}, 3 \mathrm{H}), 3.04(\mathrm{bs}, 1 \mathrm{H})$, $3.82(\mathrm{~d}, J=9.8 \mathrm{~Hz}, 1 \mathrm{H}), 3.93(\mathrm{~d}, J=11.1 \mathrm{~Hz}, 1 \mathrm{H}), 4.07-4.23(\mathrm{~m}, 1 \mathrm{H})$, $4.53(\mathrm{bs}, 2 \mathrm{H}), 5.39(\mathrm{bs}, 2 \mathrm{H}), 6.22(\mathrm{bs}, 2 \mathrm{H}), 6.61(\mathrm{~s}, 1 \mathrm{H}), 7.10(\mathrm{t}, J=7.1$ $\mathrm{Hz}, 1 \mathrm{H}), 7.34(\mathrm{t}, J=7.7 \mathrm{~Hz}, 2 \mathrm{H}), 7.60(\mathrm{~d}, J=8.3 \mathrm{~Hz}, 1 \mathrm{H}), 7.69-7.78(\mathrm{~m}$, $3 \mathrm{H}), 7.96(\mathrm{~s}, 1 \mathrm{H}), 9.87(\mathrm{bs}, 1 \mathrm{H}), 11.52(\mathrm{~s}, 1 \mathrm{H})$.
\{(2S,5R)-4-[6-Chloro-2-(methylamino)-4-pyrimidinyl]-5-methyl-2morpholinyl\}methanol (30b). The title compound was prepared similarly to 30a but using pyrimidine 27. LC-MS (ES) $m / z=273,275[\mathrm{M}+$ $\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR $\left(400 \mathrm{MHz}, \mathrm{DMSO}-d_{6}\right): \delta 1.15(\mathrm{~d}, J=6.8 \mathrm{~Hz}, 3 \mathrm{H}), 2.76$
$(\mathrm{s}, 3 \mathrm{H}), 2.85(\mathrm{bs}, 1 \mathrm{H}), 3.31-3.55(\mathrm{~m}, 3 \mathrm{H}), 3.56-3.66(\mathrm{~m}, 1 \mathrm{H}), 3.67-3.78$ $(\mathrm{m}, 1 \mathrm{H}), 6.19(\mathrm{bs}, 1 \mathrm{H})$.
(2S,5R)-4-[6-(3-amino-1H-indazol-6-yl)-2-(methylamino)-4-pyrimi-dinyl]-N-cyclohexyl-5-methyl-2-morpholinecarboxamide (34c). The title compound was prepared from $30 \mathbf{b}$ following similar synthetic procedures to the synthesis of 34a. LC-MS (ES) $m / z=465[\mathrm{M}+$ $\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR ( $400 \mathrm{MHz}, \mathrm{DMSO}-d_{6}$ ): $\delta 1.04-1.16(\mathrm{~m}, 1 \mathrm{H}), 1.19(\mathrm{~d}$, $J=6.6 \mathrm{~Hz}, 3 \mathrm{H}), 1.23-1.37(\mathrm{~m}, 4 \mathrm{H}), 1.52-1.63(\mathrm{~m}, 1 \mathrm{H}), 1.63-1.79(\mathrm{~m}$, $4 \mathrm{H}), 2.76-2.99(\mathrm{~m}, 4 \mathrm{H}), 3.55-3.68(\mathrm{~m}, 1 \mathrm{H}), 3.74(\mathrm{dd}, J=11.4,2.8 \mathrm{~Hz}$, $1 \mathrm{H}), 3.86(\mathrm{~d}, J=11.1 \mathrm{~Hz}, 1 \mathrm{H}), 3.91(\mathrm{dd}, J=11.4,2.8 \mathrm{~Hz}, 1 \mathrm{H}), 4.20-$ $4.83(\mathrm{bs}, 2 \mathrm{H}), 5.39(\mathrm{~s}, 2 \mathrm{H}), 6.50-6.71(\mathrm{~m}, 2 \mathrm{H}), 7.56-7.69(\mathrm{~m}, 2 \mathrm{H})$, $7.72(\mathrm{~d}, J=8.3 \mathrm{~Hz}, 1 \mathrm{H}), 7.99(\mathrm{~s}, 1 \mathrm{H}), 11.50(\mathrm{~s}, 1 \mathrm{H})$.
[(2S,5R)-5-Ethyl-4-(phenylmethyl)-2-morpholinyl]methanol (29b). To (R)-(-)-2-amino-1-butanol ( $5 \mathrm{~g}, 56.1 \mathrm{mmol})$ in $\mathrm{CH}_{3} \mathrm{OH}(120 \mathrm{~mL})$ was added benzaldehyde ( $6.24 \mathrm{~mL}, 61.7 \mathrm{mmol}$ ), and the reaction mixture was stirred under nitrogen for 15 min . The mixture was then cooled in an ice bath, and sodium borohydride ( $2.33 \mathrm{~g}, 61.7 \mathrm{mmol}$ ) was added portionwise. The mixture was stirred in the ice bath for $1.5 \mathrm{~h} . \mathrm{NaOH}$ $(6 \mathrm{~N}, 25 \mathrm{~mL})$ was added, and the mixture was concentrated. The resulting residue was taken up in 100 mL of $\mathrm{H}_{2} \mathrm{O}$ and extracted with $\mathrm{Et}_{2} \mathrm{O}(2 \times)$. The organics were combined, dried over $\mathrm{Na}_{2} \mathrm{SO}_{4}$, and concentrated to afford (2R)-2-[(phenylmethyl)amino]-1-butanol (10.92 g) as a fluffy white solid. LC-MS (ES) $m / z=180[\mathrm{M}+\mathrm{H}]^{+}$.

To a solution of (2R)-2-[(phenylmethyl)amino]-1-butanol (10.06 g, 56.1 mmol ) in 1,2-dichloroethane (DCE, 250 mL ) was added ( $R$ )-( - )epichlorohydrin ( $6.75 \mathrm{~g}, 72.9 \mathrm{mmol}$ ), followed by lithium perchlorate $(5.97 \mathrm{~g}, 56.1 \mathrm{mmol})$ under nitrogen. The reaction was stirred for 2 days at room temperature, then sodium ethoxide ( $21 \mathrm{wt} \%$ in ethanol, 52.4 $\mathrm{mL}, 140 \mathrm{mmol}$ ) was added and the reaction continued to stir for 3 days. Saturated $\mathrm{NH}_{4} \mathrm{Cl}$ was added, and the product was extracted with EtOAc. The organic layers were combined, dried over $\mathrm{Na}_{2} \mathrm{SO}_{4}$, and concentrated to afford the title compound $(16.2 \mathrm{~g})$ as a colorless oil. LC-MS $(\mathrm{ES}) m / z=236[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H} \operatorname{NMR}\left(400 \mathrm{MHz}, \mathrm{DMSO}-d_{6}\right): \delta 0.80(\mathrm{t}$, $J=7.5 \mathrm{~Hz}, 3 \mathrm{H}), 1.44-1.71(\mathrm{~m}, 2 \mathrm{H}), 2.26-2.45(\mathrm{~m}, 3 \mathrm{H}), 3.19-3.50(\mathrm{~m}$, $4 \mathrm{H}), 3.49-3.80(\mathrm{~m}, 3 \mathrm{H}), 4.60(\mathrm{bs}, 1 \mathrm{H}), 7.19-7.27(\mathrm{~m}, 1 \mathrm{H}), 7.28-7.37$ (m, 4H).
(2S,5R)-4-[6-(3-Amino-1H-indazol-6-yl)-2-(methylamino)-4-pyrimi-dinyll-5-ethyl-N-phenyl-2-morpholinecarboxamide (34b). [(2S,5R)-5-Ethyl-4-(phenylmethyl)-2-morpholinyl]methanol ( $0.5 \mathrm{~g}, 2.125 \mathrm{mmol}$ ) was dissolved in $\mathrm{CH}_{3} \mathrm{OH}(20 \mathrm{~mL})$ and placed under a nitrogen atmosphere. Palladium on carbon ( $10 \mathrm{wt} \%, 0.023 \mathrm{~g}, 0.212 \mathrm{mmol}$ ) was added, and the flask was flushed with nitrogen and evacuated $(3 \times)$. Then the reaction was placed under an atmosphere of hydrogen (balloon) and stirred at room temperature overnight. The reaction mixture was filtered through Celite and concentrated to afford $[(2 S, 5 R)$-5-ethyl-2-morpholinyl $]$ methanol $(0.309 \mathrm{~g})$ as a colorless oil. LC-MS (ES) $m / z=146[\mathrm{M}+\mathrm{H}]^{+}$.

To $[(2 S, 5 R)$-5-ethyl-2-morpholinyl $]$ methanol $(0.309 \mathrm{~g}, 2.125 \mathrm{mmol})$ in THF $(10 \mathrm{~mL})$ were added $\mathrm{Boc}_{2} \mathrm{O}(0.493 \mathrm{~mL}, 2.125 \mathrm{mmol})$ and Hünig's base ( $0.371 \mathrm{~mL}, 2.125 \mathrm{mmol}$ ), and the reaction mixture was heated to $40^{\circ} \mathrm{C}$ and stirred overnight. The reaction was then cooled to room temperature and concentrated to afford 1,1-dimethylethyl (2S,5R)-5-ethyl-2-(hydroxymethyl)-4-morpholinecarboxylate ( 0.488 g ). LC-MS (ES) $m / z=246[\mathrm{M}+\mathrm{H}]^{+}$.

To a vigorously stirred solution of 1,1-dimethylethyl (2S,5R)-5-ethyl-2-(hydroxymethyl)-4-morpholinecarboxylate ( $2.52 \mathrm{~g}, 10.27 \mathrm{mmol}$ ) in $\mathrm{CH}_{2} \mathrm{Cl}_{2}(50 \mathrm{~mL})$ that was cooled to $0^{\circ} \mathrm{C}$ were added TEMPO $(0.321 \mathrm{~g}$, 2.054 mmol ) and (diacetoxyiodo)benzene ( $7.28 \mathrm{~g}, 22.60 \mathrm{mmol}$ ). The ice bath was removed, and the reaction was allowed to warm to room temperature and stirred overnight. The reaction was quenched with $\mathrm{CH}_{3} \mathrm{OH}$ and then concentrated to afford crude $(2 S, 5 R)-4-\{[(1,1$-dimethylethyl)oxy] carbonyl\}-5-ethyl-2-morpholinecarboxylic acid (32) (0.711 g) as a yellow oil. LC-MS (ES) $m / z=260[\mathrm{M}+\mathrm{H}]^{+}$.

To (2S,5R)-4-\{[(1,1-dimethylethyl)oxy] carbonyl\}-5-ethyl-2-morpholinecarboxylic acid $(0.250 \mathrm{~g}, 0.964 \mathrm{mmol})$ in $\mathrm{CH}_{2} \mathrm{Cl}_{2}(10 \mathrm{~mL})$ was added
aniline ( $0.088 \mathrm{~mL}, 0.964 \mathrm{mmol})$, HOAt ( $0.131 \mathrm{~g}, 0.964 \mathrm{mmol}$ ), and EDC $(0.222 \mathrm{~g}, 1.157 \mathrm{mmol})$, and the reaction mixture was stirred at room temperature overnight. The reaction mixture was washed with water $(2 \times)$, and the organics were dried over $\mathrm{Na}_{2} \mathrm{SO}_{4}$ and concentrated to afford 1,1dimethylethyl (2S,5R)-5-ethyl-2-[(phenylamino) carbonyl]-4-morpholinecarboxylate $(0.247 \mathrm{~g})$ as a brown oil. LC-MS (ES) $m / z=240[\mathrm{M}+\mathrm{H}]^{+}$.

1,1-Dimethylethyl (2S,5R)-5-ethyl-2-[(phenylamino)carbonyl]-4morpholinecarboxylate $(0.269 \mathrm{~g}, 0.804 \mathrm{mmol})$ was taken up in HCl in 1,4-dioxane ( $4 \mathrm{M}, 0.024 \mathrm{~mL}, 0.804 \mathrm{mmol}$ ) and stirred at room temperature overnight. The reaction was concentrated to yield an HCl salt of $(2 S, 5 R)$-5-ethyl-N-phenyl-2-morpholinecarboxamide (33a) (0.198 g) as a brown oil. LC-MS (ES) $m / z=235[\mathrm{M}+\mathrm{H}]^{+}$.

The title compound was prepared from amine 33a following route 1. LC-MS (ES) $m / z=473[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H} \operatorname{NMR}\left(400 \mathrm{MHz}, \mathrm{DMSO}-d_{6}\right): \delta$ $0.92(\mathrm{t}, 3 \mathrm{H}), 1.74-1.86(\mathrm{~m}, 2 \mathrm{H}), 3.34(\mathrm{~s}, 3 \mathrm{H}), 3.71-3.74(\mathrm{~m}, 1 \mathrm{H})$, $3.74-3.77(\mathrm{~m}, 1 \mathrm{H}), 4.03(\mathrm{bs}, 1 \mathrm{H}), 4.06(\mathrm{bs}, 1 \mathrm{H}), 4.10-4.16(\mathrm{~m}, 1 \mathrm{H})$, $4.64-4.85(\mathrm{~m}, 1 \mathrm{H}), 5.39(\mathrm{bs}, 2 \mathrm{H}), 6.60-6.67(\mathrm{~m}, 2 \mathrm{H}), 7.07-7.13(\mathrm{~m}$, $1 \mathrm{H}), 7.31-7.36(\mathrm{~m}, 2 \mathrm{H}), 7.60-7.64(\mathrm{~m}, 1 \mathrm{H}), 7.70-7.74(\mathrm{~m}, 3 \mathrm{H}), 8.00$ $(\mathrm{s}, 1 \mathrm{H}), 9.87(\mathrm{bs}, 1 \mathrm{H}), 11.50(\mathrm{bs}, 1 \mathrm{H})$.
(2S,5R)-4-[6-(3-Amino-1H-indazol-6-yl)-2-(methylamino)-4-pyrimi-dinyl]-N-cyclohexyl-5-ethyl-2-morpholinecarboxamide (34d). The title compound was synthesized following synthetic procedures similar to the preparation of $\mathbf{3 4 b}$. TFA salt. LC-MS (ES) $m / z=479$ $[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR ( 400 MHz, DMSO- $d_{6}$ ): $\delta 0.85-0.92(\mathrm{~m}, 3 \mathrm{H})$, $1.07-1.15(\mathrm{~m}, 2 \mathrm{H}), 1.20-1.35(\mathrm{~m}, 4 \mathrm{H}), 1.52-1.61(\mathrm{~m}, 2 \mathrm{H}), 1.65-$ $1.80(\mathrm{~m}, 4 \mathrm{H}), 2.81-2.88(\mathrm{~m}, 5 \mathrm{H}), 3.56-3.63(\mathrm{~m}, 1 \mathrm{H}), 3.63-3.69$ $(\mathrm{m}, 1 \mathrm{H}), 3.86-3.92(\mathrm{~m}, 1 \mathrm{H}), 3.93-3.99(\mathrm{~m}, 1 \mathrm{H}), 4.57-4.83(\mathrm{~m}$, $2 \mathrm{H}), 5.38(\mathrm{bs}, 1 \mathrm{H}), 6.53-6.64(\mathrm{~m}, 2 \mathrm{H}), 7.58-7.67(\mathrm{~m}, 2 \mathrm{H}), 7.70-$ 7.74 (m, 1H), 7.97 (bs, 1H), 11.49 (bs, 1H).

1,1-Dimethylethyl \{1-[2-Amino-6-(3-amino-1H-indazol-6-yl)-4-pyrimi-dinyl]-3-piperidinyl\}carbamate ((土)-37b). The title compound was prepared from amine 36 following synthetic route 1. LC-MS (ES) $\mathrm{m} / \mathrm{z}=$ $425[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR ( $400 \mathrm{MHz}, \mathrm{DMSO}-d_{6}$ ): $\delta 1.38(\mathrm{~s}, 9 \mathrm{H}), 1.43$ $(\mathrm{m}, 2 \mathrm{H}), 1.66-1.79(\mathrm{~m}, 1 \mathrm{H}), 1.80-1.95(\mathrm{~m}, 1 \mathrm{H}), 2.78-2.93(\mathrm{~m}, 1 \mathrm{H})$, $2.95-3.10(\mathrm{~m}, 1 \mathrm{H}), 3.29-3.40(\mathrm{~m}, 1 \mathrm{H}), 4.11(\mathrm{~d}, J=12.6 \mathrm{~Hz}, 1 \mathrm{H}), 4.26$ (bs, 1H), $5.38(\mathrm{~s}, 2 \mathrm{H}), 6.08(\mathrm{bs}, 2 \mathrm{H}), 6.57(\mathrm{~s}, 1 \mathrm{H}), 6.93(\mathrm{~d}, J=7.3 \mathrm{~Hz}$, $1 \mathrm{H}), 7.55(\mathrm{~d}, J=8.3 \mathrm{~Hz}, 1 \mathrm{H}), 7.70(\mathrm{~d}, J=8.3 \mathrm{~Hz}, 1 \mathrm{H}), 7.93(\mathrm{~s}, 1 \mathrm{H})$, $11.51(\mathrm{~s}, 1 \mathrm{H})$.

Each pure enantiomer of $\mathbf{3 7 b}$ was prepared following the same synthetic route as described for $(( \pm)-\mathbf{3 7 b})$, starting from the corresponding pure enantiomer of 36 .
$N$ - $\{1$-[2-Amino-6-(3-amino-1H-indazol-6-yl)-4-pyrimidinyl]-3-piperidinyl\}benzamide (( $\pm$ )-37a). 1,1-Dimethylethyl \{1-[2-amino-6-(3-amino-1H-indazol-6-yl)-4-pyrimidinyl]-3-piperidinyl\} carbamate $(865 \mathrm{mg}, 2.04 \mathrm{mmol})$ was added portionwise to ice-cooled concentrated hydrochloric acid $(8 \mathrm{~mL}, 96 \mathrm{mmol})$ with stirring. A solid yellow mass formed. The ice bath was removed, and the reaction was allowed to warm to room temperature with stirring. HPLC indicated complete conversion. The mixture was diluted with ice-water $(20 \mathrm{~mL})$, and the solution was concentrated under reduced pressure. The residue was dissolved in ethanol $(15 \mathrm{~mL})$ and evaporated, followed by suspending in $\mathrm{CH}_{3} \mathrm{CN}(15 \mathrm{~mL})$ and evaporating. The residue was then triturated with 2-propanol ( 10 mL ) and filtered, washed with 2-propanol followed by hexanes, and dried under vacuum to afford 6-[2-amino-6-(3-amino-1-piperidinyl)-4-pyrimidinyl]-1H-indazol-3-amine trihydrochloride $(761 \mathrm{mg})$ as a yellow powder. A 140 mg portion was suspended in $\mathrm{CH}_{3} \mathrm{OH}(2 \mathrm{~mL})$ and water $(1 \mathrm{~mL})$ and was brought to pH 10 with 1 N NaOH . The solution was filtered and purified by Gilson automated reverse phase HPLC (Gemini Phenomenex C18 $5 \mu, 100 \mathrm{~mm} \times 300 \mathrm{~mm}$ ), eluting with $5-90 \% \mathrm{CH}_{3} \mathrm{CN}$ in water + $\left.0.1 \% \mathrm{NH}_{4} \mathrm{OH}\right)$. Pure fractions were combined, evaporated, and dried to afford the free base $(72 \mathrm{mg})$ as a white solid. LC-MS (ES) $m / z=$ $325[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR ( $400 \mathrm{MHz}, \mathrm{DMSO}-d_{6}$ ): $\delta 1.15-1.29(\mathrm{~m}$, $1 \mathrm{H}), 1.31-1.46(\mathrm{~m}, 1 \mathrm{H}), 1.51(\mathrm{bs}, 2 \mathrm{H}), 1.62-1.75(\mathrm{~m}, 1 \mathrm{H}), 1.87(\mathrm{~d}$,
$J=10.6 \mathrm{~Hz}, 1 \mathrm{H}), 2.53-2.68(\mathrm{~m}, 2 \mathrm{H}), 2.83(\mathrm{t}, J=12.1 \mathrm{~Hz}, 1 \mathrm{H}), 4.30$ $(\mathrm{m}, 2 \mathrm{H}), 5.38(\mathrm{~s}, 2 \mathrm{H}), 6.03(\mathrm{bs}, 2 \mathrm{H}), 6.58(\mathrm{~s}, 1 \mathrm{H}), 7.56(\mathrm{~d}, J=8.6 \mathrm{~Hz}$, $1 \mathrm{H}), 7.70(\mathrm{~d}, J=8.3 \mathrm{~Hz}, 1 \mathrm{H}), 7.94(\mathrm{~s}, 1 \mathrm{H}), 11.52(\mathrm{~s}, 1 \mathrm{H})$.

Sodium bicarbonate ( $145 \mathrm{mg}, 1.73 \mathrm{mmol}$ ) was added to a solution of 6-[2-amino-6-(3-amino-1-piperidinyl)-4-pyrimidinyl]-1H-indazol-3-amine trihydrochloride ( $150 \mathrm{mg}, 0.346 \mathrm{mmol}$ ) in water $(1.5 \mathrm{~mL})$ with stirring. Tetrahydrofuran ( 1.5 mL ) was added, the mixture was cooled in an ice bath, and benzoyl chloride ( $0.044 \mathrm{~mL}, 0.380 \mathrm{mmol}$ ) was added dropwise with stirring. The mixture was then warmed to room temperature and stirred for 2 h . LC-MS showed starting material, product, and bis-benzoylation. Additional portions of benzoyl chloride ( $0.040 \mathrm{~mL}, 0.345 \mathrm{mmol}$ ) and $\mathrm{NaHCO}_{3}(145 \mathrm{mg}, 1.73 \mathrm{mmol})$ were added, and the mixture was stirred for 1 h . HPLC showed complete conversion to multibenzoylated product. The reaction was diluted with EtOAc , washed with water, dried $\left(\mathrm{Na}_{2} \mathrm{SO}_{4}\right)$, filtered, and evaporated. The crude residue was suspended in $\mathrm{CH}_{3} \mathrm{OH}$ $(8 \mathrm{~mL})$, concentrated aqueous $\mathrm{HCl}(1 \mathrm{~mL}, 12 \mathrm{mmol})$ was added, and the mixture was stirred for 3 days at $65^{\circ} \mathrm{C}$. HPLC showed conversion to the desired product. The mixture was concentrated to ca. 2 mL and then diluted with $\mathrm{CH}_{3} \mathrm{CN}$ (ca. 8 mL ) and heated. Additional $\mathrm{CH}_{3} \mathrm{CN}$ was added to the hot solution until turbid. The mixture was allowed to cool slowly to room temperature with strring over 2 h . The precipitate was collected by filtration and washed with $\mathrm{CH}_{3} \mathrm{CN}$, then $\mathrm{Et}_{2} \mathrm{O}$, and finally hexanes. Drying afforded the title compound ( 156 mg ) dihydrochloride as an off-white solid. A 100 mg portion was purified further by reverse phase HPLC (Gemini Phenomenex C18 $5 \mu, 100 \mathrm{~mm} \times 300 \mathrm{~mm}$ ), eluting with $5-90 \% \mathrm{CH}_{3} \mathrm{CN}$ in water $\left.+0.1 \% \mathrm{NH}_{4} \mathrm{OH}\right)$ to give the title compound ( 55 mg ) as a white solid. LC-MS (ES) $m / z=429[\mathrm{M}+\mathrm{H}]^{+}$. ${ }^{1} \mathrm{H}$ NMR ( 400 MHz, DMSO- $d_{6}$ ): $\delta 1.43-1.60(\mathrm{~m}, 1 \mathrm{H}), 1.60-1.74(\mathrm{~m}$, $1 \mathrm{H}), 1.76-1.86(\mathrm{~m}, 1 \mathrm{H}), 1.92-2.03(\mathrm{~m}, 1 \mathrm{H}), 2.87-3.00(\mathrm{~m}, 2 \mathrm{H})$, $3.83-3.95(\mathrm{~m}, 1 \mathrm{H}), 4.27-4.39(\mathrm{~m}, 1 \mathrm{H}), 4.49(\mathrm{bs}, 1 \mathrm{H}), 5.38(\mathrm{~s}, 2 \mathrm{H})$, $6.12(\mathrm{~s}, 2 \mathrm{H}), 6.64(\mathrm{~s}, 1 \mathrm{H}), 7.46(\mathrm{t}, J=7.3 \mathrm{~Hz}, 2 \mathrm{H}), 7.50-7.54(\mathrm{~m}, 1 \mathrm{H})$, $7.54-7.61(\mathrm{~m}, 1 \mathrm{H}), 7.71(\mathrm{~d}, J=8.6 \mathrm{~Hz}, 1 \mathrm{H}), 7.87(\mathrm{~d}, J=7.1 \mathrm{~Hz}, 2 \mathrm{H})$, $7.94(\mathrm{~s}, 1 \mathrm{H}), 8.39(\mathrm{~d}, J=7.6 \mathrm{~Hz}, 1 \mathrm{H}), 11.52(\mathrm{~s}, 1 \mathrm{H})$.

1,1-Dimethylethyl [(3R,6S)-6-Methyl-3-piperidinyl]carbamate ((3R,6S)35). (3R,6S)-6-Methyl-1-\{[(phenylmethyl)oxy]carbonyl $\}$-3-piperidinecarboxylic acid (prepared as described in the experimental procedure for ( $\mathbf{3 S}, 6 \mathrm{R}$ )-28b, $85 \mathrm{~g}, 307 \mathrm{mmol}$ ) in a 2 L RB flask was azeotroped with toluene $(3 \times 200 \mathrm{~mL})$. The residue (an oil) was dissolved in 500 mL of $t$-butanol (anhydrous grade). To this solution was added triethylamine ( $64.1 \mathrm{~mL}, 460 \mathrm{mmol}, 1.5$ equiv) at room temperature in one portion. Diphenyl azidophosphate ( $110 \mathrm{~g}, 398 \mathrm{mmol}, 1.3$ equiv) was added via an addition funnel at room temperature portionwise into this stirred mixture. Addition took 20 min . The resulting mixture (a light-yellow clear solution) was stirred at room temperature for 30 min , followed by heating in an oil bath to $100^{\circ} \mathrm{C}$ under reflux for 20 h . LC-MS showed complete conversion. The mixture was concentrated in vacuo to remove as much $t$-butanol as possible. The residue was diluted with $\mathrm{EtOAc}(1 \mathrm{~L})$, which was washed with 200 mL of cold 2 N HCl , followed by 200 mL of 2.5 N NaOH . The NaOH portion was salted with NaCl and back-extracted with $\mathrm{EtOAc}(400 \mathrm{~mL})$. All the organic portions were combined, washed with brine, dried over $\mathrm{MgSO}_{4}$, filtered, and concentrated in vacuo. The residue was taken up in hexane $(500 \mathrm{~mL})$ and $\mathrm{EtOAc}(20 \mathrm{~mL})$. A waxy paste developed. The mixture was chilled in the refrigerator for 20 h , resulting in a two-phase mixture. The top layer was decanted off and gave 42 g as an oil after concentration in vacuo, which would undergo further silica gel column purification. The waxy bottom component was taken up in $\mathrm{CHCl}_{3}(300 \mathrm{~mL})$ and $\mathrm{EtOAc}(30 \mathrm{~mL})$. The mixture was stirred for 5 min and filtered. The filtrate was concentrated in vacuo to give an oil ( 150 g ), which would undergo further silica gel column purification. The waxy solids ( 30 g ) collected were identified as $(\mathrm{PhO})_{2} \mathrm{POOH}$ and were discarded. Silica gel column chromatography of the above two oils on multiple runs using gradient elution of $1-50 \%$ EtOAc in $\mathrm{CHCl}_{3}$ gave phenylmethyl $(2 S, 5 R)-5-(\{[(1$,

1-dimethylethyl)oxy]carbonyl\}amino)-2-methyl-1-piperidinecarboxylate $(88.28 \mathrm{~g})$ as a thick clear syrup. LC-MS (ES) $m / z=349[\mathrm{M}+$ $\mathrm{H}]^{+} .{ }^{1} \mathrm{H} \operatorname{NMR}\left(400 \mathrm{MHz}, \mathrm{CD}_{3} \mathrm{OD}\right): \delta 1.17(\mathrm{~d}, J=7.1 \mathrm{~Hz}, 3 \mathrm{H}), 1.45$ $(\mathrm{s}, 9 \mathrm{H}), 1.56-1.66(\mathrm{~m}, 2 \mathrm{H}), 1.73-1.78(\mathrm{~m}, 2 \mathrm{H}), 2.66(\mathrm{t}, J=12.0 \mathrm{~Hz}$, $1 \mathrm{H}), 4.41-4.44(\mathrm{~m}, 1 \mathrm{H}), 5.14(\mathrm{~s}, 2 \mathrm{H}), 7.31-7.39(\mathrm{~m}, 5 \mathrm{H})$.
$\mathrm{Pd} / \mathrm{C}(6.30 \mathrm{~g})$ was added to a 2 L Parr bottle, followed by addition of $\mathrm{EtOAc}(50 \mathrm{~mL})$ under nitrogen. The mixture was stirred as a slurry, followed by addition of a solution of phenylmethyl (2S,5R)-5-(\{[(1,1dimethylethyl)oxy] carbonyl\}amino)-2-methyl-1-piperidinecarboxylate $(58 \mathrm{~g}, 166 \mathrm{mmol})$ in $\mathrm{EtOAc}(330 \mathrm{~mL})$. The mixture was shaken under 50 psi of hydrogen at room temperature for 4 h . LC-MS showed complete conversion. The mixture was filtered through Celite and rinsed with EtOAc. The filtrate was concentrated in vacuo to give the title compound ( 35.47 g ) as an oil. LC-MS (ES) $m / z=215[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR $\left(400 \mathrm{MHz}, \mathrm{CD}_{3} \mathrm{OD}\right): \delta 1.13(\mathrm{~d}, J=6.3 \mathrm{~Hz}, 3 \mathrm{H}), 1.34-1.40(\mathrm{~m}, 1 \mathrm{H}), 1.47$ $(\mathrm{s}, 9 \mathrm{H}), 1.56-1.62(\mathrm{~m}, 1 \mathrm{H}), 1.66-1.75(\mathrm{~m}, 1 \mathrm{H}), 1.79-1.86(\mathrm{~m}, 1 \mathrm{H})$, $2.71-2.78(\mathrm{~m}, 1 \mathrm{H}), 2.87(\mathrm{~m}, 1 \mathrm{H})$, ) $2.98-3.05(\mathrm{~m}, 1 \mathrm{H}), 3.61(\mathrm{bs}, 1 \mathrm{H})$.

1,1-Dimethylethyl $\{(3 R, 6 S)$-1-[2-Amino-6-(3-amino-1H-indazol-6-yl)-4-pyrimidinyl]-6-methyl-3-piperidinyl\}carbamate (( $\mathbf{R} \mathbf{R}, \mathbf{6 S}$ )37c). The title compound was prepared from ( $3 R, 6 S$ )-35 following synthetic route 1. LC-MS (ES) $m / z=439[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR (400 $\left.\mathrm{MHz}, \mathrm{CD}_{3} \mathrm{OD}\right): \delta 1.25(\mathrm{~d}, J=7.1 \mathrm{~Hz}, 3 \mathrm{H}), 1.48(\mathrm{~s}, 9 \mathrm{H}), 1.64-1.77$ $(\mathrm{m}, 2 \mathrm{H}), 1.78-1.87(\mathrm{~m}, 2 \mathrm{H}), 2.73(\mathrm{t}, J=12.1 \mathrm{~Hz}, 1 \mathrm{H}), 3.41-3.48$ $(\mathrm{m}, 1 \mathrm{H}), 4.50-4.60(\mathrm{bs}, 1 \mathrm{H}), 4.75-4.85(\mathrm{bs}, 1 \mathrm{H}), 6.52(\mathrm{~s}, 1 \mathrm{H}), 7.48(\mathrm{~d}$, $J=8.3 \mathrm{~Hz}, 1 \mathrm{H}), 7.77(\mathrm{~d}, J=8.3 \mathrm{~Hz}, 1 \mathrm{H}), 7.80(\mathrm{~s}, 1 \mathrm{H})$.

Compounds $( \pm)$-cis- 37 c and $(3 S, 6 R)-37 \mathrm{c}$ were prepared from $( \pm)$ -cis-35 and ( $3 S, 6 R$ )-35, respectively, following the synthetic procedures described for $(2 S, 5 R)-37 \mathrm{c}$.

Dimethyl (4R)-N-\{[(1,1-Dimethylethyl)oxy]carbonyl\}-4-methyl-Dglutamate (38). In a 20 mL RB flask was dissolved dimethyl D-glutamate $(25 \mathrm{~g}, 118 \mathrm{mmol})$ in $\mathrm{CH}_{3} \mathrm{OH}(150 \mathrm{~mL})$. Triethylamine $(36.2 \mathrm{~mL}$, 260 mmol ) was added, followed by $\mathrm{Boc}_{2} \mathrm{O}(33.5 \mathrm{~g}, 154 \mathrm{mmol})$, and the reaction mixture was stirred at room temperature for 18 h . The reaction was concentrated and then dissolved in 200 mL of $\mathrm{CH}_{2} \mathrm{Cl}_{2}$. The resulting organic solution was washed with $1 \mathrm{~N} \mathrm{HCl}(2 \times 50 \mathrm{~mL})$, followed by brine, dried over $\mathrm{Na}_{2} \mathrm{SO}_{4}$, filtered, and concentrated. Purification was done on a 350 g Biotage SNAP column with gradient of 0-35\% EtOAc in hexane over 35 min to isolate dimethyl $N$ - $\{[(1,1$-dimethylethyl) oxy $]$ carbonyl $\}$-D-glutamate $(30.7 \mathrm{~g})$ as a clear oil. ${ }^{1} \mathrm{H}$ NMR ( 400 MHz , DMSO- $d_{6}$ ): $\delta 1.38(\mathrm{~s}, 9 \mathrm{H}), 1.79(\mathrm{ddd}, J=14.5,8.8,6.1 \mathrm{~Hz}, 1 \mathrm{H}), 1.94(\mathrm{t}, J=$ $13.4 \mathrm{~Hz}, 1 \mathrm{H}), 2.33-2.43(\mathrm{~m}, 2 \mathrm{H}), 3.59(\mathrm{~s}, 3 \mathrm{H}), 3.62(\mathrm{~s}, 3 \mathrm{H}), 4.00(\mathrm{dd}, J=$ $9.4,7.6 \mathrm{~Hz}, 1 \mathrm{H}), 7.29(\mathrm{~d}, J=7.8 \mathrm{~Hz}, 1 \mathrm{H})$.

Dimethyl $N$ - $\{[(1,1$-dimethylethyl)oxy $]$ carbonyl $\}$-D-glutamate (4 g, $14.53 \mathrm{mmol})$ in THF ( 40 mL ) was placed in a 250 mL RB flask, and it was cooled to $-78^{\circ} \mathrm{C}$. LiHMDS ( 1.0 M in THF, $30.5 \mathrm{~mL}, 30.5 \mathrm{mmol}$ ) was added dropwise, and the mixture was stirred at $-78{ }^{\circ} \mathrm{C}$ for 0.5 h . Methyl iodide ( $1.817 \mathrm{~mL}, 29.1 \mathrm{mmol}$ ) was then added as rapidly as possible, and the solution was stirred at $-78^{\circ} \mathrm{C}$ for 4.5 h . The reaction was then quenched with 1 N HCl solution $(40 \mathrm{~mL})$ and extracted with $\mathrm{EtOAc}(3 \times 50 \mathrm{~mL})$. The organics were combined and washed with saturated $\mathrm{NaHCO}_{3}$ followed by brine, then dried over $\mathrm{Na}_{2} \mathrm{SO}_{4}$ and concentrated to give a red-amber colored oil. The oil was purified on a Biotage SNAP 50 g column with a gradient of 0 to $35 \%$ EtOAc in hexane over 35 min to give the title compound $(1.37 \mathrm{~g})$ as a clear oil. ${ }^{1} \mathrm{H}$ NMR ( $400 \mathrm{MHz}, \mathrm{DMSO}-d_{6}$ ): $\delta 1.08(\mathrm{~d}, J=7.1 \mathrm{~Hz}, 3 \mathrm{H}), 1.38(\mathrm{~s}, 9 \mathrm{H}), 1.71$ (ddd, $J=13.6,8.3,5.1 \mathrm{~Hz}, 1 \mathrm{H}), 1.94(\mathrm{ddd}, J=13.9,10.1,6.1 \mathrm{~Hz}, 1 \mathrm{H})$, $2.43-2.49(\mathrm{~m}, 1 \mathrm{H}), 3.60(\mathrm{~s}, 3 \mathrm{H}), 3.62(\mathrm{~s}, 3 \mathrm{H}), 4.01(\mathrm{ddd}, J=9.9,8.4,5.2$ $\mathrm{Hz}, 1 \mathrm{H}), 7.29(\mathrm{~d}, J=8.3 \mathrm{~Hz}, 1 \mathrm{H})$.

1,1-Dimethylethyl [(1R,3R)-4-hydroxy-1-(hydroxymethyl)-3-methylbutyl]carbamate (39). To a solution of dimethyl (4R)-N-\{[(1,1-dimethylethyl) oxy] carbonyl \}-4-methyl-d-glutamate ( $1.79 \mathrm{~g}, 6.19 \mathrm{mmol}$ ) in ethanol $(15 \mathrm{~mL})$ and THF $(15 \mathrm{~mL})$ was added $\mathrm{CaCl}_{2}(2.83 \mathrm{~g}, 24.8$ mmol ), and the resulting mixture was cooled in an ice bath. Sodium borohydride $(1.873 \mathrm{~g}, 49.5 \mathrm{mmol})$ was added portionwise, and the white
cloudy mixture was stirred for 0.5 h in an ice bath. The reaction was then allowed to stir overnight at room temperature. A $10 \% \mathrm{Na}_{2} \mathrm{CO}_{3}$ solution was added to quench the reaction, but the solution was too thick and an additional 20 mL of water was added. The white slurry was extracted with $\mathrm{EtOAc}(3 \times 60 \mathrm{~mL})$. The organics were combined and washed with saturated NaCl solution, dried over $\mathrm{Na}_{2} \mathrm{SO}_{4}$, filtered, and concentrated to afford the crude title compound $(1.56 \mathrm{~g})$ as a clear oil. ${ }^{1} \mathrm{H}$ NMR (400 $\left.\mathrm{MHz}, \mathrm{DMSO}-d_{6}\right): \delta 0.82(\mathrm{~d}, J=6.6 \mathrm{~Hz}, 3 \mathrm{H}), 1.18(\mathrm{t}, J=7.1 \mathrm{~Hz}, 1 \mathrm{H})$, $1.31(\mathrm{~d}, J=3.0 \mathrm{~Hz}, 1 \mathrm{H}), 1.37(\mathrm{~s}, 9 \mathrm{H}), 1.49-1.60(\mathrm{~m}, 1 \mathrm{H}), 3.09-3.33$ $(\mathrm{m}, 4 \mathrm{H}), 3.45(\mathrm{td}, J=7.0,5.1 \mathrm{~Hz}, 2 \mathrm{H}), 4.37(\mathrm{dt}, J=9.2,5.2 \mathrm{~Hz}, 1 \mathrm{H}), 4.56$ ( $\mathrm{t}, J=5.7 \mathrm{~Hz}, 1 \mathrm{H}$ ).

1,1-Dimethylethyl [(3R,5R)-5-Methyl-1-(phenylmethyl)-3-piperidinyl]carbamate (40a). 1,1-Dimethylethyl [(1R,3R)-4-hydroxy-1-(hydroxy-methyl)-3-methylbutyl] carbamate $(1.56 \mathrm{~g}, 6.69 \mathrm{mmol})$ was dissolved in $\mathrm{CH}_{2} \mathrm{Cl}_{2}(30 \mathrm{~mL})$ in a 250 mL RB flask capped with a rubber septa. The reaction flask was charged with $\mathrm{N}_{2}$ and cooled in an ice bath. Triethylamine ( $3.73 \mathrm{~mL}, 26.7 \mathrm{mmol}$ ) was added, followed by dropwise addition of methanesulfonyl chloride ( $1.563 \mathrm{~mL}, 20.06 \mathrm{mmol}$ ). After the addition, the reaction was allowed to stir at $0^{\circ} \mathrm{C}$ for 1 h . The reaction was then diluted with $\mathrm{CH}_{2} \mathrm{Cl}_{2}(30 \mathrm{~mL})$ and washed with saturated $\mathrm{NaHCO}_{3}$ $(30 \mathrm{~mL})$ then water, dried with $\mathrm{Na}_{2} \mathrm{SO}_{4}$, filtered, and concentrated to afford the crude ( $2 R, 4 R)-2-(\{[(1,1$-dimethylethyl) oxy $]$ carbonyl $\}$ amino $)$ -4-methyl-5-[(methylsulfonyl)oxy]pentyl methanesulfonate ( 2.61 g ). LC-MS (ES) $m / z=390[\mathrm{M}+\mathrm{H}]^{+}$.

Into a 10 mL sealable vial was added $(2 R, 4 R)-2-(\{[(1,1$-dimethyl-ethyl)oxy]carbonyl\}amino)-4-methyl-5-[(methylsulfonyl)oxy]pentyl methanesulfonate $(1.05 \mathrm{~g}, 2.70 \mathrm{mmol})$, followed by benzylamine ( 5.88 mL , 53.9 mmol ), and the reaction was capped and heated at $70^{\circ} \mathrm{C}$ for 24 h . The reaction was allowed to cool, and then it was transferred into a 1 N NaOH solution $(20 \mathrm{~mL})$. The resulting oily mixture was then extracted with hexane $(3 \times 20 \mathrm{~mL})$. The combined extracts were washed with saturated NaCl solution, dried over $\mathrm{MgSO}_{4}$, filtered, and concentrated. The residue was purified by flash chromatography on a 20 g Biotage SNAP column with gradient elution of $0-20 \%$ EtOAc in hexane over 20 min to afford the title compound $(452 \mathrm{mg})$ as a clear oil. LC-MS (ES) $m / z=305[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H} \operatorname{NMR}\left(400 \mathrm{MHz}, \mathrm{DMSO}-d_{6}\right): \delta 0.85-$ $0.92(\mathrm{~m}, 3 \mathrm{H}), 1.22-1.28(\mathrm{~m}, 1 \mathrm{H}), 1.37(\mathrm{~s}, 9 \mathrm{H}), 1.50(\mathrm{~m}, 1 \mathrm{H}), 1.90(\mathrm{bs}$, $2 \mathrm{H}), 2.29(\mathrm{bs}, 2 \mathrm{H}), 2.35-2.44(\mathrm{~m}, 1 \mathrm{H}), 3.43(\mathrm{~m}, 2 \mathrm{H}), 3.64(\mathrm{bs}, 1 \mathrm{H})$, $6.44(\mathrm{~d}, J=6.8 \mathrm{~Hz}, 1 \mathrm{H}), 7.24(\mathrm{~m}, 1 \mathrm{H}), 7.31(\mathrm{~m}, 4 \mathrm{H})$.

1,1-Dimethylethyl [(3R,5R)-5-Methyl-3-piperidinyl]carbamate (41a). Into a Parr shaker jar was added $10 \% \mathrm{Pd} / \mathrm{C}(316 \mathrm{mg}, 0.148 \mathrm{mmol}$, Degussa type), followed by a solution of 1,1-dimethylethyl $[(3 R, 5 R)-5$ -methyl-1-(phenylmethyl)-3-piperidinyl] carbamate ( $452 \mathrm{mg}, 1.485 \mathrm{mmol}$ ) in ethanol $(20 \mathrm{~mL})$. The Parr shaker jar was then placed into the shaker, flushed with $\mathrm{N}_{2}$, and then pressurized with hydrogen to 30 psi . The reaction was shaken at room temperature overnight. The reaction was filtered and concentrated to give the crude title compound ( 310 mg ). LC-MS (ES) $m / z=215[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H} \operatorname{NMR}\left(400 \mathrm{MHz}\right.$, DMSO- $\left.d_{6}\right): \delta 0.79(\mathrm{~d}, J=6.6$ $\mathrm{Hz}, 3 \mathrm{H}), 1.16-1.27(\mathrm{~m}, 1 \mathrm{H}), 1.39(\mathrm{~s}, 9 \mathrm{H}), 1.65(\mathrm{~m}, 2 \mathrm{H}), 2.11(\mathrm{dd}, J=12.4$, $8.6 \mathrm{~Hz}, 1 \mathrm{H}), 2.60(\mathrm{~m}, 2 \mathrm{H}), 2.71(\mathrm{dd}, J=12.1,3.0 \mathrm{~Hz}, 1 \mathrm{H}), 3.27(\mathrm{~d}, J=$ $7.1 \mathrm{~Hz}, 1 \mathrm{H}), 6.66(\mathrm{~m}, 1 \mathrm{H})$.

1,1-Dimethylethyl\{(3R,5R)-1-[2-amino-6-(3-amino-1H-indazol-6-yl)-4-pyrimidinyl]-5-methyl-3-piperidinyl\}carbamate (43a). The title compound was prepared from amine 41a following synthetic route 1. LC-MS (ES) $m / z=439[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR ( 400 MHz, DMSO- $d_{6}$ ): $\delta 0.88(\mathrm{~d}, J=6.8 \mathrm{~Hz}, 3 \mathrm{H}), 1.29(\mathrm{~s}, 9 \mathrm{H}), 1.37-1.52(\mathrm{~m}, 2 \mathrm{H}), 1.68(\mathrm{~m}$, $1 \mathrm{H}), 1.93-2.07(\mathrm{~m}, 1 \mathrm{H}), 2.83(\mathrm{bs}, 1 \mathrm{H}), 3.38(\mathrm{bs}, 1 \mathrm{H}), 3.63(\mathrm{bs}, 1 \mathrm{H})$, $3.89(\mathrm{~m}, 1 \mathrm{H}), 5.37(\mathrm{~s}, 2 \mathrm{H}), 6.04(\mathrm{bs}, 2 \mathrm{H}), 6.49(\mathrm{~s}, 1 \mathrm{H}), 6.82(\mathrm{~d}, J=6.3$ $\mathrm{Hz}, 1 \mathrm{H}), 7.50(\mathrm{~d}, J=8.6 \mathrm{~Hz}, 1 \mathrm{H}), 7.69(\mathrm{~d}, J=8.3 \mathrm{~Hz}, 1 \mathrm{H})$, $7.89(\mathrm{~s}, 1 \mathrm{H}), 11.49(\mathrm{~s}, 1 \mathrm{H})$.

1,1-Dimethylethyl Methyl[(3R,5R)-5-methyl-1-(phenylmethyl)-3-piperidinyl]carbamate (40b). To 1,1-dimethylethyl [(3R,5R)-5-methyl-1-(phenylmethyl)-3-piperidinyl] carbamate ( $196 \mathrm{mg}, 0.644 \mathrm{mmol}$ ) in DMF ( 3 mL ) was added NaH ( $60 \%$ dispersion in mineral oil, 38.6 mg ,
$0.966 \mathrm{mmol})$, and the resulting mixture was vigorously stirred for 30 min . $\mathrm{CH}_{3} \mathrm{I}(0.044 \mathrm{~mL}, 0.708 \mathrm{mmol})$ was added, and the reaction mixture was stirred for 3 h at room temperature. Saturated aqueous $\mathrm{NaHCO}_{3}$ was added carefully (ca. 5 mL , initial vigorous bubbling), and the resulting mixture was poured onto water and EtOAc . The organic layer was separated, washed with brine, dried $\left(\mathrm{MgSO}_{4}\right)$, filtered, and concentrated. Flash chromatography on $\mathrm{SiO}_{2}$ ( $0-30 \% \mathrm{EtOAc}$ in hexane gradient) afforded the title compound $(162 \mathrm{mg})$ as a colorless oil. LC-MS (ES) $m / z=319[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR $\left(400 \mathrm{MHz}, \mathrm{CDCl}_{3}\right): \delta 1.10(\mathrm{~d}, J=7.1 \mathrm{~Hz}, 3 \mathrm{H}), 1.39-1.54(\mathrm{~m}, 10 \mathrm{H}), 1.64-$ $1.75(\mathrm{~m}, 1 \mathrm{H}), 2.01(\mathrm{dt}, J=7.0,3.7 \mathrm{~Hz}, 1 \mathrm{H}), 2.09-2.24(\mathrm{~m}, 2 \mathrm{H}), 2.32$ (bs, $1 \mathrm{H}), 2.68(\mathrm{dd}, J=10.5,3.9 \mathrm{~Hz}, 1 \mathrm{H}), 2.85(\mathrm{~s}, 3 \mathrm{H}), 3.32-3.60(\mathrm{~m}, 2 \mathrm{H}), 7.21-$ $7.28(\mathrm{~m}, 1 \mathrm{H}), 7.29-7.36(\mathrm{~m}, 4 \mathrm{H})$.

1,1-Dimethylethyl $\{(3 R, 5 R)$-1-[2-Amino-6-(3-amino-1H-indazol-6-yl)-4-pyrimidinyl]-5-methyl-3-piperidinyl\}methylcarbamate (43b). A solution of 1,1-dimethylethyl methyl [(3R,5R)-5-methyl-1-(phenylmethyl)-3-piperidinyl] carbamate ( $160 \mathrm{mg}, 0.502 \mathrm{mmol}$ ) in ethanol $(6 \mathrm{~mL})$ was degassed with $\mathrm{N}_{2}$ for 10 min . Pd/C $10 \%$ (Degussa type, 54 mg ) was added, and the resulting mixture was stirred for 3 days at room temperature under a hydrogen atmosphere (balloon setup). The mixture was degassed with $\mathrm{N}_{2}$ and filtered through an Acrodisk, rinsing with ethanol (ca. 15 mL ). The filtrate was concentrated under vacuum to afford crude 1,1-dimethylethyl methyl $[(3 R, 5 R)$-5-methyl-3-piperidinyl] carbamate (41b). LC-MS (ES) $m / z=229[\mathrm{M}+\mathrm{H}]^{+}$. The residue (41b) was taken up into 1,4-dioxane ( 6 mL ), and to that solution were added 4,6-dichloro-2-pyrimidinamine ( $79 \mathrm{mg}, 0.477 \mathrm{mmol}$ ) and satd aq $\mathrm{NaHCO}_{3}(3 \mathrm{~mL})$. The mixture was stirred overnight at $100{ }^{\circ} \mathrm{C}$ in a sealed tube and then allowed to cool to room temperature. (4-Cyano-3fluorophenyl)boronic acid ( $124 \mathrm{mg}, 0.754 \mathrm{mmol}$ ) was added, and $\mathrm{N}_{2}$ gas was bubbled through the mixture for $10 \mathrm{~min} . \mathrm{Pd}\left(\mathrm{PPh}_{3}\right)_{4}(29.0 \mathrm{mg}, 0.025$ mmol ) was added, the vessel was sealed, and the reaction mixture was stirred for 4 h at $100^{\circ} \mathrm{C}$. The mixture was then poured into water and EtOAc. The organic layer was separated, and the aqueous layer was further extracted with EtOAc. The combined organic layers were washed with brine, dried $\left(\mathrm{MgSO}_{4}\right)$, filtered, and concentrated. Flash chromatography on $\mathrm{SiO}_{2}(0-70 \% \mathrm{EtOAc}$ in hexane gradient) afforded 1,1dimethylethyl $\{(3 R, 5 R)$-1-[2-amino-6-(4-cyano-3-fluorophenyl)-4-pyri-midinyl]-5-methyl-3-piperidinyl $\}$ methylcarbamate $(170 \mathrm{mg})$ as a thick oil. LC-MS (ES) $m / z=441[\mathrm{M}+\mathrm{H}]^{+}$.

To 1,1-dimethylethyl $\{(3 R, 5 R)$-1-[2-amino-6-(4-cyano-3-fluorophenyl)-4-pyrimidinyl]-5-methyl-3-piperidinyl\} methylcarbamate ( $170 \mathrm{mg}, 0.386$ mmol ) in ethanol ( 6 mL ) was added hydrazine monohydrate ( 0.70 $\mathrm{mL}, 14.3 \mathrm{mmol}$ ), and the reaction mixture was stirred overnight at $100{ }^{\circ} \mathrm{C}$ in a sealed tube. The mixture was poured into water (ca. 150 mL ), and a white precipitate formed. It was filtered, and the solid was airdried for 2 h . The resulting white solid was dried under vacuum at $45^{\circ} \mathrm{C}$ for 1 h to afford the title compound ( 110 mg ). LC-MS (ES) $\mathrm{m} / z=453$ $[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR ( $400 \mathrm{MHz}, \mathrm{DMSO}-d_{6}$ ) $\delta 0.92-1.02(\mathrm{~m}, 3 \mathrm{H})$, $1.41(\mathrm{~s}, 9 \mathrm{H}), 1.46-1.55(\mathrm{~m}, 1 \mathrm{H}), 1.85-1.99(\mathrm{~m}, 1 \mathrm{H}), 2.07-2.19(\mathrm{~m}$, $1 \mathrm{H}), 2.76(\mathrm{~s}, 3 \mathrm{H}), 3.02-3.14(\mathrm{~m}, 1 \mathrm{H}), 3.12-3.23(\mathrm{~m}, 1 \mathrm{H}), 3.90-4.15$ $(\mathrm{m}, 2 \mathrm{H}), 4.35(\mathrm{~m}, 1 \mathrm{H}), 5.38(\mathrm{~s}, 2 \mathrm{H}), 6.07(\mathrm{~s}, 2 \mathrm{H}), 6.60(\mathrm{~s}, 1 \mathrm{H}), 7.57(\mathrm{dd}$, $J=8.6,1.3 \mathrm{~Hz}, 1 \mathrm{H}), 7.70(\mathrm{~d}, J=8.6 \mathrm{~Hz}, 1 \mathrm{H}), 7.95(\mathrm{~s}, 1 \mathrm{H}), 11.50(\mathrm{~s}, 1 \mathrm{H})$.
$N$ - $\{(3 R, 5 R)$-1-[2-Amino-6-(3-amino-1H-indazol-6-yl)-4-pyrimidinyl]-5-methyl-3-piperidinyl $\}$ - $\mathrm{N}, 3,3$-trimethylbutanamide (43c). In a 20 mL sealable vial was added 1,1-dimethylethyl methyl $[(3 R, 5 R)$-5-methyl-3-piperidinyl] carbamate ( $41 \mathrm{~b}, 443 \mathrm{mg}, 1.94 \mathrm{mmol}$ ), 4,6-dichloro-2-pyrimidinamine $(477 \mathrm{mg}, 2.91 \mathrm{mmol})$, triethylamine $(0.541 \mathrm{~mL}, 3.88 \mathrm{mmol})$, and ethanol $(10 \mathrm{~mL})$. The vial was sealed, and the reaction mixture was heated overnight at $100^{\circ} \mathrm{C}$. The reaction was concentrated, and the resulting residue was purified by flash chromatography on $\mathrm{SiO}_{2}$ (gradient: $0-55 \% \mathrm{EtOAc}$ in hexane) to afford 1,1-dimethylethyl [(3R,5R)-1-(2-amino-6-chloro-4-pyrimidinyl)-5-methyl-3-piperidinyl]methylcarbamate ( 678 mg ). LC-MS (ES) $m / z=356,358[\mathrm{M}+\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR $\left(400 \mathrm{MHz}, \mathrm{DMSO}-d_{6}\right): \delta$ $0.91(\mathrm{~d}, J=7.1 \mathrm{~Hz}, 3 \mathrm{H}), 1.41(\mathrm{~s}, 9 \mathrm{H}), 1.44-1.54(\mathrm{~m}, 1 \mathrm{H}), 1.90(\mathrm{td}$, $J=11.9,4.8 \mathrm{~Hz}, 1 \mathrm{H}), 2.04-2.17(\mathrm{~m}, 1 \mathrm{H}), 2.72(\mathrm{~s}, 3 \mathrm{H}), 3.01(\mathrm{t}, J=11.5 \mathrm{~Hz}$,

1 H ), 3.10 (dd, $J=13.3,2.9 \mathrm{~Hz}, 1 \mathrm{H}), 3.79(\mathrm{bs}, 1 \mathrm{H}), 4.03(\mathrm{~m}, 1 \mathrm{H}), 6.08$ (s, 1H), 6.47 (bs, 2H).

To 1,1-dimethylethyl [(3R,5R)-1-(2-amino-6-chloro-4-pyrimidinyl)-5-methyl-3-piperidinyl] methylcarbamate ( $75 \mathrm{mg}, 0.211 \mathrm{mmol}$ ) in $\mathrm{CH}_{2}{ }^{-}$ $\mathrm{Cl}_{2}(2 \mathrm{~mL})$ was added TFA $(2 \mathrm{~mL})$, and the reaction was allowed to sit at room temperature for 2 h . Toluene $(\sim 15 \mathrm{~mL})$ was added, and the resulting mixture was evaporated under vacuum. To the resulting residue were added $\mathrm{CH}_{2} \mathrm{Cl}_{2}(2 \mathrm{~mL})$ and Hünig's base ( $0.18 \mathrm{~mL}, 1.05 \mathrm{mmol}$ ), followed by 3,3-dimethylbutanoyl chloride $(0.03 \mathrm{~mL}, 0.21 \mathrm{mmol})$, and the resulting mixture was stirred overnight at room temperature. Saturated aqueous $\mathrm{NaHCO}_{3}$ (ca. 20 mL ) was added, and the resulting mixture was extracted with EtOAc (ca. 50 mL ). The organic layer was separated, washed with brine, dried $\left(\mathrm{MgSO}_{4}\right)$, filtered, and concentrated to afford crude $\mathrm{N}-[(3 R, 5 R)$-1-(2-amino-6-chloro-4-pyrimidinyl)-5-methyl-3-piperidinyl]-N,3,3-trimethylbutanamide (42, 80 mg ). LC-MS (ES) $m / z=354[\mathrm{M}+\mathrm{H}]^{+}$.

The title compound was prepared from compound 42 following synthetic route 1 as a mixture of rotamers. LC-MS (ES) $m / z=451[\mathrm{M}+$ $\mathrm{H}]^{+} .{ }^{1} \mathrm{H}$ NMR ( $400 \mathrm{MHz}, \mathrm{DMSO}-d_{6}+1$ drop $\left.\mathrm{D}_{2} \mathrm{O}\right): \delta 0.98(\mathrm{~m}, 12 \mathrm{H})$, 1.41 and $1.52(\mathrm{~m}, 1 \mathrm{H}), 1.87-2.41(\mathrm{~m}, 4 \mathrm{H}), 2.76$ and $2.90(\mathrm{~s}, 3 \mathrm{H})$, $2.99-3.25(\mathrm{~m}, 2 \mathrm{H}), 3.84-3.99(\mathrm{~m}, 1 \mathrm{H}), 4.01-4.26(\mathrm{~m}, 1 \mathrm{H}), 4.39-$ $4.66(\mathrm{~m}, 1 \mathrm{H}), 6.57$ and $6.62(\mathrm{~s}, 1 \mathrm{H}), 7.50-7.60(\mathrm{~m}, 1 \mathrm{H}), 7.70(\mathrm{~m}, 1 \mathrm{H})$, 7.92 (s, 1H).

Biochemical Characterization of PDK1 Inhibitors and Crystallographic Studies. $\mathrm{pIC}_{50}=-\log _{10}\left(\mathrm{IC}_{50}\right)$, where the $\mathrm{IC}_{50}$ is the molar concentration of compound required to inhibit the kinase activity by $50 \%$. Experimental details describing (1) the in vitro PDK1 inhibition assays for $\mathrm{pIC}_{50}$ determination and (2) PDK1 crystallography (Table 11) are described in a previous publication. ${ }^{14}$

Phospho-AKT (S473, T308, Total AKT) and Phospho-RSK ELISA. PC3 cells (ATCC, Manassas, VA) were plated in 96-well flat bottom plates (Corning, Lowell, MA) at a density of 15000 cells/well in RPMI 1640 medium supplemented with $10 \%$ FBS. Cells were incubated at $37^{\circ} \mathrm{C}, 5 \% \mathrm{CO}_{2}$, for $18-20 \mathrm{~h}$. Compounds (dissolved in $100 \% \mathrm{DMSO}$ ) were diluted in an 11-point 3-fold dilution in DMSO. Compound dilution stocks were further diluted in RPMI 1640 with $10 \%$ FBS and added to each cell well. DMSO without compound was used in control wells. Final concentration of DMSO in each well was $0.15 \%$. After 6 h at $37^{\circ} \mathrm{C}$, cells were washed with cold PBS (without calcium or magnesium) and lysed in lysis buffer (Meso Scale Discovery, Gaithersburg, MD) supplemented with 1 protease inhibitor tablet/ 10 mL (Roche, Indianapolis, IN), 10 mM NaF , and $200 \mu \mathrm{~L} / 10 \mathrm{~mL}$ Sigma phosphatase inhibitors 1 and 2 (Sigma Aldrich, St Louis, MO) for 30 min at $4^{\circ} \mathrm{C}$. All washes were performed on a Bio Tek ELx405 plate washer (Bio Tek Instruments, Winooski, VT).

ELISA plates (Meso Scale Discovery; AKT Duplex, cat. N41100B-1; phospho AKT, cat. N411CAB-1; RSK, cat. N41ZB-1) were prepared by the addition of blocking buffer ( $3 \%$ Blocker A diluted in wash buffer (Meso Scale Discovery) for AKT duplex assay and phospho AKT assays; 5\% Blocker A/1\% Blocker B in Tris-buffered saline for RSK) for 1 h and washed with wash buffer. Lysates were transferred to assay wells and incubated overnight at $4{ }^{\circ} \mathrm{C}$. Following washing with wash buffer, detection buffer ( $1 \%$ Blocker A in wash buffer for AKT duplex and phospho AKT or $1 \%$ Blocker A in TBS for RSK) with appropriate antibodies was added. Detection of AKT duplex and phospho AKT was carried out using a sulfo-tagged detection antibodies (Meso Scale Discovery). Detection of phospho-RSK was carried out sequentially with anti phospho-RSK1 (S221)/RSK2 (S227) (R\&D Systems, Minneapolis, MN, cat. AF892) and goat antirabbit sulfo-tag antibody (cat R32AB-1; Meso Scale Discovery). Plates were incubated for 1 h at room temperature and washed with wash buffer. Plates were read on a SECTOR Imager 6000 (Meso Scale Discovery) using Workbench software (Meso Scale Discovery) following addition of read buffer (Meso Scale Discovery) to each well. For analysis, phospho-AKT
(S473) signals were normalized to total AKT, while phospho-AKT (T308) and phospho-RSK signals were analyzed without normalization. All values were expressed as percent of the DMSO-treated controls. $\mathrm{IC}_{50}$ s were determined from inhibition curves using XLfit4 software (IDBS, Guildford, UK).

Pharmacodynamic Studies. Female SCID mice bearing subcutaneous OCI-AML2 tumor xenografts of $\sim 500-600 \mathrm{~mm}^{3}$ in size were treated with vehicle ( $1 \%$ DMSO, 20\% PEG400, pH 4.2) or PDK1 inhibitor $(100 \mathrm{mg} / \mathrm{kg})$ by intraperitoneal administration. Three and six hours later, $10 \mu \mathrm{~g}$ of hIGF-I (via the tail vein) were administered, and animals were euthanized after 10 min for collection of tumor tissue and blood. Frozen tumors samples were homogenized in lysis buffer and analyzed for phosphor- and total AKT and RSK by ELISA, as described above. Concentration of compound in the blood and tumor samples was also analyzed by LC/MS/MS.

## Accession Codes

${ }^{\dagger}$ PDB codes: 12f, 3QCQ; 12k, 3QCS; (R)-18a, 3QCX; (S)-21a, 3QCY; (3S,6R)-28a, 3QD0; (3R,6S)-37c, 3QD3; 43a, 3QD4.

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## ■ ABBREVIATIONS USED

PDK1, phosphoinositide-dependent protein kinase-1; PI3K, phosphatidylinositol 3-kinase; AKT, protein kinase B; PIP2, phosphatidylinositol 3,4,-diphosphate; PIP3, phosphatidylinositol 3,4,5-triphosphate; PKC, protein kinase C; SGK, serum- and glucocorticoid-induced protein kinase; S6K1, p70 ribosomal S6 kinase; RSK, p90 ribosomal S6 kinase; ALK5, TGF- $\beta$ type I receptor; ROCK1, Rho-associated protein kinase-1; LE, ligand efficiency; G-loop, glycine rich loop; MTD, maximum tolerated dose; AUC, area under the curve; AML, acute myeloid leukemia

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[^1]:    ${ }^{a}$ Reagents and conditions: (a) (i) $\mathrm{HCl}, \mathrm{PtO}_{2}, \mathrm{CH}_{3} \mathrm{OH}$, (ii) $\mathrm{CbzCl}, \mathrm{DMAP}^{2} \mathrm{Et}_{3} \mathrm{~N}, \mathrm{CH}_{2} \mathrm{Cl}_{2}, 15-25^{\circ} \mathrm{C}$; (b) (i) $10 \% \mathrm{Pd} / \mathrm{C}, \mathrm{H}_{2}(65 \mathrm{psi}), \mathrm{EtOAc}$, EtOH , rt, (ii) crystallization as the tartrate salt ( $\mathrm{L}-\left(+\right.$ )-tartaric acid, IPA, water); (c) (i) $\mathrm{LiOH} \cdot \mathrm{H}_{2} \mathrm{O}$, THF, water, $\mathrm{CH}_{3} \mathrm{OH}$, rt , (ii) aniline, EDC, HOBt, Hünig's base, DMF, rt, (iii) $10 \% \mathrm{Pd} / \mathrm{C}, \mathrm{H}_{2}$, EtOAc, EtOH, rt; (d) (i) LiOH $\cdot \mathrm{H}_{2} \mathrm{O}$, water, rt, (ii) 27, $\mathrm{NaHCO}_{3}, 1,4-\mathrm{dioxane}$, $100^{\circ} \mathrm{C}$; (e) (i) amine, HATU, Hünig's base, $\mathrm{CH}_{2} \mathrm{Cl}_{2}, 0^{\circ} \mathrm{C}$, (ii) route 1 or 2 ; (f) (i) 1,4-dioxane, conc $\mathrm{HCl}, 100{ }^{\circ} \mathrm{C}$, (ii) $9 \mathrm{a}, \mathrm{NaHCO} 3,1,4$ dioxane, water, $120^{\circ} \mathrm{C}$, (iii) 3, $\mathrm{Pd}\left(\mathrm{PPh}_{3}\right)_{4}, \mathrm{NaHCO}_{3}, 1,4$-dioxane, water, $120^{\circ} \mathrm{C}$; (g) (i) cyclohexylamine, HATU, Hünig's base, DMF, rt, (ii) $\mathrm{H}_{2} \mathrm{NNH}_{2}$, $\mathrm{EtOH}, 110^{\circ} \mathrm{C}$.

